

SECTION **BR**  
BRAKE SYSTEM

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# PRECAUTIONS

< PRECAUTION >

## PRECAUTION

### PRECAUTIONS

#### Precautions for Performing 2-wheel Drive Test

INFOID:0000000013508500

A vehicle with 2.2L diesel engine or 2.0L turbo gasoline engine of this model limits torque when a difference occurs in each wheel speed. For this reason, it is necessary to use Chassis Dynamometer Mode when performing the 2-wheel drive test (e.g. with 2-wheel chassis dynamometer, speedometer tester).

For Chassis Dynamometer Mode, refer to ENGINE >> ENGINE CONTROL SYSTEM >> BASIC INSPECTION >> CHASSIS DYNAMOMETER MODE >> Description.

#### Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:0000000013501597

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIR BAG" and "SEAT BELT" of this Service Manual.

#### **WARNING:**

**Always observe the following items for preventing accidental activation.**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision that would result in air bag inflation, it is recommended that all maintenance and repair be performed by an authorized NISSAN/INFINITI dealer.
- Improper repair, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see "SRS AIR BAG".
- Never use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

#### PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

#### **WARNING:**

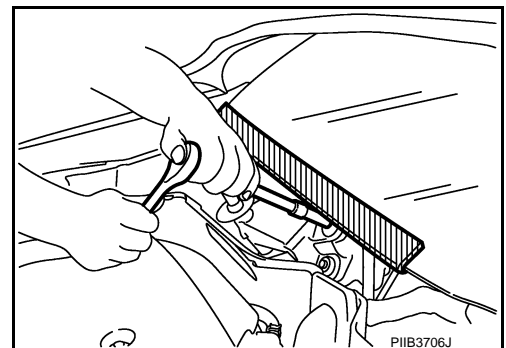
**Always observe the following items for preventing accidental activation.**

- When working near the Air Bag Diagnosis Sensor Unit or other Air Bag System sensors with the ignition ON or engine running, never use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the ignition OFF, disconnect the battery or batteries, and wait at least 3 minutes before performing any service.

#### Precaution for Procedure without Cowl Top Cover

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When performing the procedure after removing cowl top cover, cover the lower end of windshield with urethane, etc to prevent damage to windshield.



#### Precautions for Removing Battery Terminal

INFOID:0000000013501528

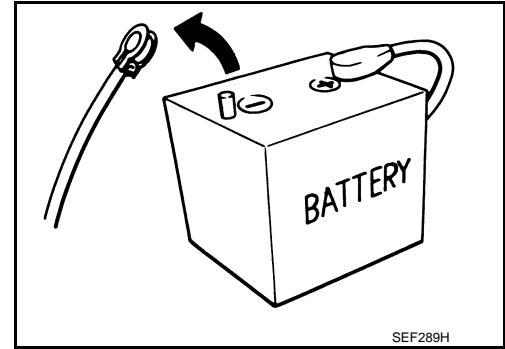
When disconnecting the battery terminal, pay attention to the following.

# PRECAUTIONS

## < PRECAUTION >

- Always use a 12V battery as power source.
- Never disconnect battery terminal while engine is running.
- When removing the 12V battery terminal, turn OFF the ignition switch and wait at least 30 seconds.
- For vehicles with the engine listed below, remove the battery terminal after a lapse of the specified time:

BR08DE	: 4 minutes	V9X engine	: 4 minutes
D4D engine	: 20 minutes	YD25DDTi	: 2 minutes
HR09DET	: 12 minutes	YS23DDT	: 4 minutes
HRA2DDT	: 12 minutes	YS23DDTT	: 4 minutes
K9K engine	: 4 minutes	ZD30DDTi	: 60 seconds
M9R engine	: 4 minutes	ZD30DDTT	: 60 seconds
R9M engine	: 4 minutes		



### NOTE:

ECU may be active for several tens of seconds after the ignition switch is turned OFF. If the battery terminal is removed before ECU stops, then a DTC detection error or ECU data corruption may occur.

- After high-load driving, if the vehicle is equipped with the V9X engine, turn the ignition switch OFF and wait for at least 15 minutes to remove the battery terminal.

### NOTE:

- Turbocharger cooling pump may operate in a few minutes after the ignition switch is turned OFF.
- Example of high-load driving
  - Driving for 30 minutes or more at 140 km/h (86 MPH) or more.
  - Driving for 30 minutes or more on a steep slope.
- For vehicles with the 2-batteries, be sure to connect the main battery and the sub battery before turning ON the ignition switch.

### NOTE:

If the ignition switch is turned ON with any one of the terminals of main battery and sub battery disconnected, then DTC may be detected.

- After installing the 12V battery, always check "Self Diagnosis Result" of all ECUs and erase DTC.

### NOTE:

The removal of 12V battery may cause a DTC detection error.

## Precaution for Brake System

INFOID:000000012794086

### WARNING:

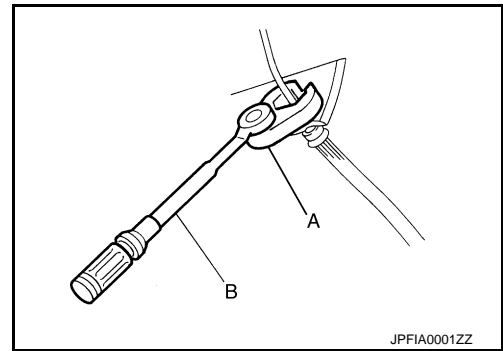
**Since dust covering the front and rear brakes has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.**

- Brake fluid use refer to [MA-20, "Recommended Fluids and Lubricants"](#).
- Never reuse drained brake fluid.
- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface.
- Always confirm the specified tightening torque when installing the brake pipes.
- After pressing the brake pedal more deeply or harder than normal driving, such as air bleeding, check each item of brake pedal. Adjust brake pedal if it is outside the standard value.
- Always clean with new brake fluid when cleaning the master cylinder, brake caliper and other components.
- Never use mineral oils such as gasoline or light oil to clean. They may damage rubber parts and cause improper operation.
- Never damage caliper (made by aluminum).
- Always loosen the brake tube flare nut with a flare nut wrench.

## PRECAUTIONS

### < PRECAUTION >

- Tighten the brake tube flare nut to the specified torque with a crow-foot (A) and torque wrench (B).
  - Brake system is an important safety part. If a brake fluid leak is detected, always disassemble the affected part. If a malfunction is detected, replace part with a new one.
  - Turn the ignition switch OFF and disconnect the ABS actuator and electric unit (control unit) harness connector or the battery negative terminal before performing the work.
  - Check that no brake fluid leakage is present after replacing the parts.
  - Burnish the brake contact surfaces after refinishing or replacing rotors, after replacing pads, or if a soft pedal occurs at very low mileage.
- Front brake pad: Refer to [BR-20, "BRAKE PAD : Inspection and Adjustment"](#).
  - Front disc rotor: Refer to [BR-20, "DISC ROTOR : Inspection and Adjustment"](#).
  - Rear brake pad: Refer to [BR-22, "BRAKE PAD : Inspection and Adjustment"](#).
  - Rear disc rotor: Refer to [BR-22, "DISC ROTOR : Inspection and Adjustment"](#).



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# PREPARATION

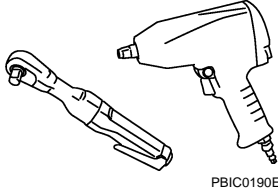
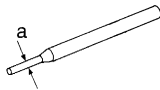

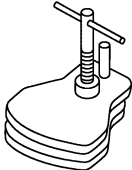
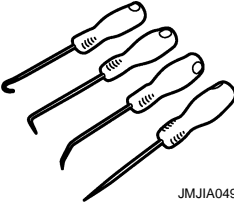
< PREPARATION >

## PREPARATION

### PREPARATION

#### Commercial Service Tools

INFOID:000000012794087

Tool name		Description
Power tool		Loosening bolts and nuts
Pin punch a: 4 mm (0.16 in)		Removing and installing reservoir tank
Handy vacuum pump		Checking air tight
Brake caliper wrench		Returning the piston for brake caliper
Pick tool		Removing piston seal and piston boot

#### Lubricant or/and Sealant

INFOID:000000012794088

Name	Description	Note
Multi-purpose grease	Clevis pin of brake pedal	—
Silicone grease	<ul style="list-style-type: none"> <li>Master cylinder assembly</li> <li>O-ring</li> <li>Brake booster</li> </ul>	—

# PREPARATION

## < PREPARATION >

Name	Description	Note
MOLYKOTE® AS880N or silicone-based grease	<ul style="list-style-type: none"> <li>• Front brake</li> <li>• Rear brake</li> </ul>	Molykote is a registered of Dow Corning Corporation
MOLYKOTE® 7439 or equivalent	<ul style="list-style-type: none"> <li>• Front brake</li> <li>• Rear brake</li> </ul>	Molykote is a registered of Dow Corning Corporation
Rubber grease	<ul style="list-style-type: none"> <li>• Front brake</li> <li>• Rear brake</li> </ul>	—

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# FRONT DISC BRAKE

< BASIC INSPECTION >

## BASIC INSPECTION

### FRONT DISC BRAKE

#### DISC ROTOR

#### DISC ROTOR : Inspection

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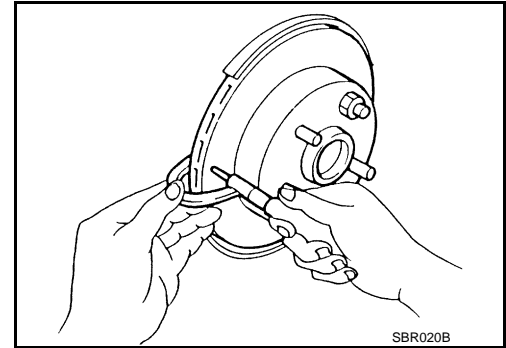
#### INSPECTION

Uneven wear

Check the uneven wear of the disc rotor using a micrometer.  
Replace the disc rotor if the thickness is below the wear limit.

- 2WD: Refer to [FAX-8, "Removal and Installation"](#)
- AWD: Refer to [FAX-19, "Removal and Installation"](#)

**Thickness variation** : Refer to [BR-84, "Front Disc Brake"](#).  
(measured at 8 positions)





# REAR DISC BRAKE

< BASIC INSPECTION >

## REAR DISC BRAKE

### DISC ROTOR

#### DISC ROTOR : Inspection

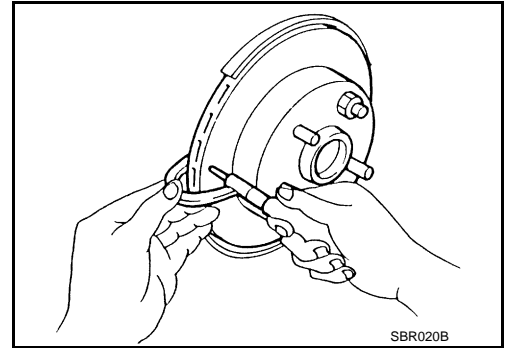
INFOID:000000013821491

#### INSPECTION

Uneven wear

Check the uneven wear of the disc rotor using a micrometer. Replace the disc rotor if the thickness is below the wear limit. Refer to [RAX-8, "Removal and Installation"](#)

**Thickness variation** : Refer to [BR-84, "Rear Disc Brake"](#).  
(measured at 8 positions)



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# SYSTEM

< SYSTEM DESCRIPTION >

## SYSTEM DESCRIPTION

### SYSTEM

#### WARNING/INDICATOR/CHIME LIST


#### WARNING/INDICATOR/CHIME LIST : Warning Lamp/Indicator Lamp

INFOID:000000012794089

FOR U.S.A.

Name	Design	Layout/Function
Brake warning lamp	BRAKE	For layout: Refer to <a href="#">MWI-9, "METER SYSTEM : Design"</a> .
		For function: Refer to <a href="#">MWI-22, "WARNING LAMPS/INDICATOR LAMPS : Brake Warning Lamp"</a> .

FOR CANADA

Name	Design	Layout/Function
Brake warning lamp		For layout: Refer to <a href="#">MWI-9, "METER SYSTEM : Design"</a> .
		For function: Refer to <a href="#">MWI-22, "WARNING LAMPS/INDICATOR LAMPS : Brake Warning Lamp"</a> .

# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

< SYMPTOM DIAGNOSIS >

## SYMPTOM DIAGNOSIS

### NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

#### NVH Troubleshooting Chart

INFOID:0000000012794090

Use the chart below to find the cause of the symptom. If necessary, repair or replace these parts.

Symptom	BRAKE	Possible cause and SUSPECTED PARTS	Reference page																						
			BR-20, BR-22	BR-20, BR-22	BR-54, BR-57, BR-69, BR-72	BR-20, BR-22	BR-20, BR-22	BR-20, BR-22	BR-20, BR-22	BR-20, BR-22	BR-20, BR-22	BR-20, BR-22	BR-20, BR-22	NVH in PB section	NVH in DLN section	NVH in DLN section	NVH in FAX, RAX and FSU, RSU section	NVH in WT section	NVH in WT section	NVH in FAX and/or RAX section	NVH in ST section				
Noise	BRAKE	Pads - damaged	x	x	x																				
		Pads - uneven wear																							
		Shims damaged																							
Shake	BRAKE	Rotor imbalance				x																			
		Rotor damage					x																		
		Rotor runout						x																	
Shimmy, Judder	BRAKE	Rotor deformation					x																		
		Rotor deflection						x																	
		Rotor rust							x																
		Rotor thickness variation						x																	
		Drum out of round																							
		PROPELLER SHAFT												x											
		DIFFERENTIAL																							
		AXLE AND SUSPENSION																							
		TIRE																							
		ROAD WHEEL																							
		DRIVE SHAFT																							
		STEERING																							

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# BRAKE PEDAL

< PERIODIC MAINTENANCE >

## PERIODIC MAINTENANCE

### BRAKE PEDAL

#### Inspection and Adjustment

INFOID:000000012794091

#### INSPECTION

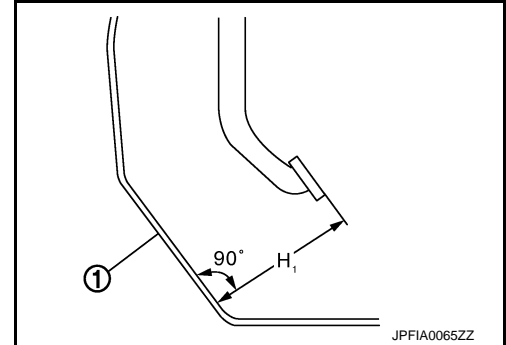
##### Brake Pedal Height

Check the brake pedal height ( $H_1$ ) between the dash lower panel ① and the brake pedal upper surface.

$H_1$  : Refer to [BR-83, "Brake Pedal"](#).

#### CAUTION:

Perform it with the floor trim removed.



##### Stop Lamp Switch and Brake Pedal Position Switch

- Check the clearance ( $C_1$ ) between the stopper rubber ③ and the brake pedal position switch ① threaded end.

$C_1$  : Refer to [BR-83, "Brake Pedal"](#).

- Check the clearance ( $C_2$ ) between the stopper rubber ③ and the stop lamp switch ② threaded end.

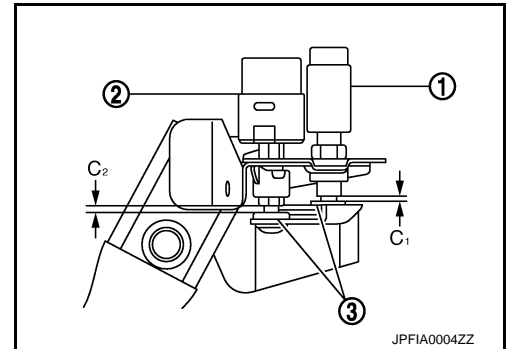
$C_2$  : Refer to [BR-83, "Brake Pedal"](#).

#### CAUTION:

The stop lamp must turn off when the brake pedal is released.

#### NOTE:

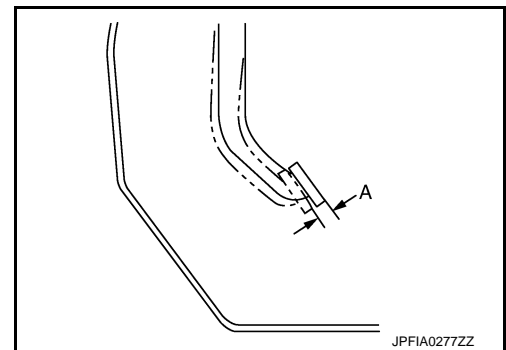
Pull the brake pedal pad to make the clearance between the stop lamp switch and brake pedal position switch threaded end and the stopper rubber.



##### Brake Pedal Play

Press the brake pedal. Check the brake pedal play ( $A$ ) (stroke until fluid pressure occurs).

$A$  : Refer to [BR-83, "Brake Pedal"](#).



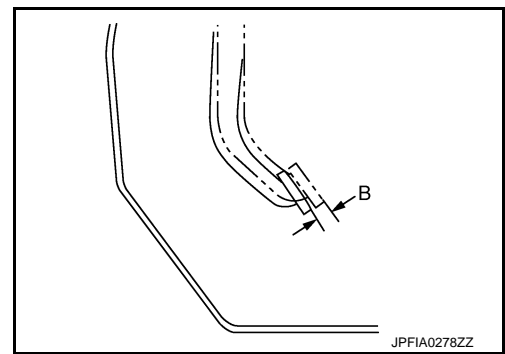
##### Brake Pedal Shaky Fitting

# BRAKE PEDAL

## < PERIODIC MAINTENANCE >

Check the brake pedal shaky fitting (B) (the stroke when pulling the brake pedal pad slightly the free play).

**B** : Refer to [BR-83, "Brake Pedal"](#).



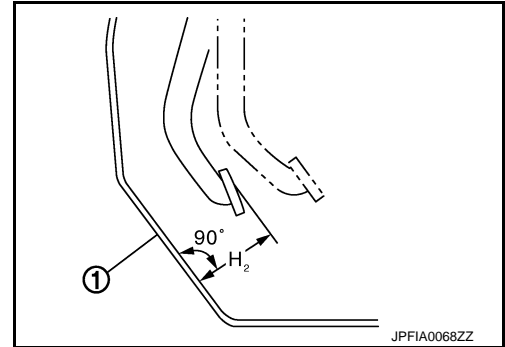
### Depressed Brake Pedal Height

Check the height between the dash lower panel ① and the brake pedal upper surface (H<sub>2</sub>) when depressing the brake pedal with a force of 490 N (50 kg, 110 lb) while the engine is running.

**H<sub>2</sub>** : Refer to [BR-83, "Brake Pedal"](#).

### CAUTION:

Perform it with the floor trim removed.



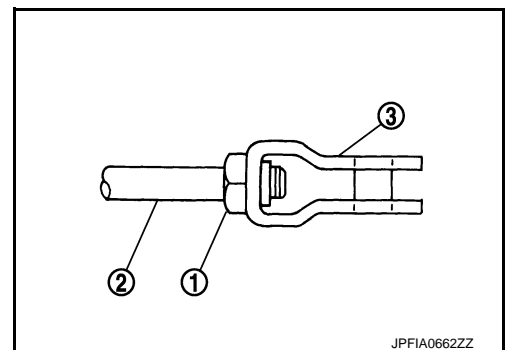
## ADJUSTMENT

### Brake Pedal Height

1. Remove instrument lower panel. Refer to [IP-13, "Removal and Installation"](#).
2. Disconnect the stop lamp switch harness connector and the brake pedal position switch harness connector.
3. Loosen the stop lamp switch by turning it 45° counterclockwise.
4. Loosen the brake pedal position switch lock nut and turn the brake pedal position switch counterclockwise.
5. Loosen the input rod lock nut ①.
6. Rotate the input rod ②, and adjust the brake pedal to the specified height.

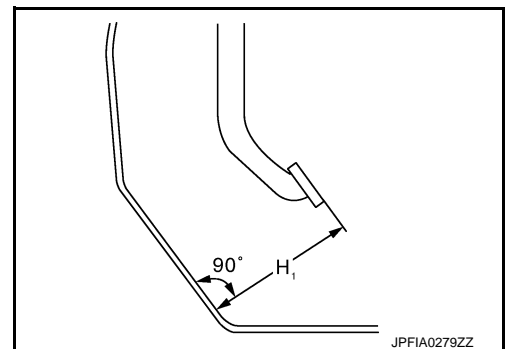
### CAUTION:

The threaded end of the input rod must project to the inner side of the clevis ③.



**H<sub>1</sub>** : Refer to [BR-83, "Brake Pedal"](#).

7. Tighten the lock nut. Refer to [BR-46, "Exploded View"](#).
8. Adjust the clearance between the stopper rubber and the stop lamp switch and brake pedal position switch threaded end after adjusting the brake pedal height.



Stop Lamp Switch and Brake Pedal Position Switch

# BRAKE PEDAL

## < PERIODIC MAINTENANCE >

1. Remove instrument lower panel. Refer to [IP-13, "Removal and Installation"](#).
2. Disconnect the stop lamp switch harness connector and the brake pedal position switch harness connector.
3. Loosen the stop lamp switch by turning it 45° counterclockwise.
4. Loosen the brake pedal position switch lock nut and turn the brake pedal position switch counterclockwise.
5. Press the brake pedal pad slightly. Release the brake pedal and turn the brake pedal position switch ① until brake pedal position switch threaded end hits to the stopper rubber ② clockwise.

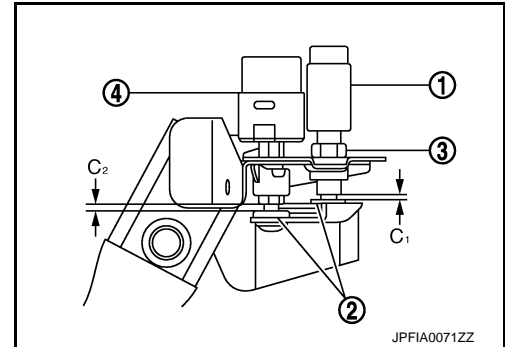
**CAUTION:**

- Never press-fit the input rod.

6. Tighten the brake pedal position switch lock nut ③. Refer to [BR-24, "Exploded View"](#).

**CAUTION:**

The clearance (C1) between the stopper rubber and brake pedal position switch threaded end and must be the specified value.



**C1** : Refer to [BR-83, "Brake Pedal"](#).

7. Press-fit the stop lamp switch ④ until the stop lamp switch hits the stopper rubber 45° clockwise while pulling the brake pedal pad slightly. (Stop lamp switch threaded end hits the stopper rubber.)

**CAUTION:**

- The clearance (C2) between the stopper rubber and stop lamp switch threaded end and must be the specified value.

**C2** : Refer to [BR-83, "Brake Pedal"](#).

- The stop lamp must turn off when the brake pedal is released.

### Brake Pedal Play

1. Remove instrument lower panel. Refer to [IP-13, "Removal and Installation"](#).
2. Disconnect the stop lamp switch harness connector and the brake pedal position switch harness connector.
3. Loosen the stop lamp switch by turning it 45° counterclockwise.
4. Loosen the brake pedal position switch lock nut and turn the brake pedal position switch counterclockwise.
5. Press the brake pedal pad slightly. Release the brake pedal and turn the brake pedal position switch ① until brake pedal position switch threaded end hits to the stopper rubber ② clockwise.

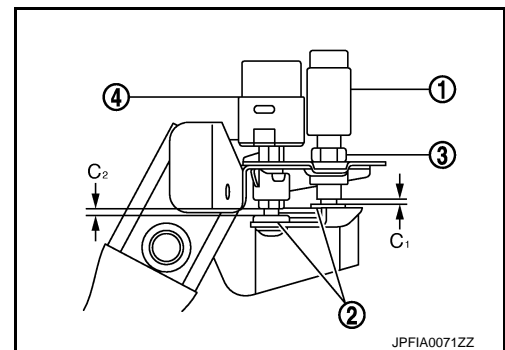
**CAUTION:**

- Never press-fit the input rod.

6. Tighten the brake pedal position switch lock nut ③. Refer to [BR-24, "Exploded View"](#).

**CAUTION:**

The clearance (C1) between the stopper rubber and brake pedal position switch threaded end and must be the specified value.



**C1** : Refer to [BR-83, "Brake Pedal"](#).

7. Press-fit the stop lamp switch ④ until the stop lamp switch hits the stopper rubber 45° clockwise while pulling the brake pedal pad slightly. (Stop lamp switch threaded end hits the stopper rubber.)

**CAUTION:**

- The clearance (C2) between the stopper rubber and stop lamp switch threaded end and must be the specified value.

**C2** : Refer to [BR-83, "Brake Pedal"](#).

# BRAKE PEDAL

## < PERIODIC MAINTENANCE >

- The stop lamp must turn off when the brake pedal is released.

### Brake Pedal Shaky Fitting

1. Remove instrument lower panel. Refer to [IP-13, "Removal and Installation"](#).
2. Disconnect the stop lamp switch harness connector and the brake pedal position switch harness connector.
3. Loosen the stop lamp switch by turning it 45° counterclockwise.
4. Loosen the brake pedal position switch lock nut and turn the brake pedal position switch counterclockwise.
5. Press the brake pedal pad slightly. Release the brake pedal and turn the brake pedal position switch ① until brake pedal position switch threaded end hits to the stopper rubber ② clockwise.

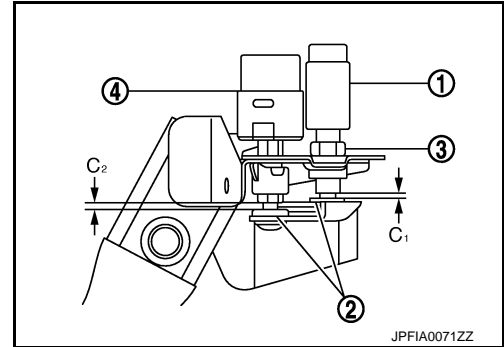
#### CAUTION:

- Never press-fit the input rod.

6. Tighten the brake pedal position switch lock nut ③. Refer to [BR-24, "Exploded View"](#).

#### CAUTION:

The clearance (C<sub>1</sub>) between the stopper rubber and stop lamp switch and brake pedal position switch threaded end and must be the specified value.



C<sub>1</sub> : Refer to [BR-83, "Brake Pedal"](#).

7. Press-fit the stop lamp switch ④ until the stop lamp switch hits the stopper rubber 45° clockwise while pulling the brake pedal pad slightly. (Stop lamp switch threaded end hits the stopper rubber.)

#### CAUTION:

- The clearance (C<sub>2</sub>) between the stopper rubber and stop lamp switch threaded end and must be the specified value.

C<sub>2</sub> : Refer to [BR-83, "Brake Pedal"](#).

- The stop lamp must turn off when the brake pedal is released.

### Depressed Brake Pedal Height

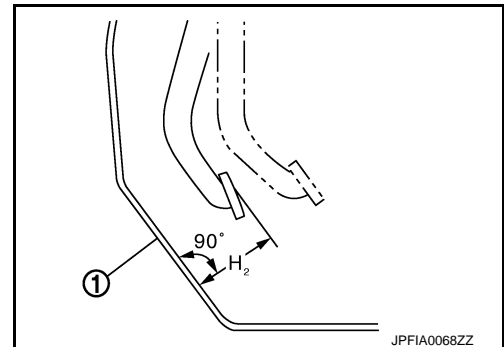
1. Perform the air bleeding. Refer to [BR-17, "Bleeding Brake System"](#).
2. Check the height between the dash lower panel ① and the brake pedal upper surface (H<sub>2</sub>) when depressing the brake pedal with a force of 490 N (50 kg, 110 lb) while the engine is running.

H<sub>2</sub> : Refer to [BR-83, "Brake Pedal"](#).

#### CAUTION:

Perform it with the floor trim removed.

3. Adjust the brake pedal play after adjusting the brake pedal height, clearance between the stopper rubber and the stop lamp switch and brake pedal position switch threaded end.



# BRAKE FLUID

< PERIODIC MAINTENANCE >

## BRAKE FLUID

### Inspection

INFOID:000000012794092

#### BRAKE FLUID LEVEL

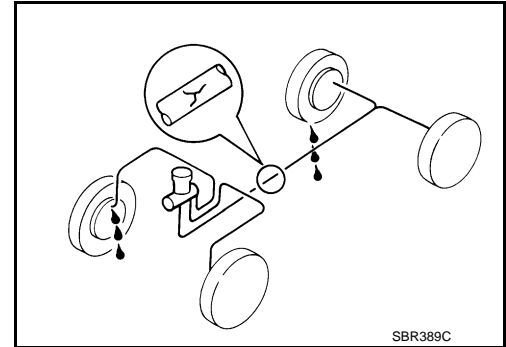
- Check that the fluid level in the reservoir tank is within the specified range (MAX – MIN lines).
- Visually check for any brake fluid leakage around the reservoir tank.
- Check the brake system for any leakage if the fluid level is extremely low (lower than MIN).
- Check the brake system for fluid leakage if the warning lamp remains illuminated even after the parking brake is released.
- Check the reservoir tank for the mixing of foreign matter (e.g. dust) and oils other than brake fluid.

#### BRAKE LINE

1. Check brake line (tubes and hoses) for cracks, deterioration or other damage. Replace any damaged parts.
2. Depress the brake pedal with a force of 785 N (80 kg, 176 lb) and hold down the pedal for approx. 5 seconds with the engine running. Check for any fluid leakage.

**CAUTION:**

**Retighten the applicable connection to the specified torque and repair any abnormal (damaged, worn or deformed) part if any brake fluid leakage is present.**



### Draining

INFOID:000000012794093

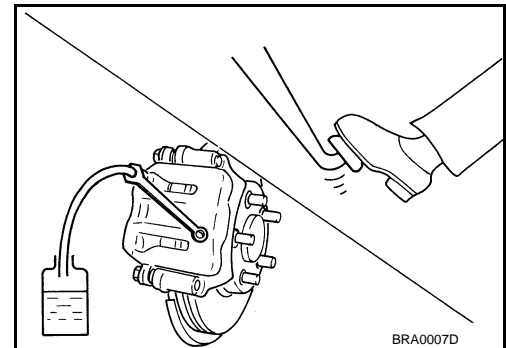
**CAUTION:**

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface.
- Turn the ignition switch OFF and disconnect the ABS actuator and electric unit (control unit) connector or the battery negative terminal before performing work.
- If the brake fluid adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

1. Connect a vinyl tube to the bleed valve.
2. Depress the brake pedal and loosen the bleeder valve to gradually discharge brake fluid.

**CAUTION:**

**Cover flare nut wrench with a cloth as not to damage the brake caliper assembly.**



### Refilling

INFOID:000000012794094

**CAUTION:**

- Turn the ignition switch OFF and disconnect the ABS actuator and electric unit (control unit) connector or the battery negative terminal before performing work.
  - If the brake fluid adheres to the brake caliper assembly and disc rotor, quickly wipe it off.
1. Check that there is no foreign material in the reservoir tank, and refill with new brake fluid.

**CAUTION:**

- Never reuse drained brake fluid.
- Never allow oils other than brake fluid to enter the reservoir tank.



# BRAKE FLUID

## < PERIODIC MAINTENANCE >

2. Loosen the bleeder valve, slowly depress the brake pedal to the full stroke, and then release the pedal. Repeat this operation at intervals of 2 or 3 seconds until all brake fluid is discharged. Then close the bleeder valve with the brake pedal depressed. Repeat the same work on each wheel.

**CAUTION:**

**Cover flare nut wrench with a cloth as not to damage the brake caliper assembly.**

3. Perform the air bleeding. Refer to [BR-17, "Bleeding Brake System"](#).

## Bleeding Brake System

INFOID:000000012794095

**CAUTION:**

- Turn the ignition switch OFF and disconnect the ABS actuator and electric unit (control unit) connector or the battery negative terminal before performing work.
- Monitor the fluid level in the reservoir tank while performing the air bleeding.
- If the brake fluid adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

1. Check that there is no foreign material in the reservoir tank, and refill with new brake fluid.

**CAUTION:**

- Never reuse drained brake fluid.
- Never allow oils other than brake fluid to enter the reservoir tank.

2. Connect a vinyl tube to the bleeder valve of the rear right brake.
3. Fully depress the brake pedal 4 to 5 times.
4. Loosen the bleeder valve and bleed air with the brake pedal depressed, and then quickly tighten the bleeder valve.

**CAUTION:**

**Cover flare nut wrench with a cloth as not to damage the brake caliper assembly.**

5. Repeat steps 3 and 4 until all of the air is out of the brake line.
6. Tighten the bleeder valve to the specified torque.
  - Front disc brake
    - 2 piston type: Refer to [BR-57, "BRAKE CALIPER ASSEMBLY \(2 PISTON TYPE\) : Exploded View"](#).
    - 4 piston type: Refer to [BR-62, "BRAKE CALIPER ASSEMBLY \(4 PISTON TYPE\) : Exploded View"](#).
  - Rear disc brake
    - 1 piston type: Refer to [BR-72, "BRAKE CALIPER ASSEMBLY \(1 PISTON TYPE\) : Exploded View"](#).
    - 2 piston type: Refer to [BR-78, "BRAKE CALIPER ASSEMBLY \(2 PISTON TYPE\) : Exploded View"](#).
7. Repeat steps 1 to 6. Occasionally fill with the brake fluid in order to keep the reservoir tank at least half full. Bleed air in the following order: rear right brake → front left brake → rear left brake → and front right brake.
8. Check that the fluid level in the reservoir tank is within the specified range after air bleeding.
9. Check each item of brake pedal. Adjust it if the measurement value is not the standard. Refer to [BR-12, "Inspection and Adjustment"](#).

## BRAKE MASTER CYLINDER

< PERIODIC MAINTENANCE >

---

### BRAKE MASTER CYLINDER

#### Inspection

*INFOID:000000012794096*

#### FLUID LEAK

Check for brake fluid leakage from the brake tube connections, master cylinder mounting face and reservoir tank mounting face.

# BRAKE BOOSTER

< PERIODIC MAINTENANCE >

## BRAKE BOOSTER

### Inspection

INFOID:000000012794097

### OPERATION

Depress the brake pedal several times at 5-second intervals with the engine stopped. Start the engine with the brake pedal fully depressed. Check that the clearance between brake pedal and dash lower panel decreases.

### AIR TIGHT

1. Run the engine for 1 minute to apply vacuum to the brake booster, and stop the engine. Then depress the brake pedal several times at 5-second intervals until the accumulated vacuum is released to atmospheric pressure. Check that the clearance between brake pedal and dash lower panel gradually increases each time the brake pedal is depressed when performing this operation.
2. Depress the brake pedal with the engine running. Then stop the engine while holding down the brake pedal. Check that the brake pedal stroke does not change after holding down the brake pedal for 30 seconds or more.

A  
B  
C  
D  
E  
G  
H  
I  
J  
K  
L  
M  
N  
O  
P

BR

# FRONT DISC BRAKE

< PERIODIC MAINTENANCE >

## FRONT DISC BRAKE

### BRAKE PAD

#### BRAKE PAD : Inspection and Adjustment

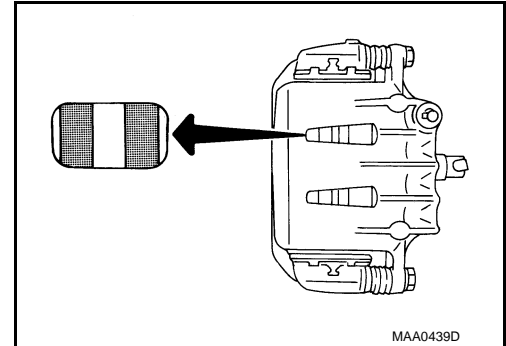
INFOID:000000012794098

#### INSPECTION

##### 2 Piston Type

Check the brake pad wear thickness from an inspection hole on cylinder body. Check using a scale if necessary.

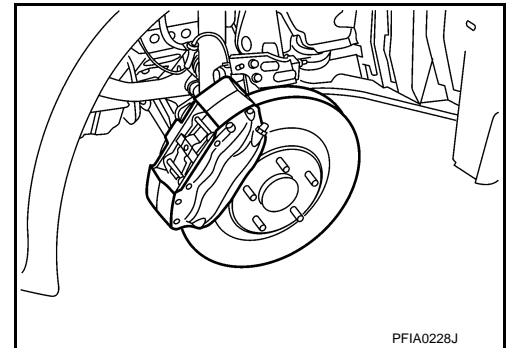
**Wear thickness** : Refer to [BR-84, "Front Disc Brake"](#).



##### 4 Piston Type

Check the thickness of brake pad from the inspection hole on caliper. Check use a scale if necessary.

**Wear thickness** : Refer to [BR-84, "Front Disc Brake"](#).



#### ADJUSTMENT

##### **CAUTION:**

- **Burnish contact surfaces between pads according to the following procedure after refinishing or replacing brake pads, or if a soft pedal occurs at very low mileage.**
- **Be careful of vehicle speed because the brake does not operate firmly/securely until pads and disc rotor are securely fitted.**
- **Only perform this procedure under safe road and traffic conditions. Use extreme caution.**

1. Drive vehicle on straight, flat road.
2. Depress brake pedal with the power to stop vehicle within 3 to 5 seconds until the vehicle stops.
3. Drive without depressing brake for a few minutes to cool the brake.
4. Repeat steps 1 to 3 until pad and disc rotor are securely fitted.

### DISC ROTOR

#### DISC ROTOR : Inspection and Adjustment

INFOID:000000012794099

#### INSPECTION

##### Appearance

Check surface of disc rotor for uneven wear, cracks, and serious damage. Replace it if necessary.

- 2WD: Refer to [FAX-8, "Removal and Installation"](#).
- AWD: Refer to [FAX-19, "Removal and Installation"](#).

##### Runout

1. Fix the disc rotor to the wheel hub and bearing assembly with wheel nuts (2 points at least).
2. Check the wheel bearing axial end play before the inspection.

# FRONT DISC BRAKE

## < PERIODIC MAINTENANCE >

- 2WD: Refer to [FAX-7, "Inspection"](#).
  - AWD: Refer to [FAX-17, "Inspection"](#).
3. Inspect the runout with a dial indicator to measure at 10 mm (0.39 in) inside the disc edge.

**Runout** : Refer to [BR-84, "Front Disc Brake"](#).

4. Find the installation position that has a minimum runout by shifting the disc rotor-to-wheel hub and bearing assembly installation position by one hole at a time if the runout exceeds the limit value.
5. Refinish the disc rotor if the runout is outside the limit even after performing the above operation. [When refinishing, use the Pro-Cut PEM On-Car brake Lathe (Tool No. 38-PFM90.5) or equivalent.]

### CAUTION:

- Check in advance that the thickness of the disc rotor is wear thickness + 0.3 mm (0.012 in) or more.
- If the thickness is less than wear thickness + 0.3 mm (0.012 in), replace the disc rotor.
- 2WD: Refer to [FAX-8, "Removal and Installation"](#).
- AWD: Refer to [FAX-19, "Removal and Installation"](#).

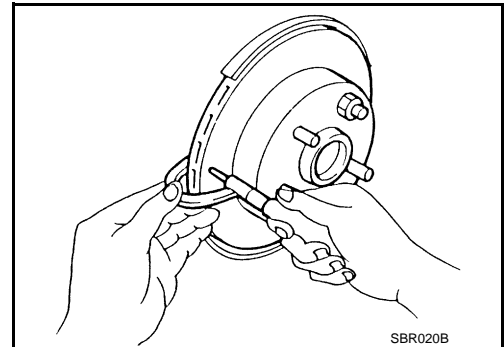
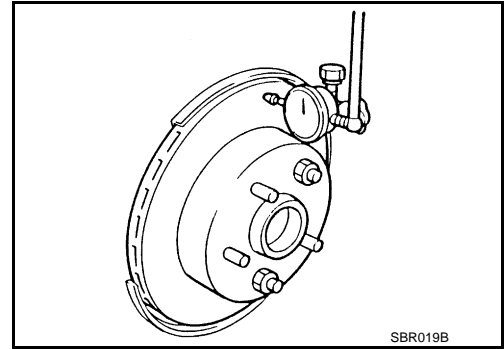
**Wear thickness** : Refer to [BR-84, "Front Disc Brake"](#).

### Thickness

Check the thickness of the disc rotor using a micrometer. Replace the disc rotor if the thickness is below the wear limit.

- 2WD: Refer to [FAX-8, "Removal and Installation"](#).
- AWD: Refer to [FAX-19, "Removal and Installation"](#).

**Wear thickness** : Refer to [BR-84, "Front Disc Brake"](#).



## ADJUSTMENT

### CAUTION:

- Burnish contact surfaces between pads according to the following procedure after refinishing or replacing pads, or if a soft pedal occurs at very low mileage.
  - Be careful of vehicle speed because the brake does not operate firmly/securely until pads and disc rotor are securely fitted.
  - Only perform this procedure under safe road and traffic conditions. Use extreme caution.
1. Drive vehicle on straight, flat road.
  2. Depress brake pedal with the power to stop vehicle within 3 to 5 seconds until the vehicle stops.
  3. Drive without depressing brake for a few minutes to cool the brake.
  4. Repeat steps 1 to 3 until pad and disc rotor are securely fitted.

# REAR DISC BRAKE

< PERIODIC MAINTENANCE >

## REAR DISC BRAKE BRAKE PAD

### BRAKE PAD : Inspection and Adjustment

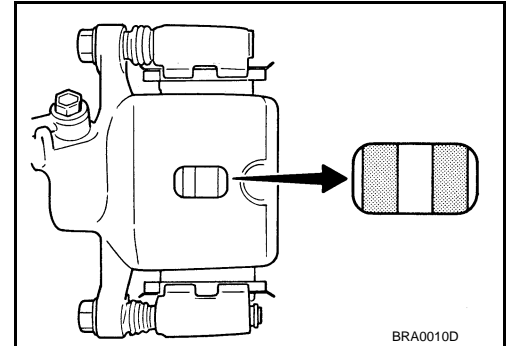
INFOID:000000012794100

#### INSPECTION

##### 1 Piston Type

Check the brake pad wear thickness from an inspection hole on cylinder body. Check using a scale if necessary.

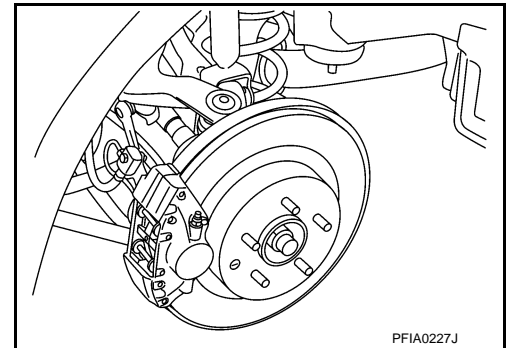
**Wear thickness** : Refer to [BR-84, "Rear Disc Brake"](#).



##### 2 Piston Type

Check the thickness of brake pad from the inspection hole on caliper. Check use a scale if necessary.

**Wear thickness** : Refer to [BR-84, "Rear Disc Brake"](#).



#### ADJUSTMENT

##### **CAUTION:**

- **Burnish contact surfaces between pads according to the following procedure after refinishing or replacing brake pads, or if a soft pedal occurs at very low mileage.**
- **Be careful of vehicle speed because the brake does not operate firmly/securely until pads and disc rotor are securely fitted.**
- **Only perform this procedure under safe road and traffic conditions. Use extreme caution.**

1. Drive vehicle on straight, flat road.
2. Depress brake pedal with the power to stop vehicle within 3 to 5 seconds until the vehicle stops.
3. Drive without depressing brake for a few minutes to cool the brake.
4. Repeat steps 1 to 3 until pad and disc rotor are securely fitted.

## DISC ROTOR

### DISC ROTOR : Inspection and Adjustment

INFOID:000000012794101

#### INSPECTION

##### Appearance

Check surface of disc rotor for uneven wear, cracks, and serious damage. Replace it if necessary. Refer to [RAX-8, "Removal and Installation"](#).

##### Runout

1. Fix the disc rotor to the wheel hub and bearing assembly with wheel nuts (2 points at least).
2. Check the wheel bearing axial end play before the inspection. Refer to [RAX-6, "Inspection"](#).

# REAR DISC BRAKE

## < PERIODIC MAINTENANCE >

3. Inspect the runout with a dial indicator to measure at 10 mm (0.39 in) inside the disc edge.

**Runout** : Refer to [BR-84, "Rear Disc Brake"](#).

4. Find the installation position that has a minimum runout by shifting the disc rotor-to-wheel hub and bearing assembly installation position by one hole at a time if the runout exceeds the limit value.
5. Refinish the disc rotor if the runout is outside the limit even after performing the above operation. [When refinishing, use the Pro-Cut PEM On-Car brake Lathe (Tool No. 38-PFM90.5) or equivalent.]

**CAUTION:**

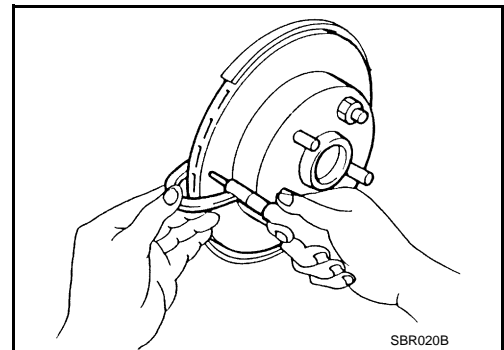
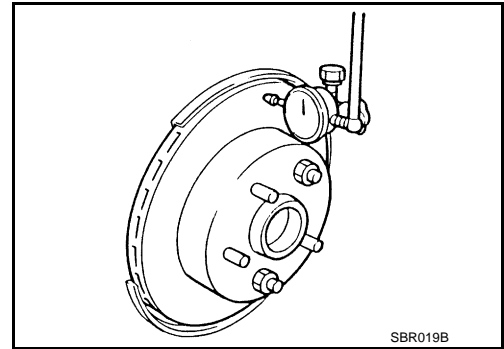
- Check in advance that the thickness of the disc rotor is wear thickness + 0.3 mm (0.012 in) or more.
- If the thickness is less than wear thickness + 0.3 mm (0.012 in), replace the disc rotor. Refer to [RAX-8, "Removal and Installation"](#).

**Wear thickness** : Refer to [BR-84, "Rear Disc Brake"](#).

### Thickness

Check the thickness of the disc rotor using a micrometer. Replace the disc rotor if the thickness is below the wear limit. Refer to [RAX-8, "Removal and Installation"](#).

**Wear thickness** : Refer to [BR-84, "Rear Disc Brake"](#).



## ADJUSTMENT

**CAUTION:**

- Burnish contact surfaces between pads according to the following procedure after refinishing or replacing pads, or if a soft pedal occurs at very low mileage.
  - Be careful of vehicle speed because the brake does not operate firmly/securely until pads and disc rotor are securely fitted.
  - Only perform this procedure under safe road and traffic conditions. Use extreme caution.
1. Drive vehicle on straight, flat road.
  2. Depress brake pedal with the power to stop vehicle within 3 to 5 seconds until the vehicle stops.
  3. Drive without depressing brake for a few minutes to cool the brake.
  4. Repeat steps 1 to 3 until pad and disc rotor are securely fitted.

# BRAKE PEDAL

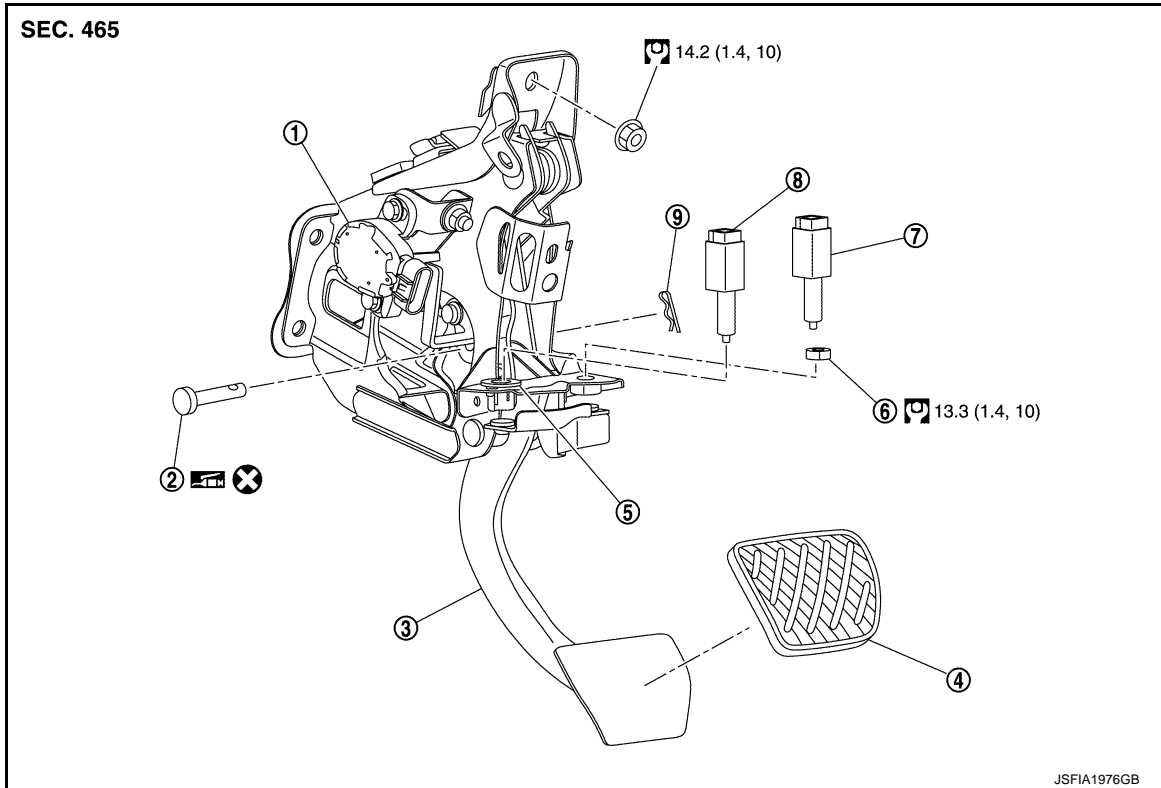
< REMOVAL AND INSTALLATION >

## REMOVAL AND INSTALLATION

### BRAKE PEDAL

Exploded View

INFOID:000000012794102



- |  |                    |                        |
|--|--------------------|------------------------|
| ① Stroke sensor (With pre-crash seat belt) | ② Clevis pin       | ③ Brake pedal assembly |
| ④ Brake pedal pad                          | ⑤ Clip             | ⑥ Lock nut             |
| ⑦ Brake pedal position switch              | ⑧ Stop lamp switch | ⑨ Snap pin             |

Apply multi-purpose grease.

N-m (kg-m, ft-lb)

Always replace after every disassembly.

### Removal and Installation

INFOID:000000012794103

#### REMOVAL

#### **CAUTION:**

**Never removing stroke sensor. (With pre-crash seat belt)**

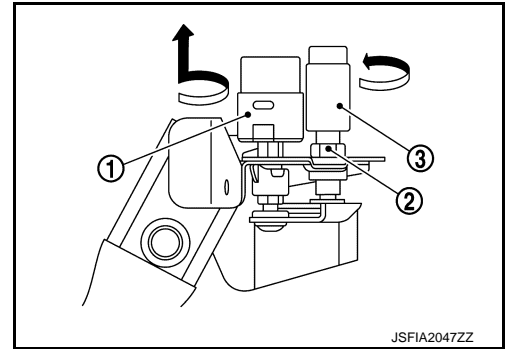
1. Remove the instrument lower panel. Refer to [IP-13, "Removal and Installation"](#).
2. Disconnect the stroke sensor harness connector. (With pre-crash seat belt)
3. Disconnect the stop lamp switch harness connector and brake pedal position switch harness connectors.



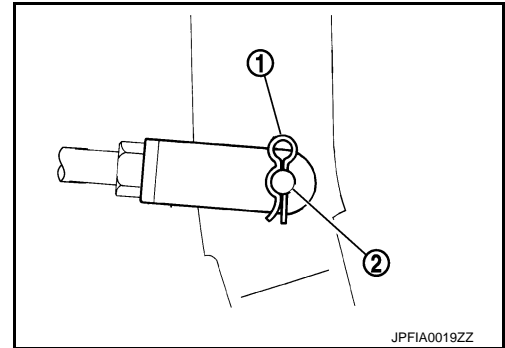
# BRAKE PEDAL

## < REMOVAL AND INSTALLATION >

4. Rotate the stop lamp switch ① counterclockwise to remove.
5. Loosen brake pedal position switch lock nut ②, and brake pedal position switch ③ clockwise to remove.



6. Remove the snap pin ①, and then remove the clevis pin ② from the clevis of brake booster.
7. Remove the brake pedal assembly.  
**CAUTION:**  
**Hold the brake booster and master cylinder so as not to drop out or contact them other parts.**
8. Perform inspection after removal. Refer to [BR-25, "Inspection and Adjustment"](#).



## INSTALLATION

Note the following, and install in the reverse order of removal.

- Brake pedal assembly must be replaced after an impact.
- Apply the multi-purpose grease to the clevis pin and the matching faces.

### **CAUTION:**

**Never reuse the clevis pin.**

### **NOTE:**

The clevis pin may be inserted in either direction.

- Perform adjustment after installation. Refer to [BR-25, "Inspection and Adjustment"](#).

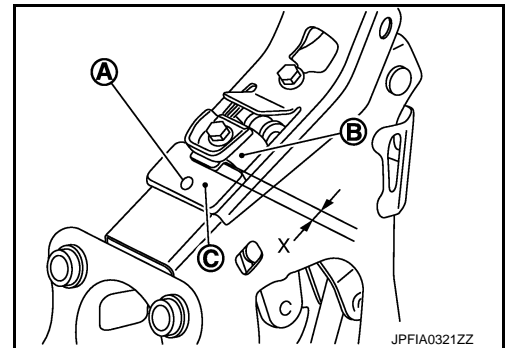
## Inspection and Adjustment

INFOID:000000012794104

## INSPECTION AFTER REMOVAL

- Check for the following items and replace the brake pedal assembly if necessary.
  - Check the brake pedal upper rivet (made by aluminum) ① for deformation.
  - Check the brake pedal for bend, damage, and cracks on the welded parts.
  - Check the lapping length (X) of sub-bracket ② and slide plate ③.

**X : 5.5 mm (0.217 in) or more**



## ADJUSTMENT AFTER INSTALLATION

Perform the brake pedal adjustment after installing the brake pedal assembly. Refer to [BR-12, "Inspection and Adjustment"](#).

# BRAKE PIPING

< REMOVAL AND INSTALLATION >

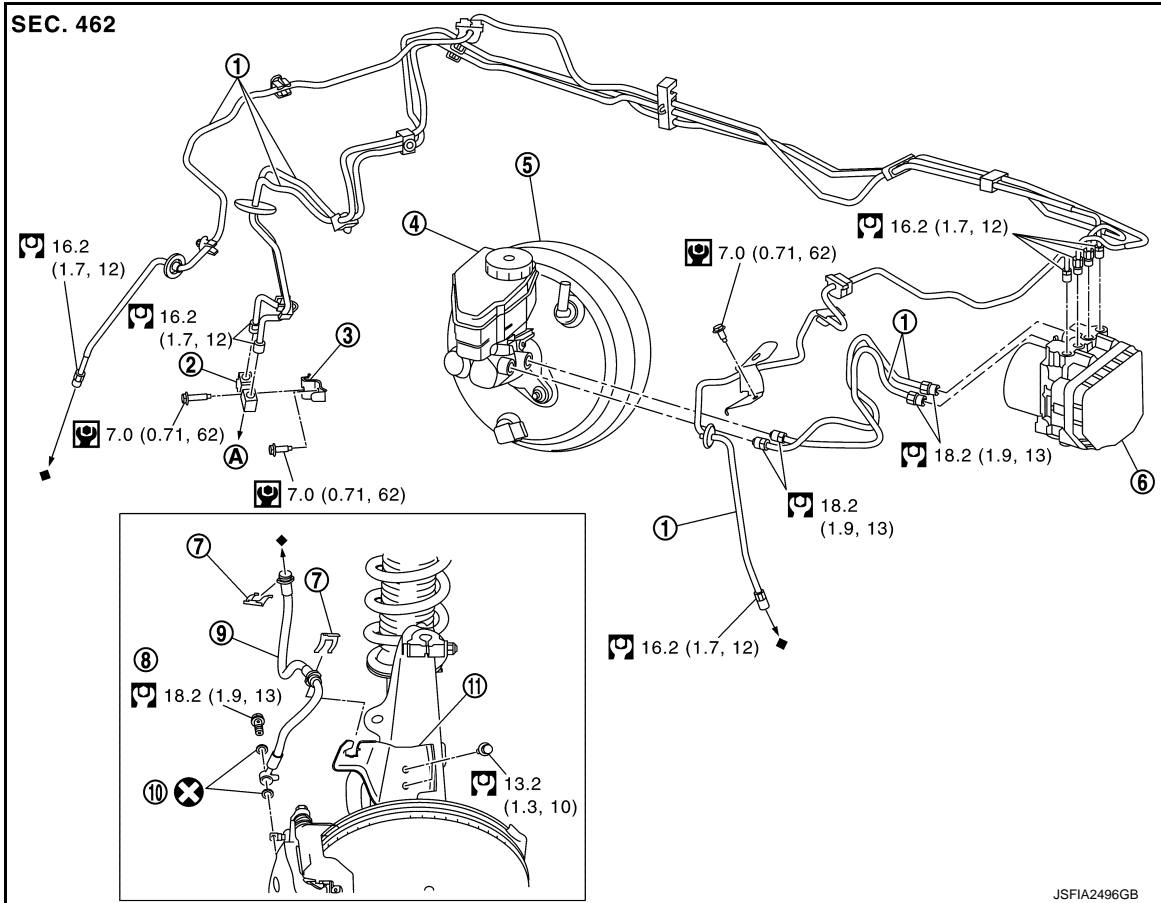
## BRAKE PIPING

### FRONT

FRONT : Exploded View

INFOID:000000012794105

### BRAKE CALIPER 2 PISTON TYPE



- |                            |                      |   |
|----------------------------|----------------------|---|
| ① Brake tube               | ② Connector          | ③ Connector bracket                             |
| ④ Master cylinder assembly | ⑤ Brake booster      | ⑥ ABS actuator and electric unit (control unit) |
| ⑦ Lock plate               | ⑧ Union bolt         | ⑨ Brake hose                                    |
| ⑩ Copper washer            | ⑪ Brake hose bracket |   |
| Ⓐ To rear brake tube       |                      |   |

◆: Indicates that the part is connected at points with same symbol in actual vehicle.

Ⓜ: N-m (kg-m, ft-lb)

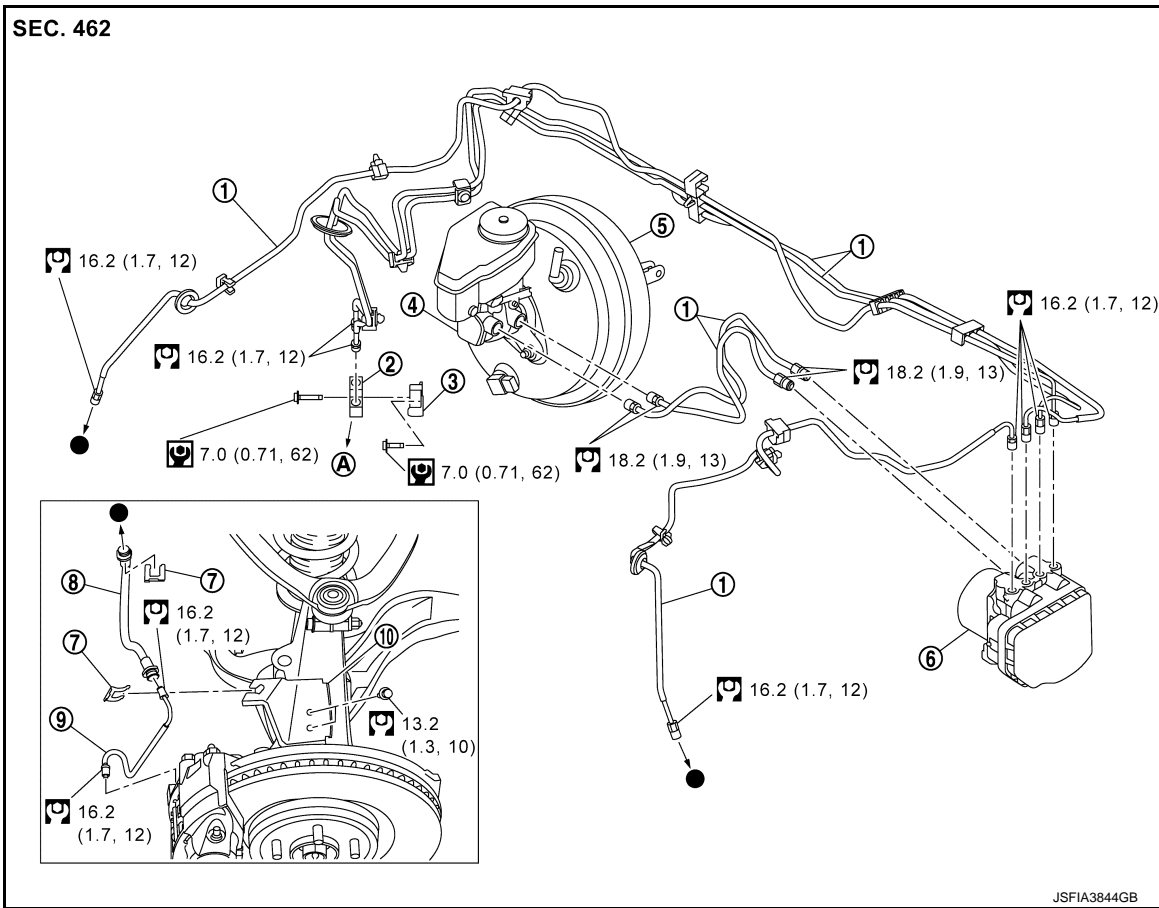
Ⓜ: N-m (kg-m, in-lb)

⊗: Always replace after every disassembly.

### BRAKE CALIPER 4 PISTON TYPE

# BRAKE PIPING

## < REMOVAL AND INSTALLATION >



- ① Brake tube
- ② Connector
- ③ Connector bracket
- ④ Master cylinder assembly
- ⑤ Brake booster
- ⑥ ABS actuator and electric unit (control unit)
- ⑦ Lock plate
- ⑧ Brake hose
- ⑨ Brake tube
- ⑩ Brake hose bracket
- A To rear brake tube

●: Indicates that the part is connected at points with same symbol in actual vehicle.

: N-m (kg-m, ft-lb)

: N-m (kg-m, in-lb)

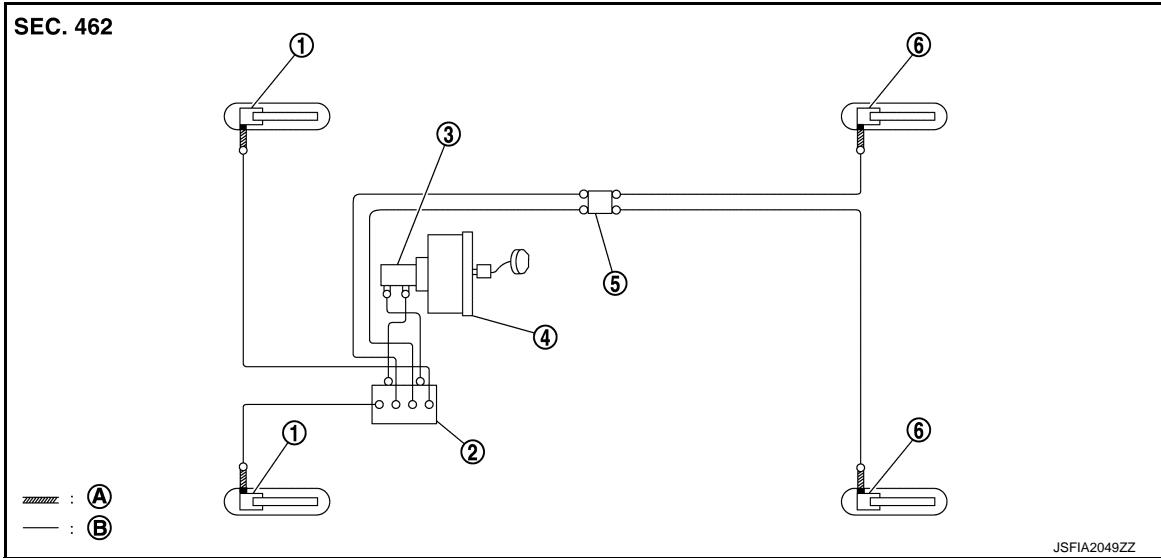
### FRONT : Hydraulic Piping

INFOID:000000012794106

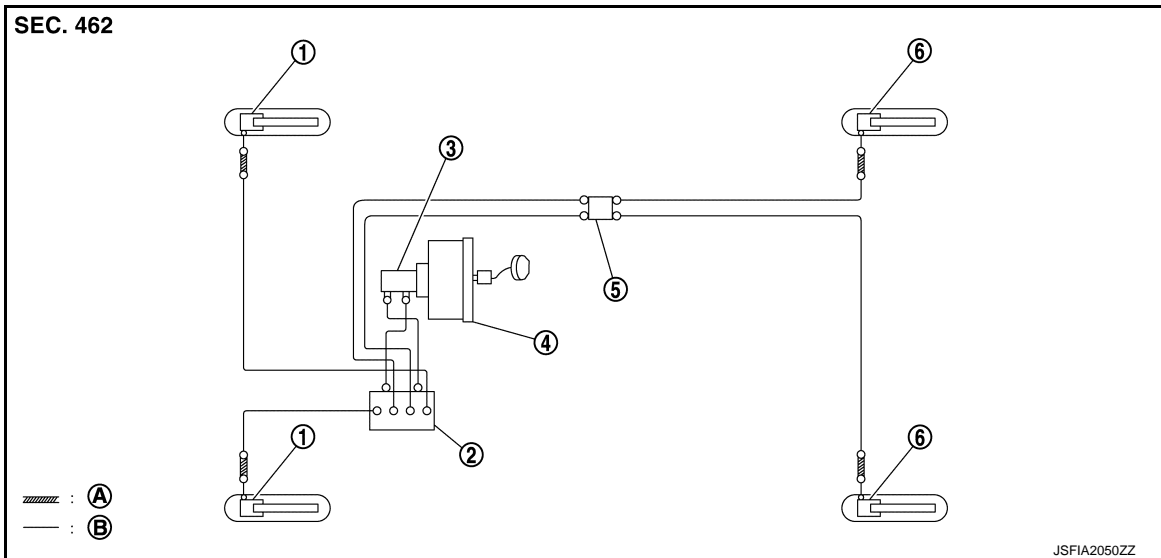
### BRAKE CALIPER 2 PISTON TYPE

# BRAKE PIPING

## < REMOVAL AND INSTALLATION >



## BRAKE CALIPER 4 PISTON TYPE



## FRONT : Removal and Installation

INFOID:000000012794107

### REMOVAL

# BRAKE PIPING

## < REMOVAL AND INSTALLATION >

### Brake Caliper 2 Piston Type

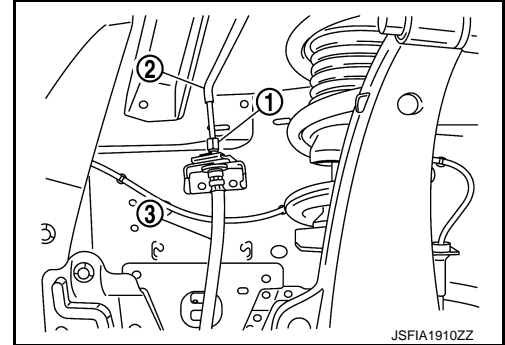
#### CAUTION:

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface. However avoid washing brake components with water.
- Never depress the brake pedal. Brake fluid may splash while removing the brake hose or brake tube.
- If the brake fluid adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

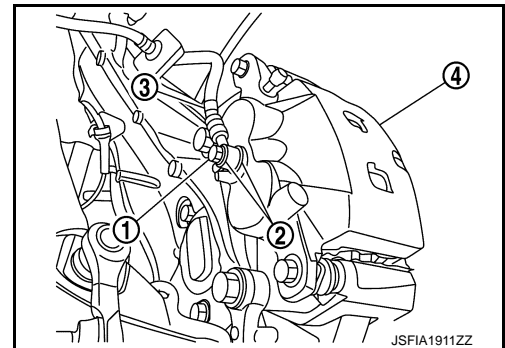
1. Remove tires with power tool.
2. Drain brake fluid. Refer to [BR-16, "Draining"](#).
3. Loosen the flare nut ① with a flare nut wrench and separate the brake tube ② from the brake hose ③.

#### CAUTION:

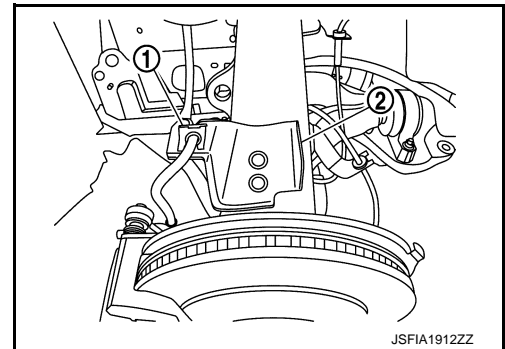
- Never scratch the flare nut and the brake tube.
- Never bend sharply, twist or strongly pull out the brake hose or brake tube.
- Cover open end of brake hose or brake tube when disconnecting to prevent entrance of dirt.



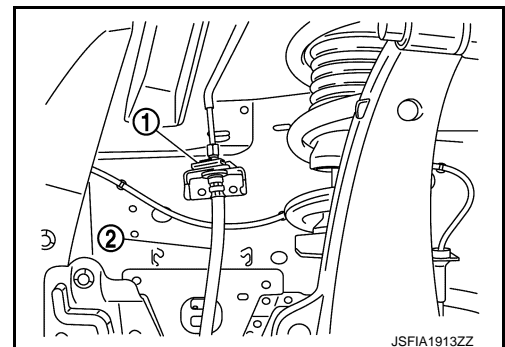
4. Remove the union bolt ① and copper washers ②, and remove the brake hose ③ from the brake caliper assembly ④.



5. Remove the lock plate ① from the brake hose bracket ②.



6. Remove the lock plate ①, and remove brake hose ②.

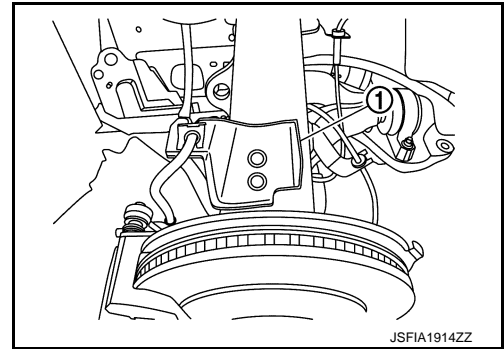


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# BRAKE PIPING

## < REMOVAL AND INSTALLATION >

7. Remove the brake hose bracket ①.



### Brake Caliper 4 Piston Type

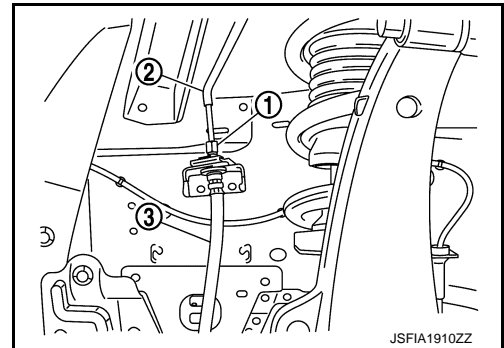
#### CAUTION:

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface. However avoid washing brake components with water.
- Never depress the brake pedal. Brake fluid may splash while removing the brake hose or brake tube.
- If the brake fluid adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

1. Remove tires with power tool.
2. Drain brake fluid. Refer to [BR-16, "Draining"](#).
3. Loosen the flare nut ① with a flare nut wrench and separate the brake tube ② from the brake hose ③.

#### CAUTION:

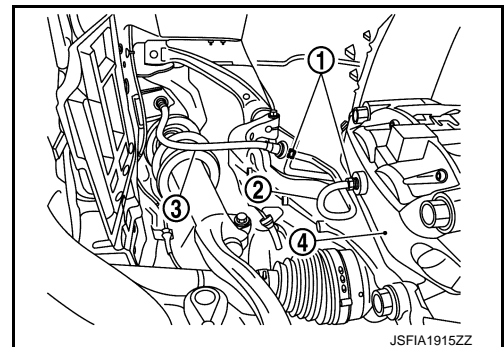
- Never scratch the flare nut and the brake tube.
- Never bend sharply, twist or strongly pull out the brake hose or brake tube.
- Cover open end of brake hose or brake tube when disconnecting to prevent entrance of dirt.



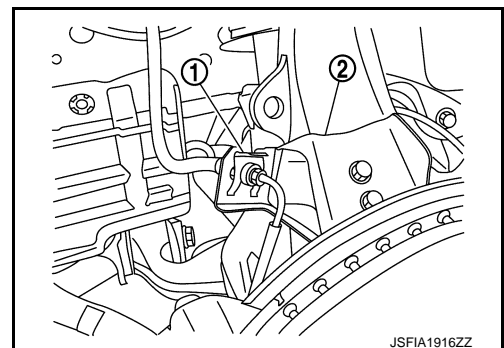
4. Loosen the flare nut ①, and remove the brake tube ② from the brake hose ③ and brake caliper assembly ④.

#### CAUTION:

- Cover flare nut wrench with a cloth as not to damage the brake caliper assembly.
- Cover open end of brake hose or brake tube when disconnecting to prevent entrance of dirt.



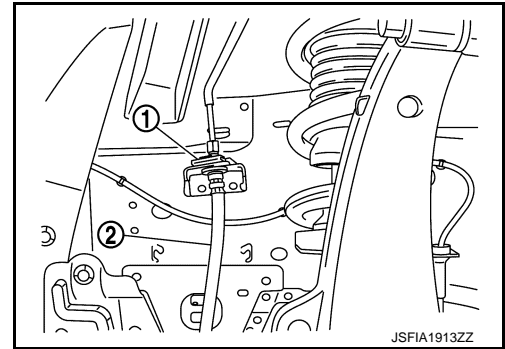
5. Remove the lock plate ① from the brake hose bracket ②.



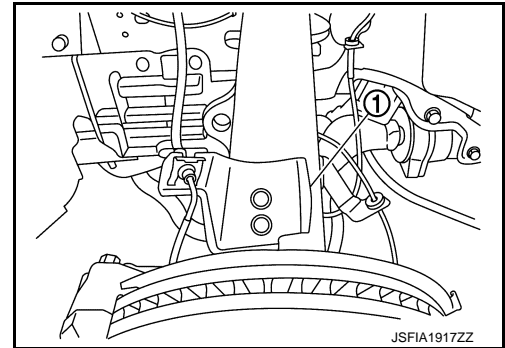
# BRAKE PIPING

## < REMOVAL AND INSTALLATION >

6. Remove the lock plate ①, and remove brake hose ②.



7. Remove the brake hose bracket ①.



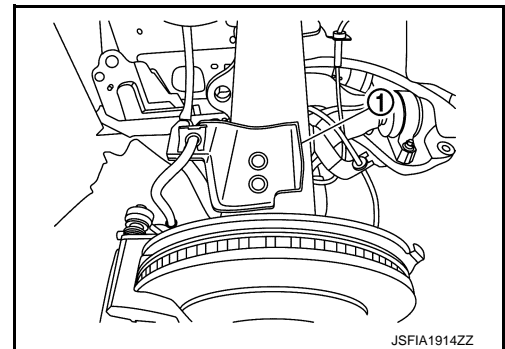
## INSTALLATION

Brake Caliper 2 Piston Type

### CAUTION:

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface. However avoid washing brake components with water.
- Never depress the brake pedal. Brake fluid may splash while removing the brake hose or brake tube.
- If the brake fluid adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

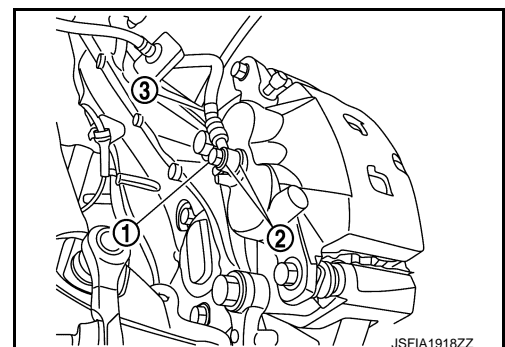
1. Install the brake hose bracket ①.



2. Assemble the union bolt ① and the copper washers ② to the brake hose ③.

### CAUTION:

Never reuse the copper washer.

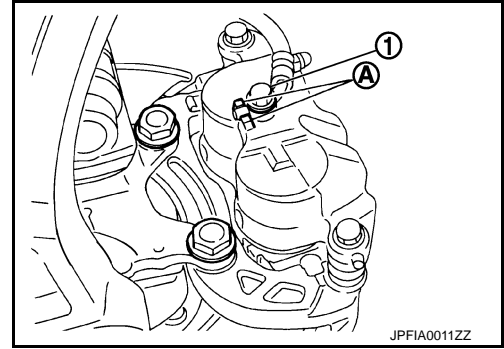


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# BRAKE PIPING

## < REMOVAL AND INSTALLATION >

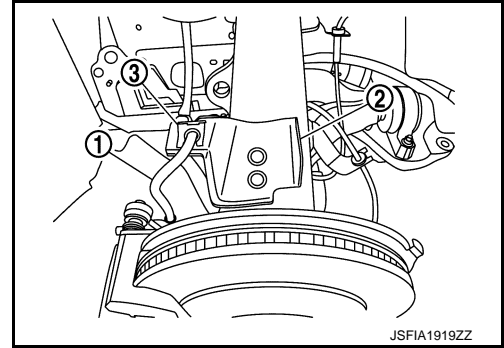
3. Align the brake hose pin to the projection (A) of the brake caliper assembly and tighten the union bolt (1) to the specified torque.



4. Fix the brake hose (1) to the brake hose bracket (2) with the lock plate (3).

**CAUTION:**

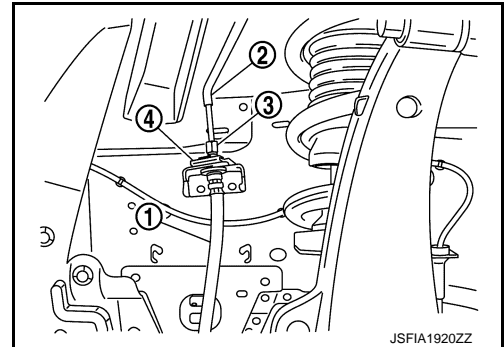
- Insert lock plate, according to the following instructions:
  - Face the opening toward the downward of vehicle.
  - Check that brake hose is not twisted and bent.
  - Securely insert the lock plate all the way to the end.
  - When installing the lock plate, never damage the brake hose and wheel sensor harness.



5. Install the brake hose (1) to brake tube (2), temporarily tighten the flare nut (3) by hand until it does not rotate further, and fix the brake hose with the lock plate (4).

**CAUTION:**

- Insert lock plate, according to the following instructions:
  - Face the opening toward the inside of vehicle.
  - Check that brake hose is not twisted and bent.
  - Securely insert the lock plate all the way to the end.
  - When installing the lock plate, never damage the brake hose and wheel sensor harness.

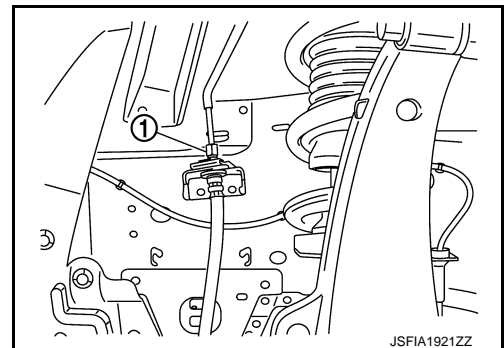


6. Tighten the flare nut (1) to the specified torque with a crowfoot and torque wrench.

**CAUTION:**

**Never scratch the flare nut and the brake tube.**

7. Refill with new brake fluid and perform the air bleeding. Refer to [BR-17. "Bleeding Brake System"](#).
8. Install tires.
9. Perform inspection after installation. Refer to [BR-34. "FRONT : Inspection"](#).



Brake Caliper 4 Piston Type

**CAUTION:**

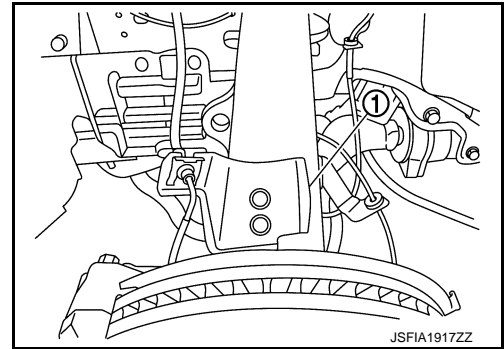
- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface. However avoid washing brake components with water.
- Never depress the brake pedal. Brake fluid may splash while removing the brake hose or brake tube.
- If the brake fluid adheres to the brake caliper assembly and disc rotor, quickly wipe it off.



# BRAKE PIPING

## < REMOVAL AND INSTALLATION >

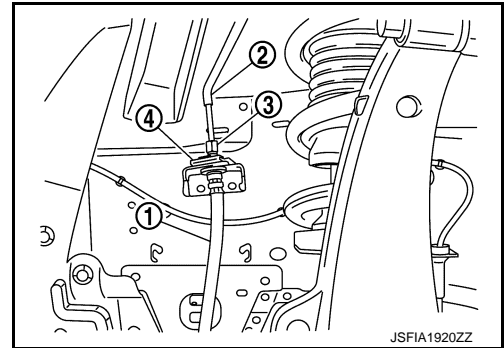
1. Install the brake hose bracket ①.



2. Install the brake hose ① to brake tube ②, temporarily tighten the flare nut ③ by hand until it does not rotate further, and fix the brake hose with the lock plate ④.

**CAUTION:**

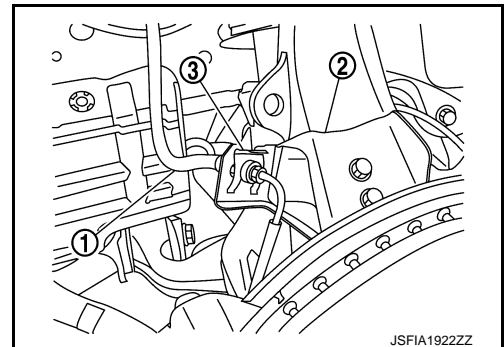
- Insert lock plate, according to the following instructions:
  - Face the opening toward the inside of vehicle.
- Check that brake hose is not twisted and bent.
- Securely insert the lock plate all the way to the end.
- When installing the lock plate, never damage the brake hose and wheel sensor harness.



3. Fix the brake hose ① to the brake hose bracket ② with the lock plate ③.

**CAUTION:**

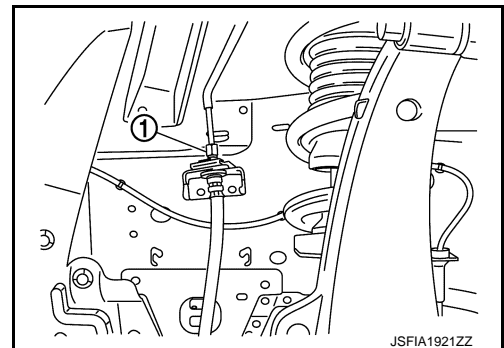
- Insert lock plate, according to the following instructions:
  - Face the opening toward the downward of vehicle.
- Check that brake hose is not twisted and bent.
- Securely insert the lock plate all the way to the end.
- When installing the lock plate, never damage the brake hose and wheel sensor harness.



4. Tighten the flare nut ① to the specified torque with a crowfoot and torque wrench.

**CAUTION:**

Never scratch the flare nut and the brake tube.



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# BRAKE PIPING

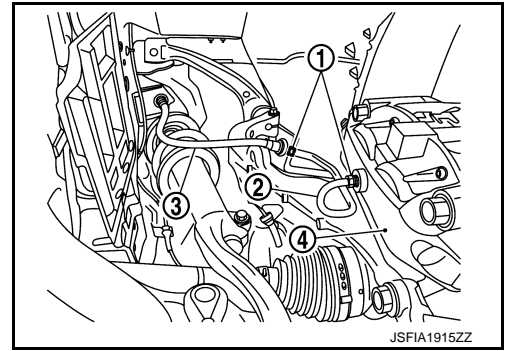
## < REMOVAL AND INSTALLATION >

5. Install the brake tube ② to brake hose ③ and brake caliper assembly ④, temporarily tighten the flare nut ① by hand until it does not rotate further, and tighten the flare nut to the specified torque with a crowfoot and torque wrench.

**CAUTION:**

- Never scratch the flare nut and the brake tube.
- Cover flare nut wrench with a cloth as not to damage the brake caliper assembly.

6. Refill with new brake fluid and perform the air bleeding. Refer to [BR-17, "Bleeding Brake System"](#).
7. Install tires.
8. Perform inspection after installation. Refer to [BR-34, "FRONT : Inspection"](#).



## FRONT : Inspection

INFOID:000000012794108

## INSPECTION AFTER INSTALLATION

1. Check the brake hoses and tubes for the following: no scratches; no twist and deformation; no interference with other components when steering the steering wheel; no looseness at connections.
2. Depress the brake pedal with a force of 785 N (80 kg, 176 lb) and hold down the pedal for approx. 5 seconds with the engine running. Check for any fluid leakage.

**CAUTION:**

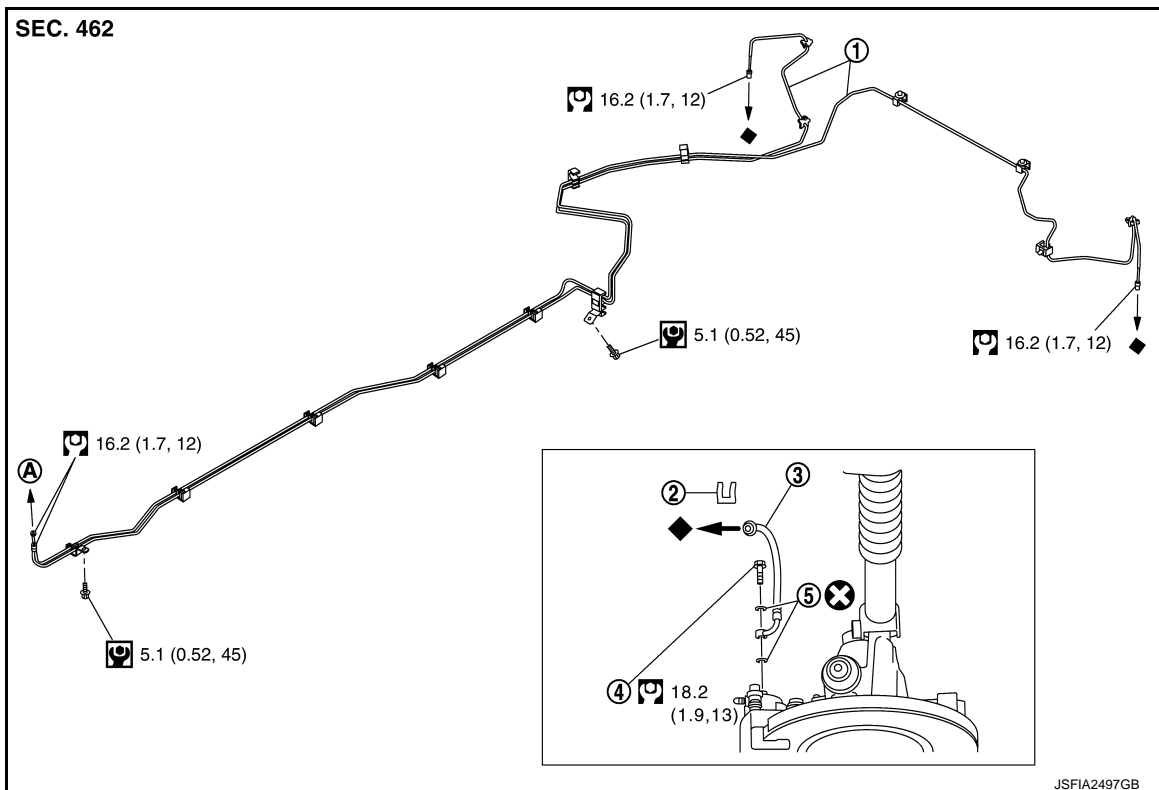
Retighten the applicable connection to the specified torque and repair any abnormal (damaged, worn or deformed) part if any brake fluid leakage is present.

## REAR

## REAR : Exploded View

INFOID:000000012794109

## Brake Caliper 1 Piston Type



- ① Brake tube
- ④ Union bolt

- ② Lock plate
- ⑤ Copper washer

- ③ Brake hose

# BRAKE PIPING

## < REMOVAL AND INSTALLATION >

(A) To connector

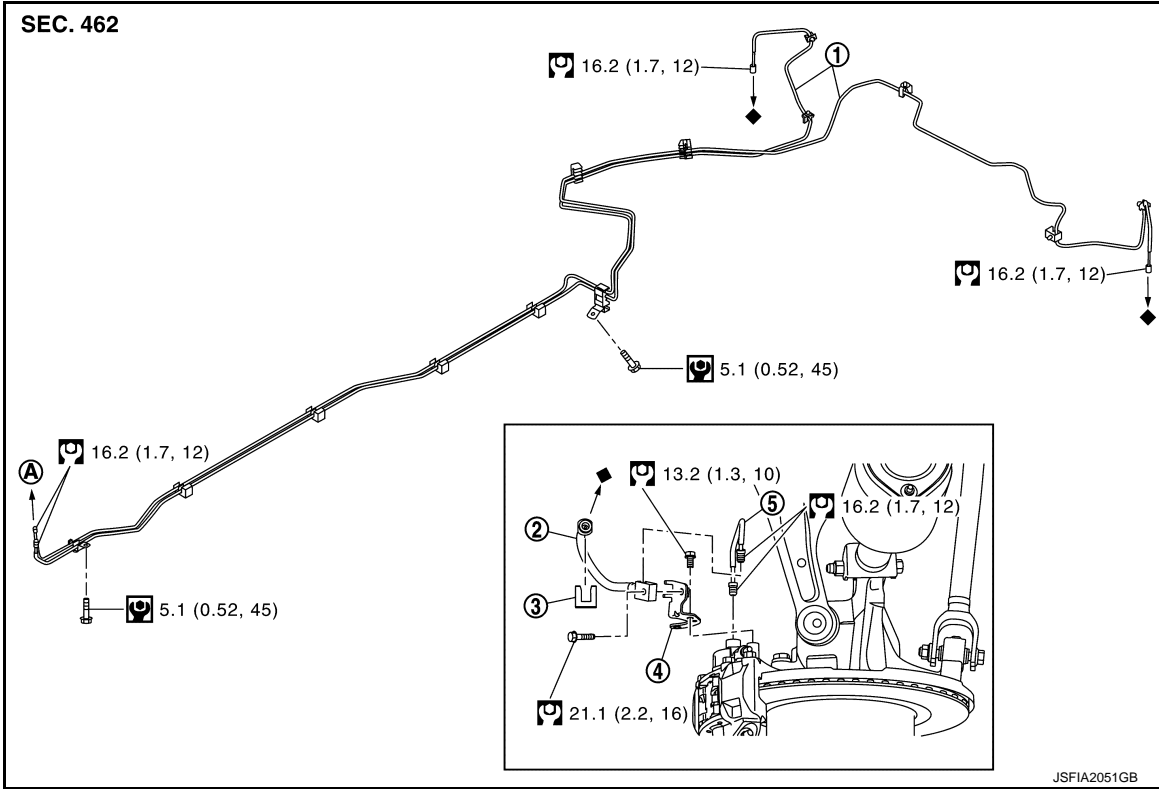
◆: Indicates that the part is connected at points with same symbol in actual vehicle.

: N·m (kg-m, ft-lb)

: N·m (kg-m, in-lb)

: Always replace after every disassembly.

### Brake Caliper 2 Piston Type



① Brake tube

② Brake hose

③ Lock plate

④ Brake hose bracket

⑤ Brake tube

(A) To connector

◆: Indicates that the part is connected at points with same symbol in actual vehicle.

: N·m (kg-m, ft-lb)

: N·m (kg-m, in-lb)

### REAR : Hydraulic Piping

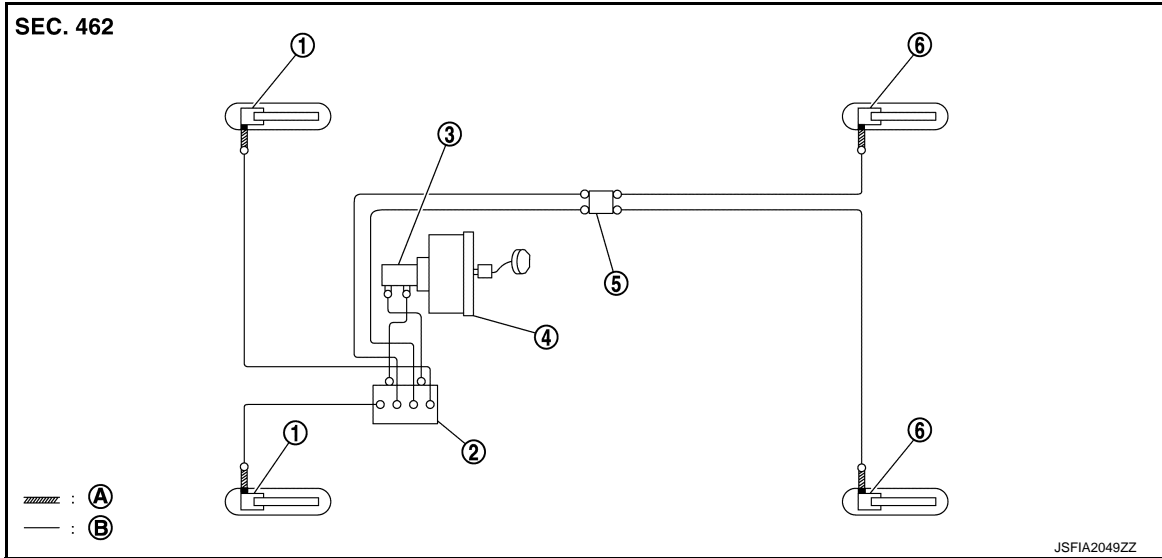
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### BRAKE CALIPER 1 PISTON TYPE

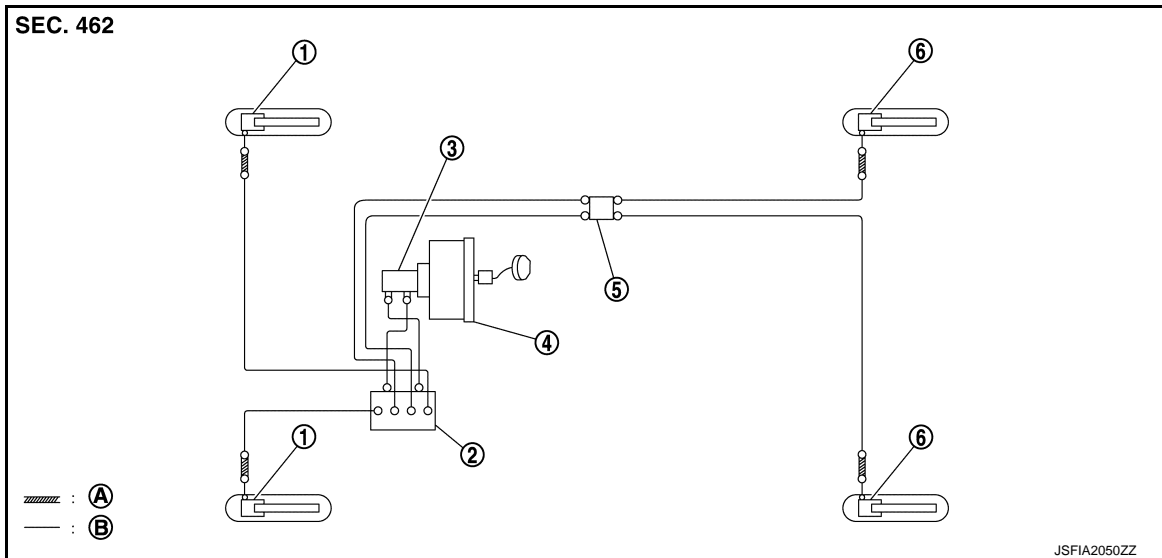
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# BRAKE PIPING

## < REMOVAL AND INSTALLATION >



## BRAKE CALIPER 2 PISTON TYPE



## REAR : Removal and Installation

INFOID:0000000012794111

### REMOVAL

# BRAKE PIPING

## < REMOVAL AND INSTALLATION >

### Brake Caliper 1 Piston Type

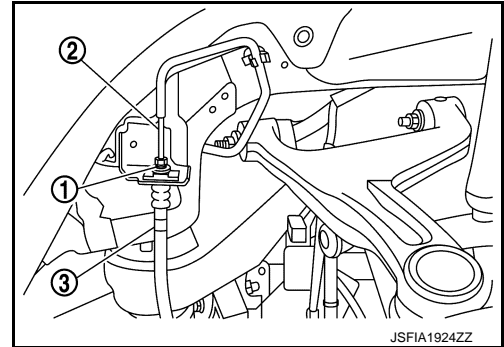
#### CAUTION:

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface. However avoid washing brake components with water.
- Never depress the brake pedal. Brake fluid may splash while removing the brake hose or brake tube.
- If the brake fluid adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

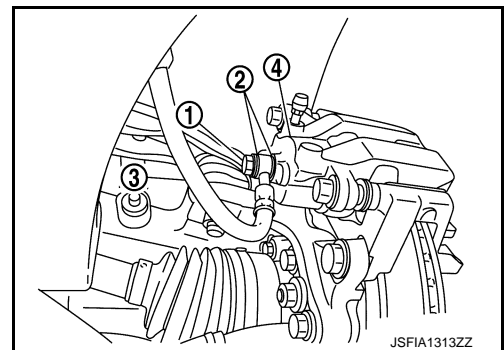
1. Remove tires with power tool.
2. Drain brake fluid. Refer to [BR-16, "Draining"](#).
3. Loosen the flare nut with a flare ① nut wrench and separate the brake tube ② from the hose ③, and remove the brake tube.

#### CAUTION:

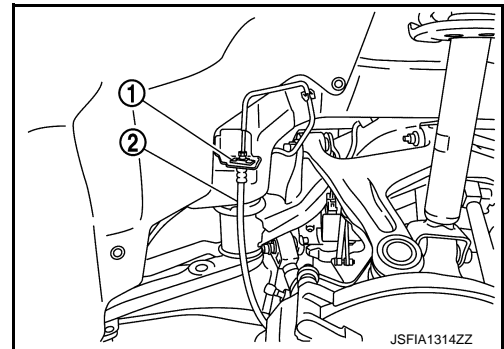
- Never scratch the flare nut and the brake tube.
- Never bend sharply, twist or strongly pull out the brake hose or brake tube.
- Cover open end of brake hose or brake tube when disconnecting to prevent entrance of dirt.



4. Remove the union bolt ① and copper washers ②, and remove the brake hose ③ from the brake caliper assembly ④.



5. Remove the lock plate ① and remove the brake hose ②.



### Brake Caliper 2 Piston Type

#### CAUTION:

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface. However avoid washing brake components with water.
- Never depress the brake pedal. Brake fluid may splash while removing the brake hose or brake tube.
- If the brake fluid adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

1. Remove tires with power tool.
2. Drain brake fluid. Refer to [BR-16, "Draining"](#).

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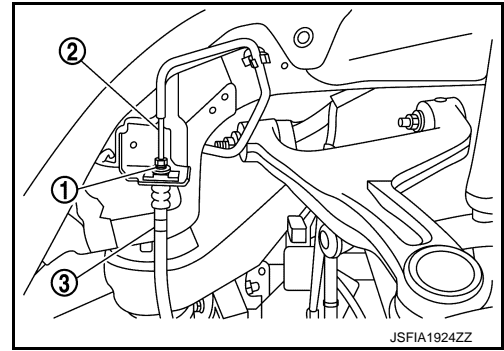
# BRAKE PIPING

## < REMOVAL AND INSTALLATION >

3. Loosen the flare nut with a flare ① nut wrench and separate the brake tube ② from the hose ③, and remove the brake tube.

**CAUTION:**

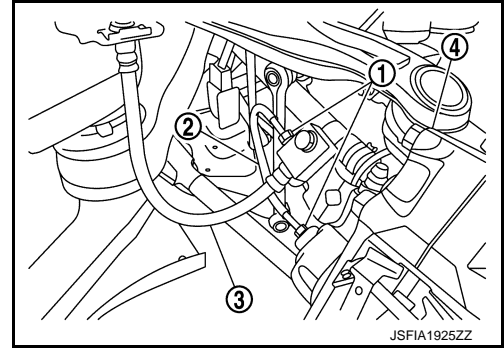
- Never scratch the flare nut and the brake tube.
- Never bend sharply, twist or strongly pull out the brake hose or brake tube.
- Cover open end of brake hose or brake tube when disconnecting to prevent entrance of dirt.



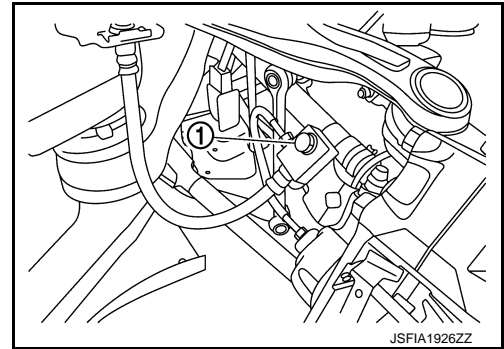
4. Loosen the flare nut with a flare ① nut wrench and separate the brake tube ② from the hose ③ and brake caliper ④, and remove the brake tube.

**CAUTION:**

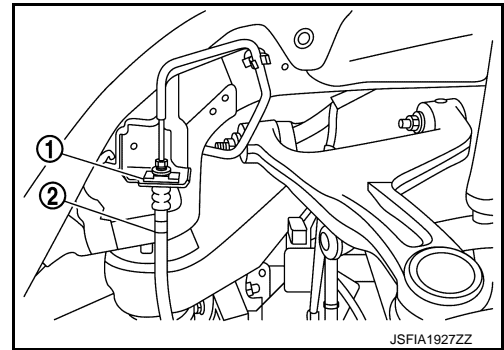
- Never scratch the flare nut and the brake tube.
- Never bend sharply, twist or strongly pull out the brake hose or brake tube.
- Cover flare nut wrench with a cloth as not to damage the brake caliper assembly.
- Cover open end of brake hose or brake tube when disconnecting to prevent entrance of dirt.



5. Remove brake hose mounting bolt ①.



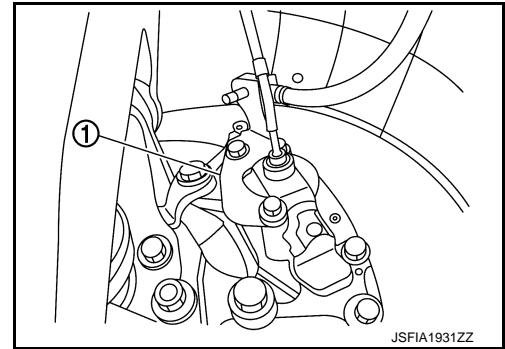
6. Remove the lock plate ① and remove the brake hose ②.



# BRAKE PIPING

## < REMOVAL AND INSTALLATION >

7. Remove brake hose bracket ①.



## INSTALLATION

Brake Caliper 1 Piston Type

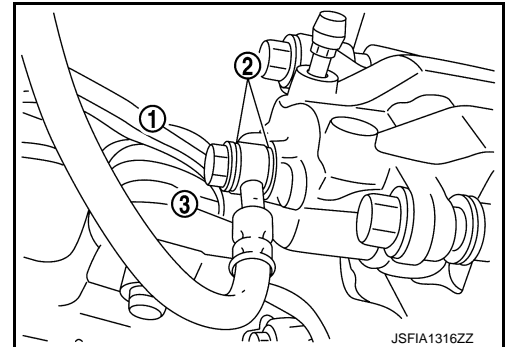
### CAUTION:

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface. However avoid washing brake components with water.
- Never depress the brake pedal. Brake fluid may splash while removing the brake hose or brake tube.
- If the brake fluid adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

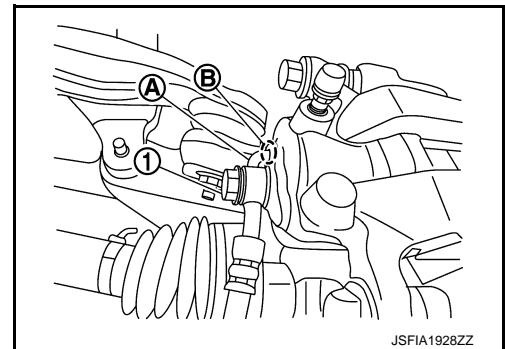
1. Assemble the union bolt ① and the copper washers ② to the brake hose ③.

### CAUTION:

Never reuse the copper washer.



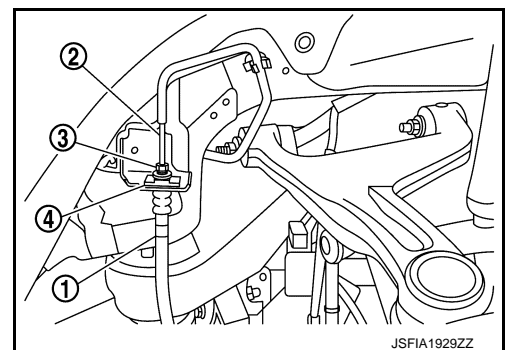
2. Install the brake hose L-pin (A) by aligning it with the brake caliper assembly positioning hole (B), and tighten the union bolt ① to the specified torque.



3. Install the brake hose ① to the brake tube ②, temporarily tighten the flare nut ③ by hand until it does not rotate further, and fix the brake hose to the bracket with the lock plate ④.

### CAUTION:

- Insert lock plate, according to the following instructions:
  - Face the opening toward the inside of vehicle.
  - Check that all brake hose or brake tube are not twisted and bent.
  - Securely insert the lock plate all the way to the end.
  - When installing the lock plate, never damage the brake hose and brake tube.

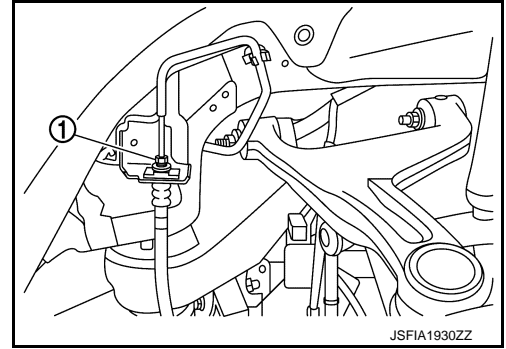


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# BRAKE PIPING

## < REMOVAL AND INSTALLATION >

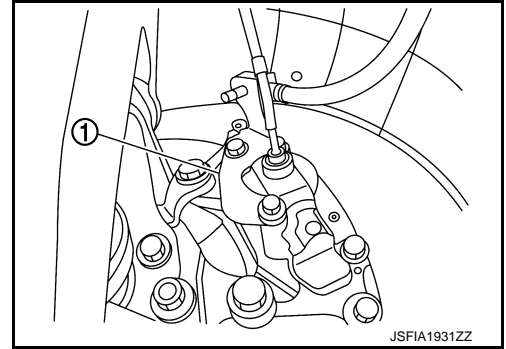
4. Tighten the flare nut ① to the specified torque with a crowfoot and torque wrench.  
**CAUTION:**  
**Never scratch the flare nut and the brake tube.**
5. Refill with new brake fluid and perform the air bleeding. Refer to [BR-17. "Bleeding Brake System"](#).
6. Install tires.
7. Perform inspection after installation. Refer to [BR-41. "REAR : Inspection"](#).



### Brake Caliper 2 Piston Type

#### **CAUTION:**

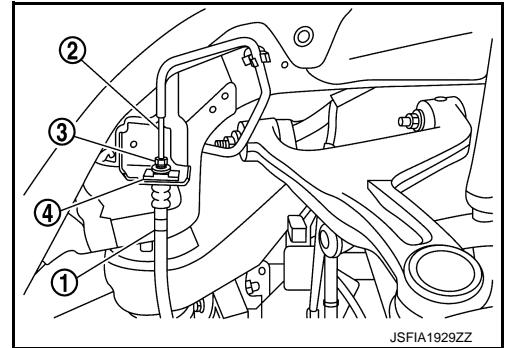
- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface. However avoid washing brake components with water.
  - Never depress the brake pedal. Brake fluid may splash while removing the brake hose or brake tube.
  - If the brake fluid adheres to the brake caliper assembly and disc rotor, quickly wipe it off.
1. Install brake hose bracket ①.



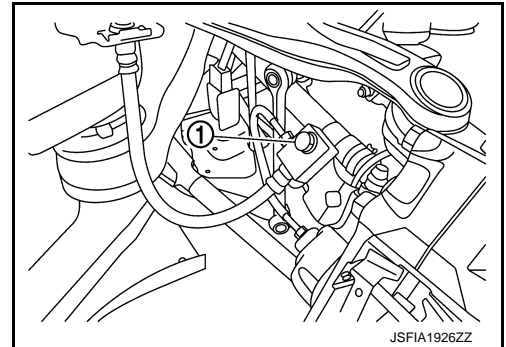
2. Install the brake hose ① to the brake tube ②, temporarily tighten the flare nut ③ by hand until it does not rotate further, and fix the brake hose to the bracket with the lock plate ④.

#### **CAUTION:**

- Insert lock plate, according to the following instructions:
  - Face the opening toward the inside of vehicle.
  - Check that all brake hose or brake tube are not twisted and bent.
  - Securely insert the lock plate all the way to the end.
  - When installing the lock plate, never damage the brake hose and brake tube.



3. Install brake hose mounting bolt ①, and tighten the brake hose mounting bolt to the specified torque.





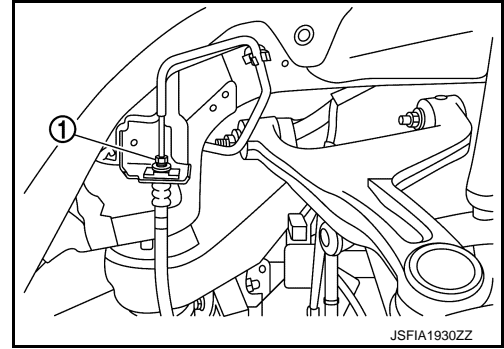
# BRAKE PIPING

## < REMOVAL AND INSTALLATION >

4. Tighten the flare nut ① to the specified torque with a crowfoot and torque wrench.

**CAUTION:**

**Never scratch the flare nut and the brake tube.**

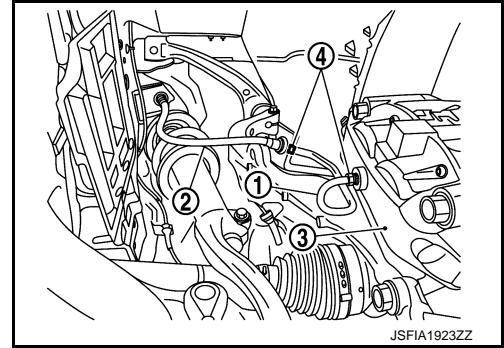


5. Install the brake tube ① to brake hose ② and brake caliper assembly ③, temporarily tighten the flare nut ④ by hand until it does not rotate further, and tighten the flare nut to the specified torque with a crowfoot and torque wrench.

**CAUTION:**

- **Never scratch the flare nut and the brake tube.**
- **Cover flare nut wrench with a cloth as not to damage the brake caliper assembly.**

6. Refill with new brake fluid and perform the air bleeding. Refer to [BR-17, "Bleeding Brake System"](#).
7. Install tires.
8. Perform inspection after installation. Refer to [BR-41, "REAR : Inspection"](#).



## REAR : Inspection

INFOID:000000012794112

## INSPECTION AFTER INSTALLATION

1. Check the brake hoses and tubes for the following: no scratches; no twist and deformation; no interference with other components when steering the steering wheel; no looseness at connections.
2. Depress the brake pedal with a force of 785 N (80 kg, 176 lb) and hold down the pedal for approx. 5 seconds with the engine running. Check for any fluid leakage.

**CAUTION:**

**Retighten the applicable connection to the specified torque and repair any abnormal (damaged, worn or deformed) part if any brake fluid leakage is present.**

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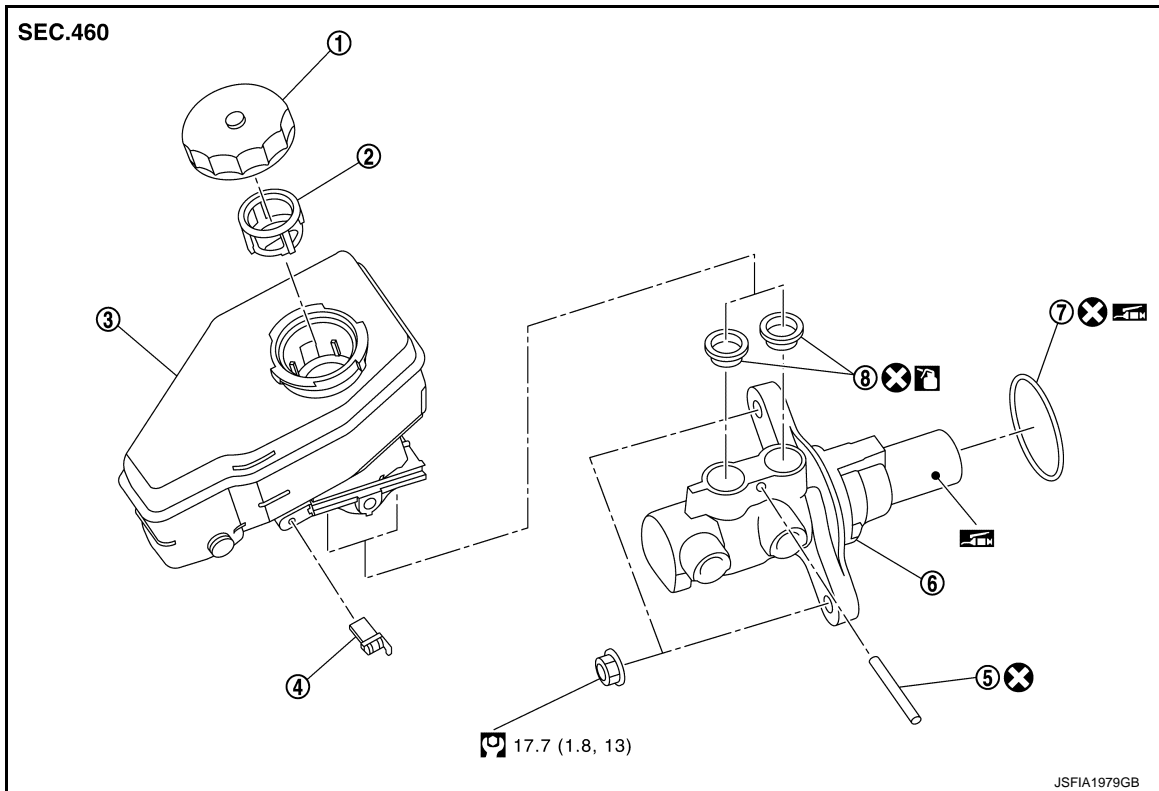
# BRAKE MASTER CYLINDER

< REMOVAL AND INSTALLATION >

## BRAKE MASTER CYLINDER

Exploded View

INFOID:000000012794113



- |                                      |                |                  |
|--------------------------------------|----------------|------------------|
| ① Reservoir cap                      | ② Oil strainer | ③ Reservoir tank |
| ④ Brake fluid level switch connector | ⑤ Pin          | ⑥ Cylinder body  |
| ⑦ O-ring                             | ⑧ Grommet      |                  |

: Apply silicone grease.

: Apply brake fluid.

: N·m (kg·m, ft·lb)

: Always replace after every disassembly.

## Removal and Installation

INFOID:000000012794114

### REMOVAL

#### CAUTION:

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface. For brake component parts, never wash them with water.
- Depress the brake pedal several times to release the vacuum pressure from the brake booster. Then remove the master cylinder assembly.
- Never depress brake pedal while removing the brake tube. If this is not complied with, brake fluid may splash.

1. Perform inspection before removal. Refer to [BR-45, "Inspection"](#).
2. Remove the brake master cylinder cover and hoodledge cover. Refer to [EXT-27, "Removal and Installation"](#).
3. Drain brake fluid. Refer to [BR-16, "Draining"](#).
4. Disconnect the brake fluid level switch harness connector.

# BRAKE MASTER CYLINDER

## < REMOVAL AND INSTALLATION >

5. Separate the brake tube ① from between master cylinder assembly ② and ABS actuator and electric unit (control unit) ③ with a flare nut wrench.

**CAUTION:**

**Never scratch the flare nut ④ and the brake tube.**

6. Remove the master cylinder assembly from brake booster.

**CAUTION:**

- **Never depress the brake pedal after the master cylinder assembly is removed.**
- **The piston of the master cylinder assembly is exposed. Never damage it when removing the master cylinder.**
- **The piston may drop off when pulled out strongly. Never hold the piston. Hold the cylinder body when handling the master cylinder assembly.**

7. Remove the O-ring.

## INSTALLATION

**CAUTION:**

- **Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface. For brake component parts, never wash them with water.**
- **Never depress brake pedal while removing the brake tube. If this is not complied with, brake fluid may splash.**
- **Never depress the brake pedal after the master cylinder assembly is removed.**

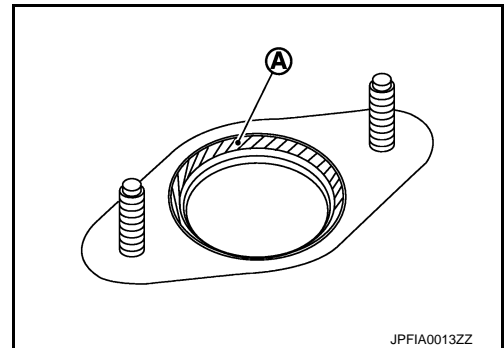
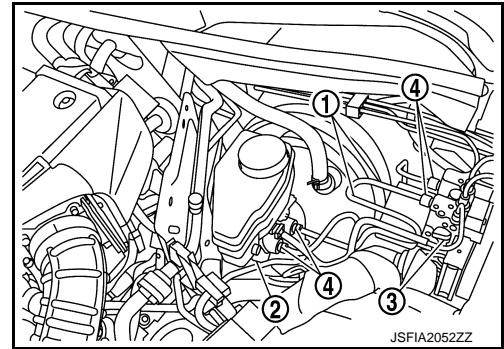
Note the following, and install in the reverse order of removal.

- Apply silicone grease to the O-ring.

**CAUTION:**

**Never reuse the O-ring.**

- Apply silicone grease to the brake booster [see (A) in the figure] when installing the master cylinder assembly to the brake booster.



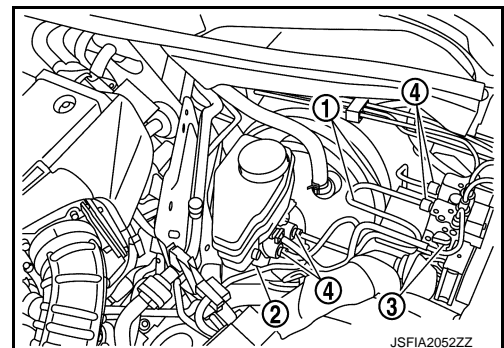
- The piston of the master cylinder assembly is exposed. Never damage it when removing the master cylinder.
- Check that no dirt and dust are present on the piston before installation. Clean it with new brake fluid if necessary.
- The piston may drop off when pulled out strongly. Never hold the piston. Hold the cylinder body when handling the master cylinder assembly.

- Temporarily tighten the brake tube flare nut ④ of brake tube ① to the master cylinder assembly ② and ABS actuator and electric unit (control unit) ③ by hand. Then tighten it to the specified torque with a crowfoot and torque wrench. Refer to [BR-26, "FRONT : Exploded View"](#).

**CAUTION:**

**Never scratch the flare nut and the brake tube.**

- Perform the air bleeding. Refer to [BR-17, "Bleeding Brake System"](#).
- Perform inspection after installation. Refer to [BR-45, "Inspection"](#).



# BRAKE MASTER CYLINDER

< REMOVAL AND INSTALLATION >

## Disassembly and Assembly

INFOID:000000012794115

### DISASSEMBLY

#### CAUTION:

- Never disassemble the cylinder body.
- Remove the reservoir tank only when necessary.

1. Fix the master cylinder assembly to a vise.

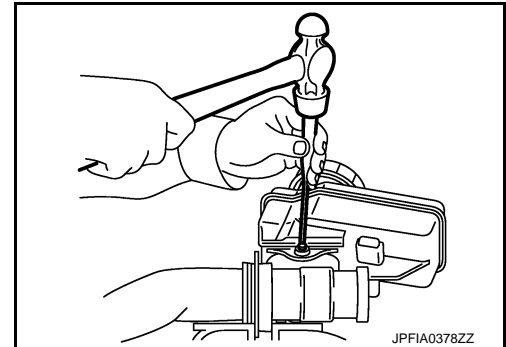
#### CAUTION:

- Always set copper plates or cloth between vise grips when fixing the cylinder body to a vise.
- Never overtighten the vise.

2. Remove the reservoir tank mounting pin with a pin punch [4 mm (0.157 in)] (commercial service tool).
3. Remove the reservoir tank and grommet from the cylinder body.

#### CAUTION:

- Never drop the removed parts. The parts must not be reused if they are dropped.



### ASSEMBLY

#### CAUTION:

- Never use mineral oils such as kerosene or gasoline and rubber grease during the cleaning and assembly process.
- Never drop the removed parts when installing. The parts must not be reused if they are dropped.
- Never allow foreign matter (e.g. dust) and oils other than brake fluid to enter the reservoir tank.

1. Apply new brake fluid to the grommet and install it to the cylinder body.

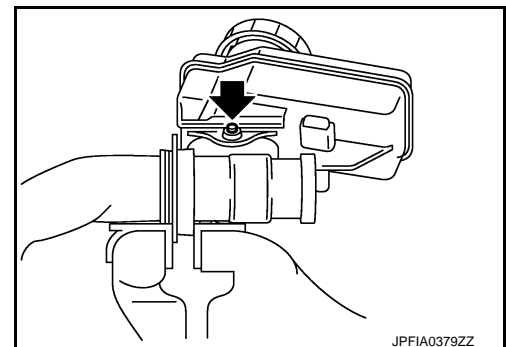
#### CAUTION:

- Never reuse the grommets.

2. Install the reservoir tank to the cylinder body.
3. Fix the master cylinder assembly to a vise.

#### CAUTION:

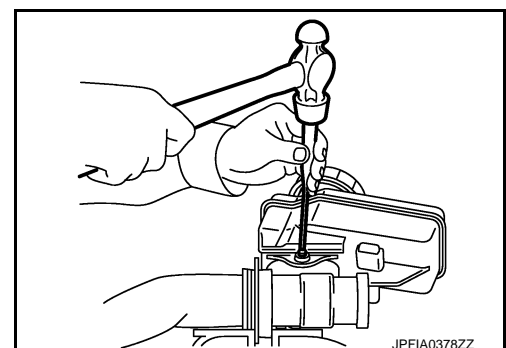
- Place the reservoir tank with the chamfered pin hole (↔) facing up.
- Always set copper plates or cloth between vise grips when fixing the cylinder body to a vise.
- Never overtighten the vise.



4. Tilt the reservoir tank so that a mounting pin can be inserted. Insert a mounting pin. Return the reservoir tank to the horizontal position. Insert another mounting pin into the pin hole on the opposite side in the same manner after the mounting pin passes through the cylinder body pin hole.

#### CAUTION:

- Never reuse the mounting pin.



# BRAKE MASTER CYLINDER

< REMOVAL AND INSTALLATION >

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## Inspection

INFOID:000000012794116

### INSPECTION BEFORE REMOVAL

Check the brake fluid level switch. Refer to [BRC-152, "Component Inspection"](#).

### INSPECTION AFTER INSTALLATION

Check the following items and replace if necessary.

- Check the master cylinder for deformation, twist, contact with other parts or looseness of connection.
- Check for fluid leakage from connection. Refer to [BR-16, "Inspection"](#).

**CAUTION:**

**If the fluid leakage is present, retighten to the specified torque. Replace if necessary.**

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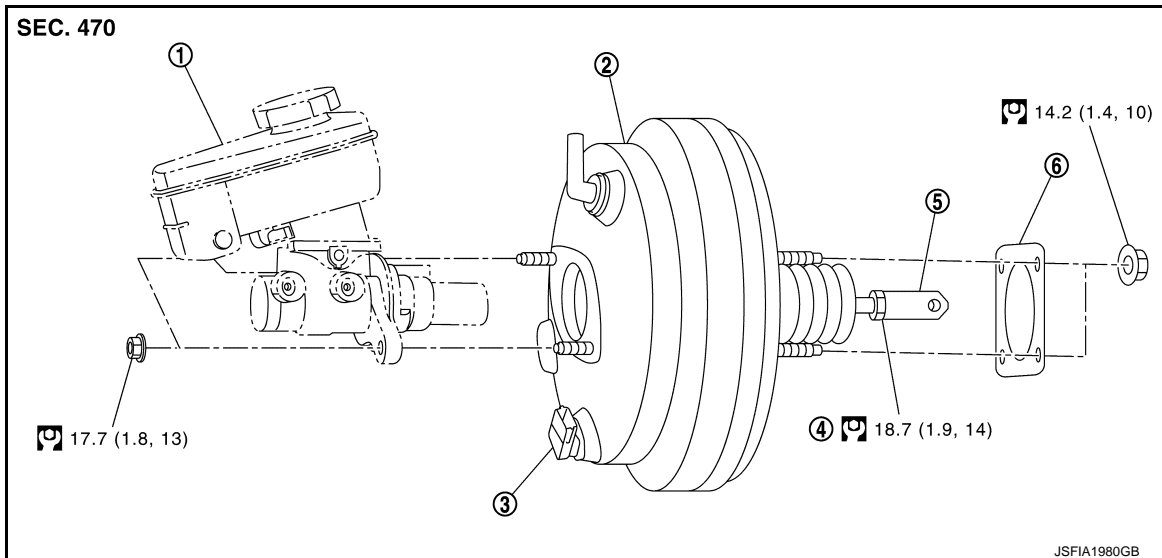
# BRAKE BOOSTER

< REMOVAL AND INSTALLATION >

## BRAKE BOOSTER

Exploded View

INFOID:000000012794117



- |                            |                 |                 |
|----------------------------|-----------------|-----------------|
| ① Master cylinder assembly | ② Brake booster | ③ Vacuum sensor |
| ④ Lock nut                 | ⑤ Clevis        | ⑥ Gasket        |

N·m (kg·m, ft·lb)

## Removal and Installation

INFOID:000000012794118

### REMOVAL

#### CAUTION:

**Never remove vacuum sensor from brake booster. Replace vacuum sensor and brake booster as a set.**

1. Perform inspection before removal. Refer to [BR-47, "Inspection and Adjustment"](#).
2. Remove the cowl top cover. Refer to [EXT-27, "Removal and Installation"](#).
3. Disconnect the vacuum sensor harness connector.
4. Remove brake master cylinder assembly from brake booster. Refer to [BR-42, "Removal and Installation"](#).
5. Separate vacuum hose from brake booster. Refer to [BR-49, "2.0L TURBO GASOLINE ENGINE : Removal and Installation"](#).
6. Remove low-pressure pipe. Refer to [HA-34, "LOW-PRESSURE FLEXIBLE HOSE : Removal and Installation"](#).
7. Remove high-pressure pipe. Refer to [HA-36, "HIGH-PRESSURE PIPE : Removal and Installation"](#).
8. Remove snap pin ① and clevis pin ②.
9. Remove nuts on brake booster and brake pedal assembly. Refer to [BR-24, "Exploded View"](#).

#### CAUTION:

**Hold the brake booster so as to avoid dropping out.**

10. Remove brake tube between ABS actuator and electric unit (control unit) and brake master cylinder. Refer to [BR-26, "FRONT : Exploded View"](#).

11. Remove the brake booster.

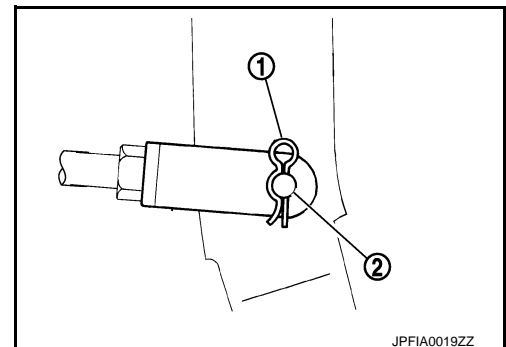
#### CAUTION:

**Never deform or bend the brake tubes.**

#### NOTE:

If removing brake booster is difficult, remove clevis from brake booster.

12. Perform adjustment after removal. Refer to [BR-47, "Inspection and Adjustment"](#).



# BRAKE BOOSTER

## < REMOVAL AND INSTALLATION >

### INSTALLATION

#### CAUTION:

#### Never reuse the clevis pin.

Note the following, and install in the reverse order of removal.

- Be careful not to damage brake booster stud bolt threads. If brake booster is tilted during installation, the dash panel may damage the threads.
- Never deform or bend the brake tubes when installing the brake booster.
- Always use a gasket between the brake booster and the dash panel.
- Install the brake pedal assembly and brake booster mounting nuts, and tighten it to the specified torque. Refer to [BR-24, "Exploded View"](#).
- After installation, perform the air bleeding. Refer to [BR-17, "Bleeding Brake System"](#).
- Perform inspection after installation. Refer to [BR-47, "Inspection and Adjustment"](#).

### Inspection and Adjustment

INFOID:000000012794119

### INSPECTION BEFORE REMOVAL

#### Air Tight

#### CAUTION:

#### Check the air tight condition when the master cylinder and the brake booster is installed.

1. With a handy vacuum pump (commercial service tool), apply vacuum pressure of  $-66.7$  kPa ( $-500$  mmHg,  $-19.70$  inHg) to the brake booster.
2. If the air tight condition cannot be maintained, perform the following operation.
  - a. Check the no dirt and dust are present on the brake booster and brake master cylinder matching faces. Clean it if necessary.
  - b. Check O-ring on the master cylinder. If anything is found, replace the O-ring. Refer to [BR-42, "Removal and Installation"](#).
  - c. Check the air tight condition again. If the condition still cannot be maintained, replace the brake booster.

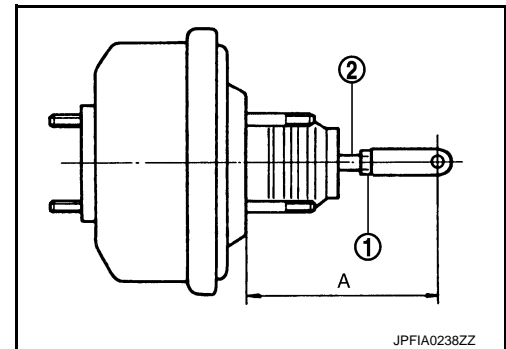
### ADJUSTMENT AFTER REMOVAL

#### Input Rod Length adjustment

1. Loosen the lock nut ① and adjust the input rod ② to the specified length (A).

**A** : [BR-84, "Brake Booster"](#).

2. Tighten the lock nut to the specified torque.



### INSPECTION AFTER INSTALLATION

#### Operation

Depress the brake pedal several times at 5-second intervals with the engine stopped. Start the engine with the brake pedal fully depressed. Check that the clearance between brake pedal and dash lower panel decreases.

#### Air Tight

1. Run the engine for 1 minute to apply vacuum to the brake booster, and stop the engine. Then depress the brake pedal several times at 5-second intervals until the accumulated vacuum is released to atmospheric pressure. Check that the clearance between brake pedal and dash lower panel gradually increases each time the brake pedal is depressed when performing this operation.
2. Depress the brake pedal with the engine running. Then stop the engine while holding down the brake pedal. Check that the brake pedal stroke does not change after holding down the brake pedal for 30 seconds or more.

#### Brake Pedal

## BRAKE BOOSTER

### < REMOVAL AND INSTALLATION >

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Perform the brake pedal adjustment after installing the brake pedal assembly. Refer to [BR-12. "Inspection and Adjustment"](#).



# VACUUM LINES

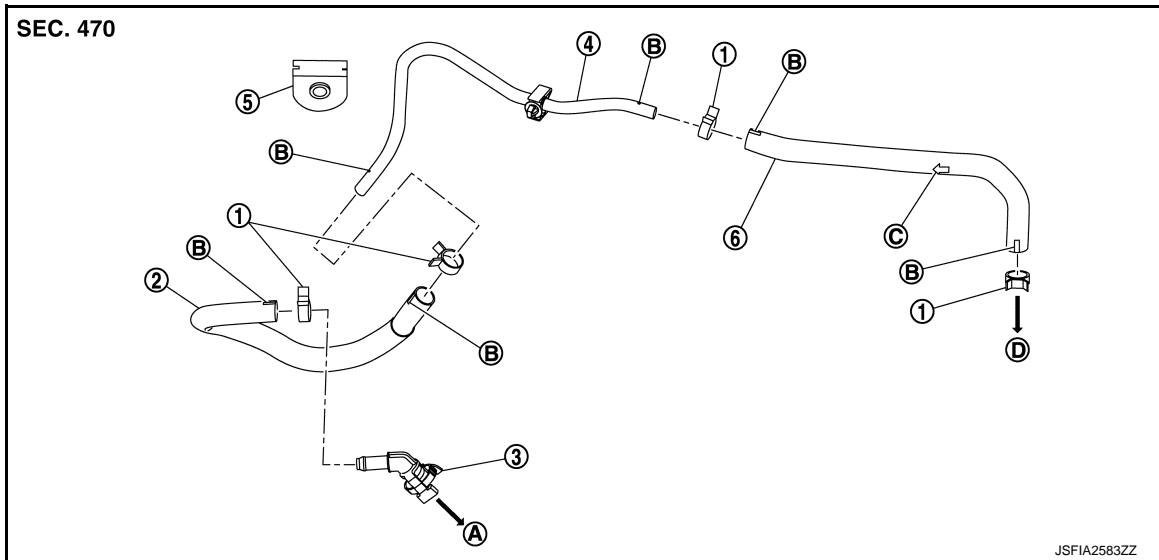
< REMOVAL AND INSTALLATION >

## VACUUM LINES

### 2.0L TURBO GASOLINE ENGINE

### 2.0L TURBO GASOLINE ENGINE : Exploded View

INFOID:000000012794120



- |                    |               |  |
|--------------------|---------------|--|
| ① Clamp            | ② Vacuum hose | ③ Connector                                      |
| ④ Vacuum piping    | ⑤ Grommet     | ⑥ Vacuum hose (built-in check valve)             |
| Ⓐ To vacuum pump   | Ⓑ Paint mark  | Ⓒ Stamp indicating grommet installation position |
| Ⓓ To brake booster |               |  |

### 2.0L TURBO GASOLINE ENGINE : Removal and Installation

INFOID:000000012794121

#### REMOVAL

1. Remove the engine cover. Refer to [EM-22. "Removal and Installation"](#).
2. Remove the cowl top cover. Refer to [EXT-27. "Removal and Installation"](#).
3. Remove the vacuum hose and vacuum piping.
4. Perform inspection after removal. Refer to [BR-50. "2.0L TURBO GASOLINE ENGINE : Inspection"](#).

#### INSTALLATION

Note the following, install in the reverse order of removal.

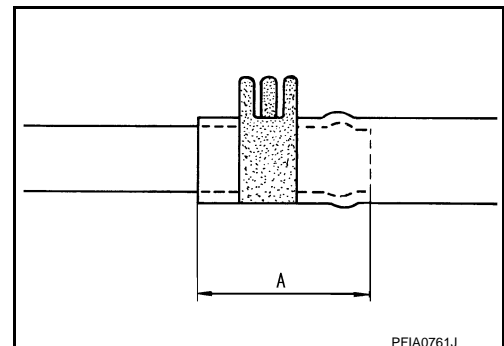
- Because vacuum hose contains a check valve, it must be installed in the correct position. Refer to the stamp to confirm correct installation. Brake booster will not operate normally if the hose is installed in the wrong direction.
- When installing vacuum hose, insert it until its tip reaches the back-end of length (A) or further as shown in the figure.

#### CAUTION:

**Never use lubricating oil during assembly.**

**A : 24 mm (0.95 in) or more**

- Face the paint marks of vacuum hose [built-in check valve (brake booster side)] to the vehicle front side to assemble.
- Face the paint marks of vacuum hose [built-in check valve (intake manifold side)] to the vehicle upward to assemble.
- Face the paint marks of vacuum piping to the vehicle upward to assemble.
- Face the paint marks of vacuum hose to the vehicle upward to assemble.



# VACUUM LINES

## < REMOVAL AND INSTALLATION >

- For clamp mounting direction (the orientation of pawl), refer to [BR-49, "2.0L TURBO GASOLINE ENGINE : Exploded View"](#).

## 2.0L TURBO GASOLINE ENGINE : Inspection

INFOID:000000012794122

### INSPECTION AFTER REMOVAL

#### Appearance

Check for correct assembly, damage and deterioration.

#### Check Valve Airtightness

- Use a handy vacuum pump (commercial service tool) (A) to check.

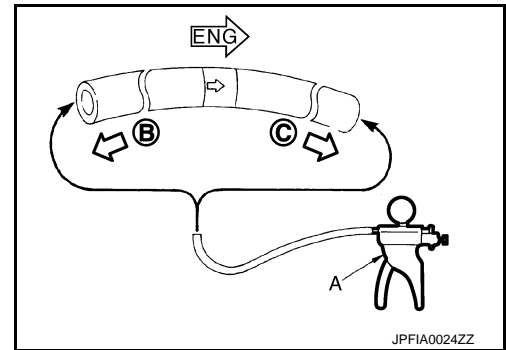
#### When connected to the booster side (B):

Vacuum should decrease within 1.3 kPa (9.8 mmHg, 0.38 inHg) for 15 seconds under a vacuum of -66.7 kPa (-500 mmHg, -19.70 inHg).

#### When connected to the engine side (C):

Vacuum should not exist.

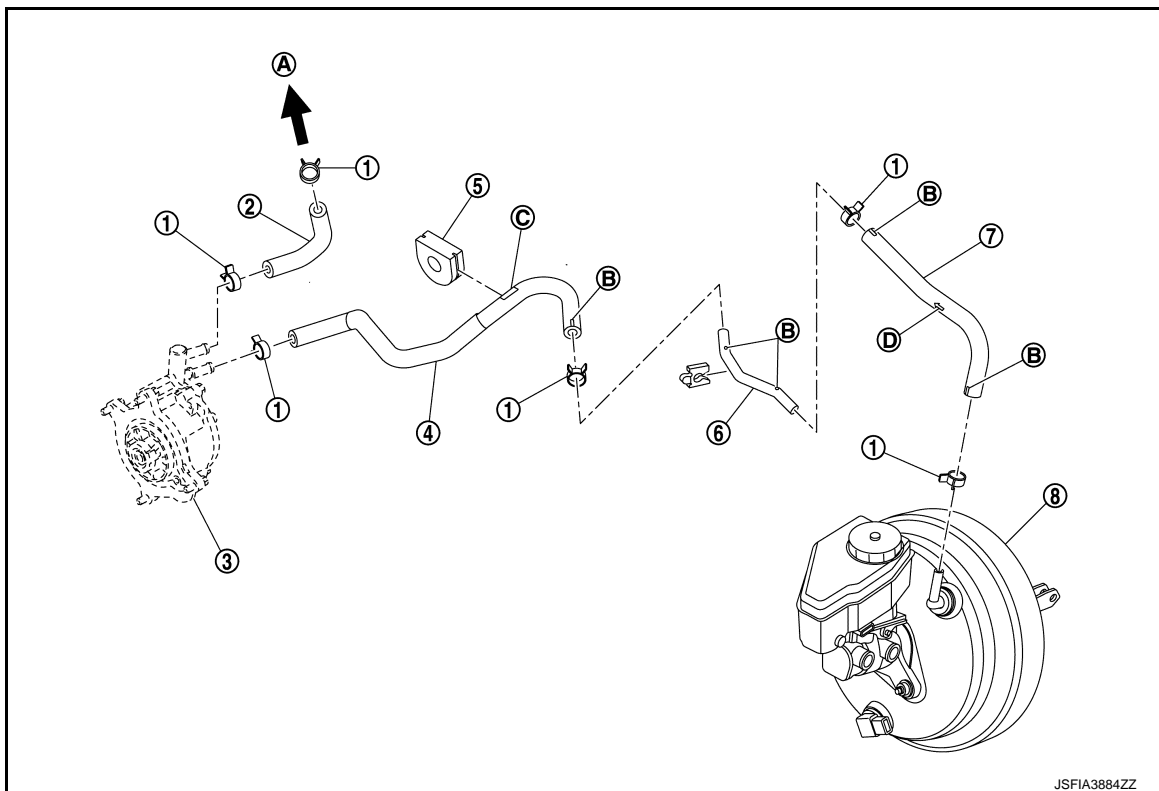
- Replace vacuum hose assembly if vacuum hose and check valve are malfunctioning.



## VR30DDTT

### VR30DDTT : Exploded View

INFOID:000000013821479



- |   |                 |  |
|---|-----------------|--|
| ① Clamp                                   | ② Vacuum hose 1 | ③ Vacuum pump                                      |
| ④ Vacuum hose 1                           | ⑤ Grommet       | ⑥ Vacuum piping                                    |
| ⑦ Vacuum hose (built-in check valve)      | ⑧ Brake booster |  |
| (A) To intake manifold collector position | (B) Paint mark  | (C) Stamp indicating grommet installation position |
| (D) Stamp indicating engine direction     |                 |  |

# VACUUM LINES

## < REMOVAL AND INSTALLATION >

### VR30DDTT : Removal and Installation

INFOID:000000013821480

#### REMOVAL

1. Remove the engine cover. Refer to [EM-22, "Removal and Installation"](#).
2. Remove the cowl top cover. Refer to [EXT-27, "Removal and Installation"](#).
3. Remove the vacuum hose and vacuum piping.
4. Perform inspection after removal. Refer to [BR-51, "VR30DDTT : Inspection"](#).

#### INSTALLATION

Note the following, install in the reverse order of removal.

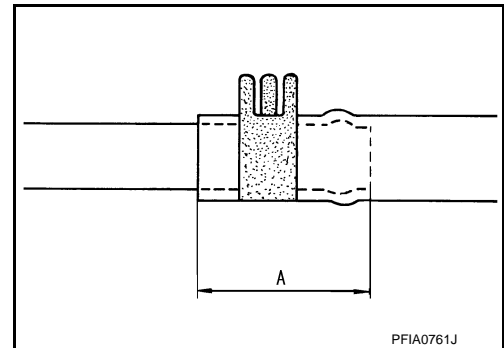
- Because vacuum hose contains a check valve, it must be installed in the correct position. Refer to the stamp to confirm correct installation. Brake booster will not operate normally if the hose is installed in the wrong direction.
- When installing vacuum hose, insert it until its tip reaches the back-end of length (A) or further as shown in the figure.

#### CAUTION:

**Never use lubricating oil during assembly.**

**A : 24 mm (0.95 in) or more**

- Face the paint marks of vacuum hose [built-in check valve (brake booster side)] to the vehicle front side to assemble.
- Face the paint marks of vacuum hose [built-in check valve (intake manifold side)] to the vehicle upward to assemble.
- Face the paint marks of vacuum piping to the vehicle upward to assemble.
- Face the paint marks of vacuum hose to the vehicle upward to assemble.
- For clamp mounting direction (the orientation of pawl), refer to [BR-50, "VR30DDTT : Exploded View"](#).



#### VR30DDTT : Inspection

INFOID:000000013821481

#### INSPECTION AFTER REMOVAL

##### Appearance

Check for correct assembly, damage and deterioration.

##### Check Valve Airtightness

- Use a handy vacuum pump (commercial service tool) (A) to check.

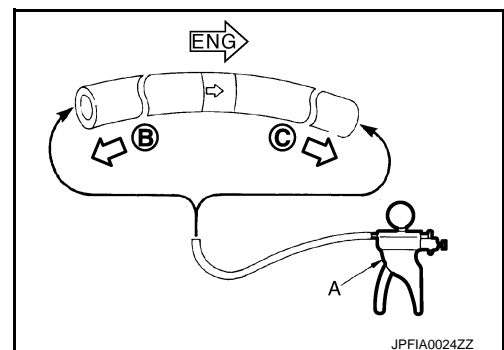
**When connected to the booster side (B):**

**Vacuum should decrease within 1.3 kPa (9.8 mmHg, 0.38 inHg) for 15 seconds under a vacuum of -66.7 kPa (-500 mmHg, -19.70 inHg).**

**When connected to the engine side (C):**

**Vacuum should not exist.**

- Replace vacuum hose assembly if vacuum hose and check valve are malfunctioning.



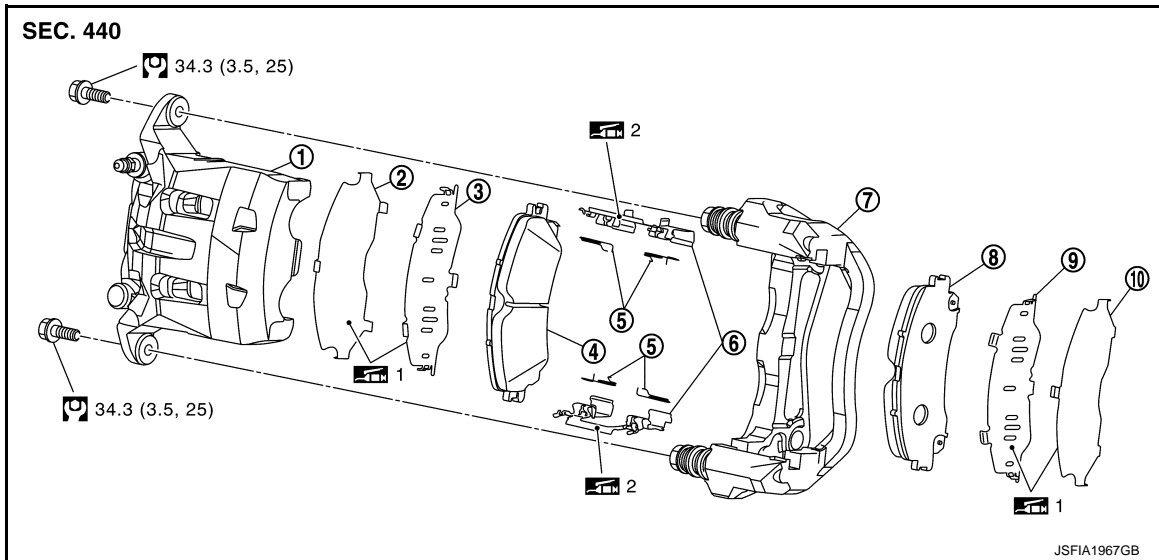
# FRONT DISC BRAKE

< REMOVAL AND INSTALLATION >

## FRONT DISC BRAKE BRAKE PAD (2 PISTON TYPE)

### BRAKE PAD (2 PISTON TYPE) : Exploded View

INFOID:000000012794123



- |                                    |                    |                |
|------------------------------------|--------------------|----------------|
| ① Cylinder body                    | ② Inner shim cover | ③ Inner shim   |
| ④ Inner pad (with pad wear sensor) | ⑤ Return spring    | ⑥ Pad retainer |
| ⑦ Torque member                    | ⑧ Outer pad        | ⑨ Outer shim   |
| ⑩ Outer shim cover                 |                    |                |

1: Apply MOLYKOTE® AS 880N or silicone-based grease.

2: Apply MOLYKOTE® 7439 or equivalent.

: N-m (kg-m, ft-lb)

Molykote is a registered trademark of Dow Corning Corporation.

### BRAKE PAD (2 PISTON TYPE) : Removal and Installation

INFOID:000000012794124

#### REMOVAL

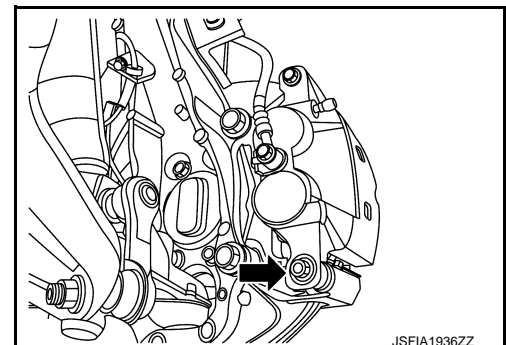
#### **WARNING:**

Since dust covering the front and rear brakes has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

#### **CAUTION:**

- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

1. Remove tires with power tool.
2. Remove lower sliding pin bolt.
3. Suspend the cylinder body with suitable wire so that the brake hose will not stretch.



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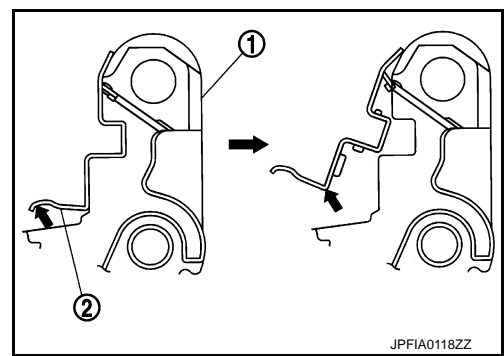
# FRONT DISC BRAKE

## < REMOVAL AND INSTALLATION >

- Remove the brake pads, shims, shim covers and pad retainer (upper side with pad return spring) ① from the torque member ②.

**CAUTION:**

- Remove upper side of pad retainer together with pad return springs.
- Never deform the pad return springs and pad retainer when removing the pad retainer from the torque member.
- Never damage the piston boots.
- Never drop the brake pads, shims and shim covers.
- Remember each position of the removed brake pads.

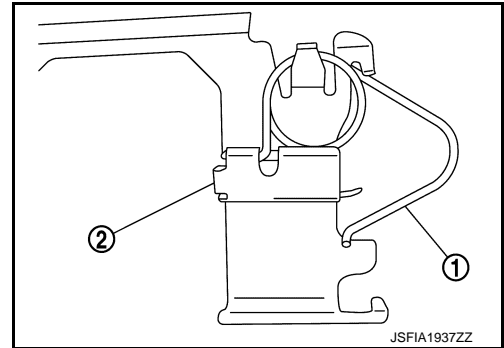


- Remove the pad return springs ① from the pad retainer ②.

**CAUTION:**

Never deform the pad return springs when removing the pad return springs from the pad retainer.

- Perform inspection after removal. Refer to [BR-54. "BRAKE PAD \(2 PISTON TYPE\) : Inspection"](#).



## INSTALLATION

**WARNING:**

Since dust covering the front and rear brakes has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

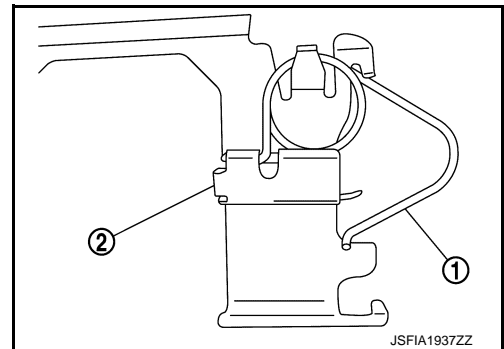
**CAUTION:**

- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

- Install the pad return springs ① to pad retainer (upper side) ② if the pad return springs has been removed.

**CAUTION:**

Never deform the pad return springs.

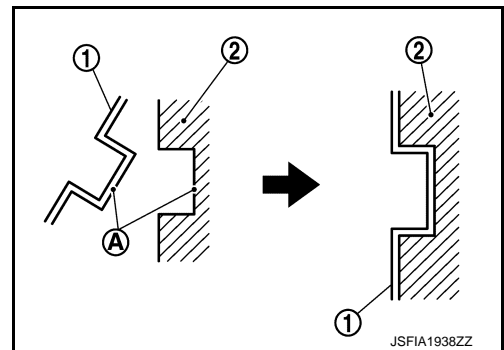


- Apply MOLYKOTE® 7439 or equivalent to the match face ① between the pad retainers ① and torque member ② if the pad retainers has been removed. Molykote is a registered trademark of Dow Corning Corporation.

- Install the pad retainer (upper side with pad return spring) to torque member if the pad retainers has been removed.

**CAUTION:**

- Securely assemble the pad retainers so that it will not be lifted up from the torque member.
- Never deform the pad retainers and pad return springs.



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# FRONT DISC BRAKE

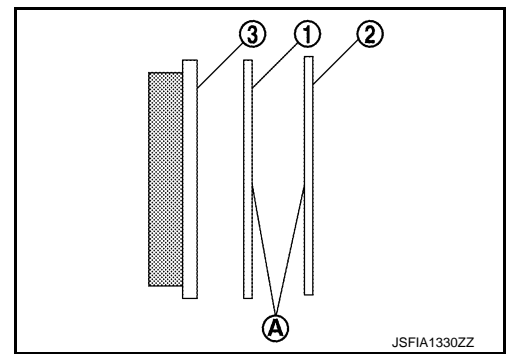
## < REMOVAL AND INSTALLATION >

4. Apply MOLYKOTE® AS880N or silicone-based grease to the matching faces (A) between the shim (1) and the shim cover (2), and install the shim and the shim covers to the brake pad (3).

**CAUTION:**

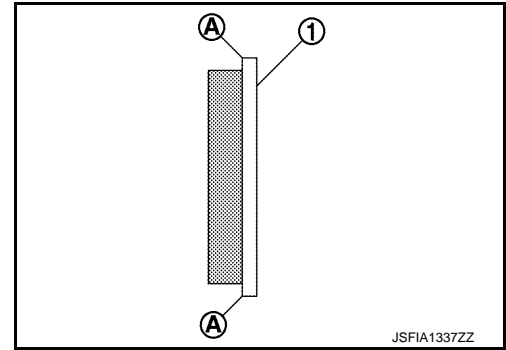
**Always replace the shims and shim covers when replacing the brake pad.**

Molykote is a registered trademark of Dow Corning Corporation.



5. Apply MOLYKOTE® 7439 or equivalent to the match face (A) between the brake pad (1) and torque member (2).

Molykote is a registered trademark of Dow Corning Corporation.



6. Install the brake pads to the torque member.

**CAUTION:**

**Both inner and outer pads have a pad return system. Securely push the pad return spring (1) into the disc rotor side with brake pad (2).**

7. Install cylinder body to torque member.

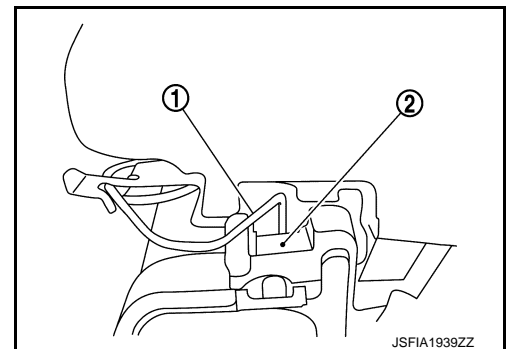
**CAUTION:**

- Never damage the piston boot.
- When replacing brake pad with new one, check a brake fluid level in the reservoir tank because brake fluid returns to reservoir tank when pressing piston in.

**NOTE:**

Use a brake caliper wrench (commercial service tool) to easily press piston.

8. Install the lower sliding pin bolt and tighten it to the specified torque.
9. Depress the brake pedal several times to check that no drag feel is present for the front disc brake. Refer to [BR-54. "BRAKE PAD \(2 PISTON TYPE\) : Inspection"](#).
10. Install tires.



## BRAKE PAD (2 PISTON TYPE) : Inspection

INFOID:000000012794125

### INSPECTION AFTER REMOVAL

- Replace the shims and shim covers if rust is excessively attached.
- Eliminate rust on the pad return spring, pad retainers and the torque member. Replace them if rust is excessively attached.

### INSPECTION AFTER INSTALLATION

- Check a drag of front disc brake. If any drag is found, follow the procedure described below.
  1. Remove brake pads. Refer to [BR-52. "BRAKE PAD \(2 PISTON TYPE\) : Removal and Installation"](#).
  2. Press the pistons. Refer to [BR-52. "BRAKE PAD \(2 PISTON TYPE\) : Removal and Installation"](#).
  3. Install brake pads. Refer to [BR-52. "BRAKE PAD \(2 PISTON TYPE\) : Removal and Installation"](#).
  4. Depress the brake pedal several times.
  5. Check a drag of front disc brake again. If any drag is found, disassemble the cylinder body. Refer to [BR-59. "BRAKE CALIPER ASSEMBLY \(2 PISTON TYPE\) : Disassembly and Assembly"](#).

# FRONT DISC BRAKE

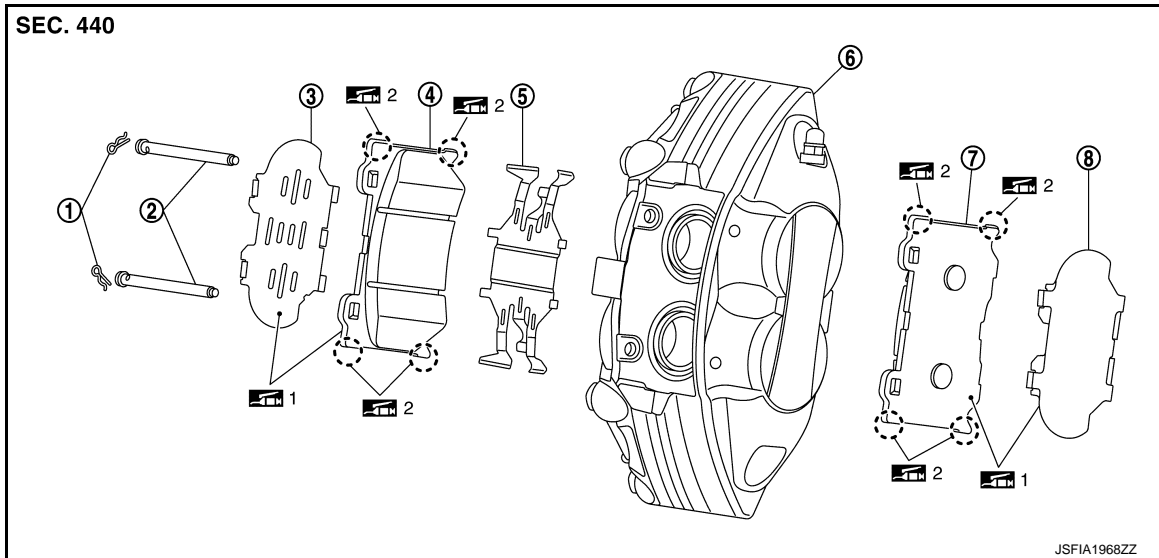
## < REMOVAL AND INSTALLATION >

- Burnish contact surfaces brake pads and disc rotor after refinishing or replacing brake pads, or if a soft pedal occurs at very low mileage. Refer to [BR-20, "BRAKE PAD : Inspection and Adjustment"](#).

### BRAKE PAD (4 PISTON TYPE)

#### BRAKE PAD (4 PISTON TYPE) : Exploded View

INFOID:000000012794126



- |                                    |                |              |
|------------------------------------|----------------|--------------|
| ① Clip                             | ② Pad pin      | ③ Inner shim |
| ④ Inner pad (with pad wear sensor) | ⑤ Cross spring | ⑥ Caliper    |
| ⑦ Outer pad                        | ⑧ Outer shim   |              |

1: Apply MOLYKOTE® AS 880N or silicone-based grease.

2: Apply MOLYKOTE® 7439 or equivalent.

Molykote is a registered trademark of Dow Corning Corporation.

#### BRAKE PAD (4 PISTON TYPE) : Removal and Installation

INFOID:000000012794127

##### REMOVAL

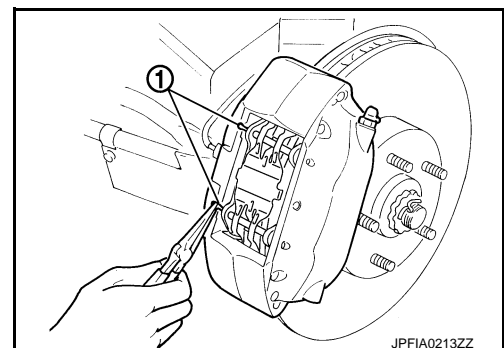
##### **WARNING:**

Since dust covering the front brake has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

##### **CAUTION:**

- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

1. Remove tires with power tool.
2. Remove clips ① from pad pins with pliers.

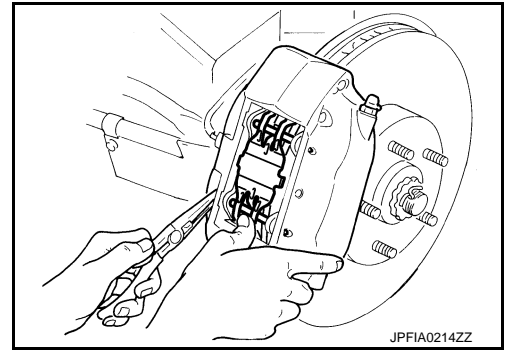




# FRONT DISC BRAKE

## < REMOVAL AND INSTALLATION >

3. Remove pad pins with pliers, while holding down cross spring, then remove cross spring from caliper.

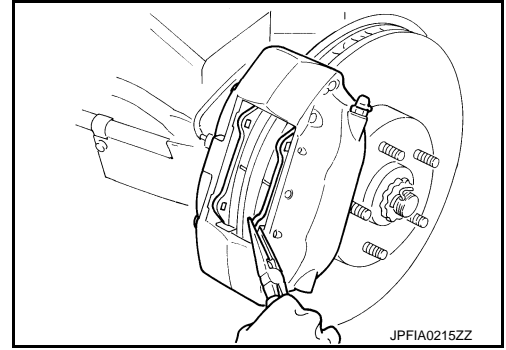


4. Remove brake pads and shims from caliper with pliers.

### CAUTION:

- Never damage the piston boot.
- Never drop the brake pads and shims.
- Remember each position of the removed brake pads.

5. Perform inspection after removal. Refer to [BR-57, "BRAKE PAD \(4 PISTON TYPE\) : Inspection"](#).



## INSTALLATION

### WARNING:

Since dust covering the front brake has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

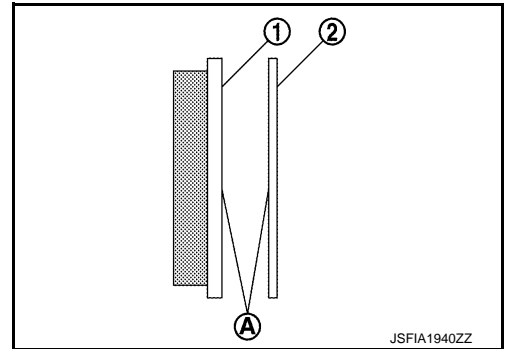
### CAUTION:

- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

1. Apply MOLYKOTE® AS880N or silicone-based grease to the matching faces (A) between the brake pad (1) and shim (2), and install shim to the brake pad.

### CAUTION:

Always replace the shims when replacing the brake pad.



2. Apply MOLYKOTE® 7439 or equivalent to the matching faces (A) between the brake pad (1) and caliper.

3. Install the brake pads to the caliper.

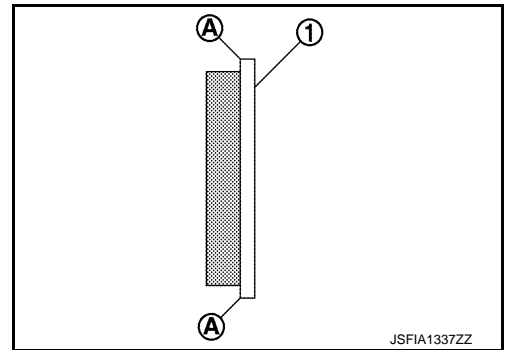
### CAUTION:

- Never damage the piston boot.
- When replacing brake pad with new one, check a brake fluid level in the reservoir tank because brake fluid returns to master cylinder reservoir tank when pressing piston in.

### NOTE:

Use a brake caliper wrench (commercial service tool) to easily press piston.

4. Install upper pad pin from the inner side, then install firmly to the outer side through the hole in the top of brake pad.

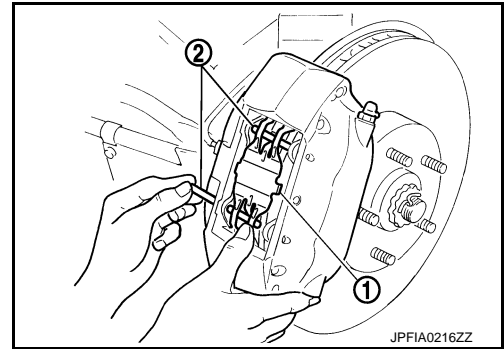




# FRONT DISC BRAKE

## < REMOVAL AND INSTALLATION >

- Place the top of cross spring ① over the upper pad pin ②, press in the cross spring, install lower pad pin from the inner side to the outer side, and secure cross spring.
- Install clips to the pad pins.  
**CAUTION:**  
**If clip is not fully attached, pad pin or brake pad could fall out while vehicle is in motion.**
- Depress the brake pedal several times to check that no drag feel is present for the front disc brake. Refer to [BR-57, "BRAKE PAD \(4 PISTON TYPE\) : Inspection"](#).
- Install tires.



## BRAKE PAD (4 PISTON TYPE) : Inspection

INFOID:000000012794128

### INSPECTION AFTER REMOVAL

Replace the shims if rust is excessively attached.

### INSPECTION AFTER INSTALLATION

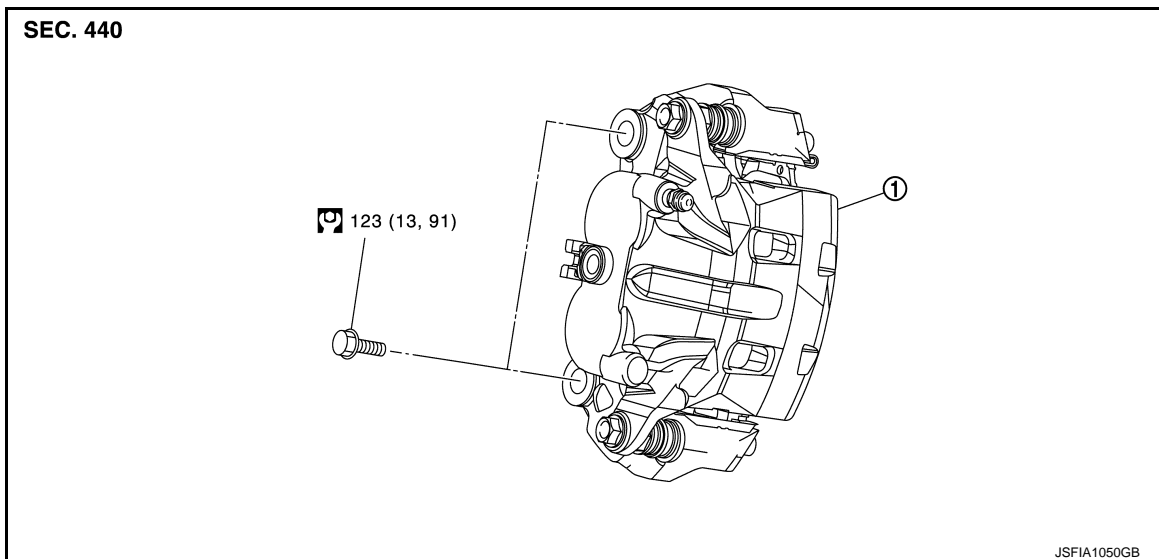
- Check a drag of front disc brake. If any drag is found, follow the procedure described below.
  - Remove brake pads. Refer to [BR-55, "BRAKE PAD \(4 PISTON TYPE\) : Removal and Installation"](#).
  - Press the pistons. Refer to [BR-55, "BRAKE PAD \(4 PISTON TYPE\) : Removal and Installation"](#).
  - Install brake pads. Refer to [BR-55, "BRAKE PAD \(4 PISTON TYPE\) : Removal and Installation"](#).
  - Depress the brake pedal several times.
  - Check a drag of front disc brake again. If any drag is found, disassemble the cylinder body. Refer to [BR-64, "BRAKE CALIPER ASSEMBLY \(4 PISTON TYPE\) : Disassembly and Assembly"](#).
- Burnish contact surfaces brake pads and disc rotor after refinishing or replacing brake pads, or if a soft pedal occurs at very low mileage. Refer to [BR-20, "BRAKE PAD : Inspection and Adjustment"](#).

## BRAKE CALIPER ASSEMBLY (2 PISTON TYPE)

### BRAKE CALIPER ASSEMBLY (2 PISTON TYPE) : Exploded View

INFOID:000000012794129

### REMOVAL



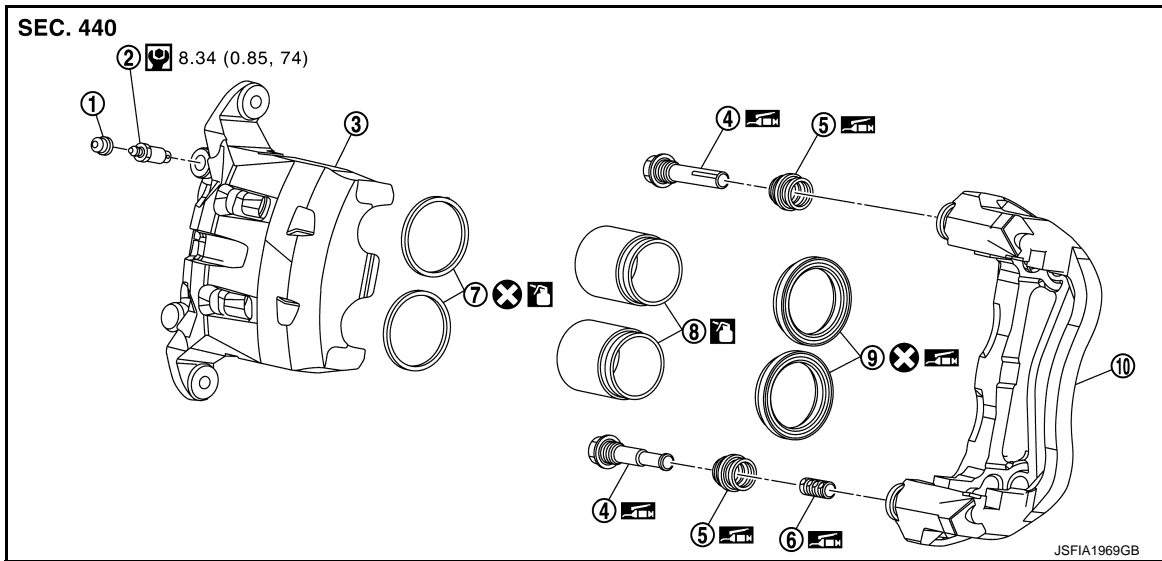
① Brake caliper assembly

🔩: N·m (kg-m, ft-lb)

### DISASSEMBLY

# FRONT DISC BRAKE

## < REMOVAL AND INSTALLATION >



- |                 |                    |                 |
|-----------------|--------------------|-----------------|
| ① Cap           | ② Bleeder valve    | ③ Cylinder body |
| ④ Sliding pin   | ⑤ Sliding pin boot | ⑥ Bushing       |
| ⑦ Piston seal   | ⑧ Piston           | ⑨ Piston boot   |
| ⑩ Torque member |                    |                 |

: Apply rubber grease.

: Apply brake fluid.

: N·m (kg·m, in·lb)

: Always replace after every disassembly.

## BRAKE CALIPER ASSEMBLY (2 PISTON TYPE) : Removal and Installation

INFOID:000000012794130

### REMOVAL

#### **WARNING:**

Since dust covering the front and rear brakes has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

#### **CAUTION:**

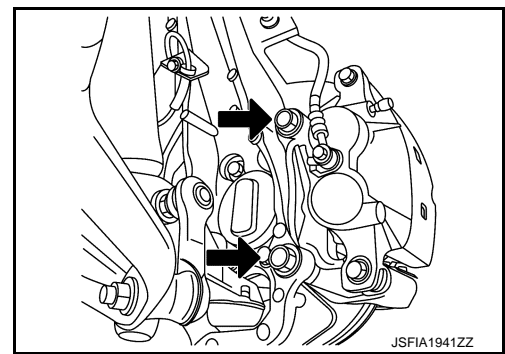
- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface. However avoid washing brake components with water.
- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

1. Remove tires with power tool.
2. Fix the disc rotor using wheel nuts.
3. Drain brake fluid. Refer to [BR-16, "Draining"](#).
4. Remove union bolt and copper washer, and separate brake hose from brake caliper assembly. Refer to [BR-28, "FRONT : Removal and Installation"](#).

# FRONT DISC BRAKE

## < REMOVAL AND INSTALLATION >

5. Remove torque member mounting bolts, and remove brake caliper assembly.  
**CAUTION:**  
**Never drop brake pad and brake caliper assembly.**
6. Remove disc rotor.
  - 2WD: Refer to [FAX-8, "Removal and Installation"](#).
  - AWD: Refer to [FAX-19, "Removal and Installation"](#).



## INSTALLATION

### **WARNING:**

Since dust covering the front and rear brakes has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

### **CAUTION:**

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface. However avoid washing brake components with water.
- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

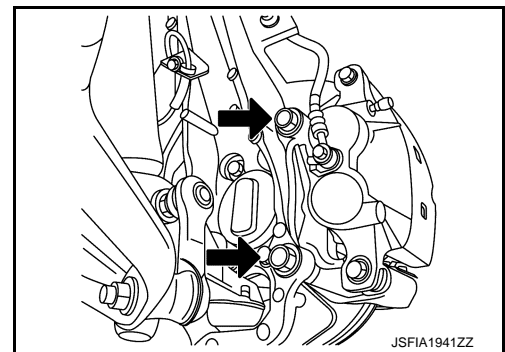
1. Install disc rotor.
  - 2WD: Refer to [FAX-8, "Removal and Installation"](#).
  - AWD: Refer to [FAX-19, "Removal and Installation"](#).

2. Install the brake caliper assembly to the steering knuckle and tighten the torque member mounting bolts to the specified torque.

### **CAUTION:**

**Never spill or splash any grease and moisture on the brake caliper assembly mounting face, threads, mounting bolts and washers. Wipe out any grease and moisture.**

3. Install brake hose and copper washers to brake caliper assembly. Refer to [BR-28, "FRONT : Removal and Installation"](#).
4. Refill with new brake fluid and perform the air bleeding. Refer to [BR-17, "Bleeding Brake System"](#).
5. Check a drag of front disc brake. If any drag is found, refer to [BR-61, "BRAKE CALIPER ASSEMBLY \(2 PISTON TYPE\) : Inspection"](#).
6. Install tires.



## BRAKE CALIPER ASSEMBLY (2 PISTON TYPE) : Disassembly and Assembly

INFOID:000000012794131

### DISASSEMBLY

#### **NOTE:**

Never remove the torque member, brake pad and pad retainers when disassembling and assembling the cylinder body.

1. Remove the sliding pin bolt, and remove the cylinder body from the torque member. Refer to [BR-52, "BRAKE PAD \(2 PISTON TYPE\) : Removal and Installation"](#).

### **CAUTION:**

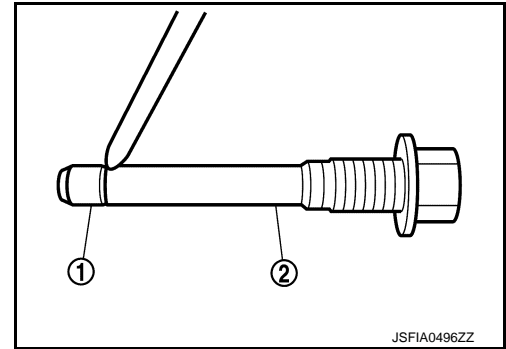
**Fix the brake pad at suitable tape so that the brake pad will not drop.**

2. Remove sliding pins and sliding pin boots from torque member.

## FRONT DISC BRAKE

### < REMOVAL AND INSTALLATION >

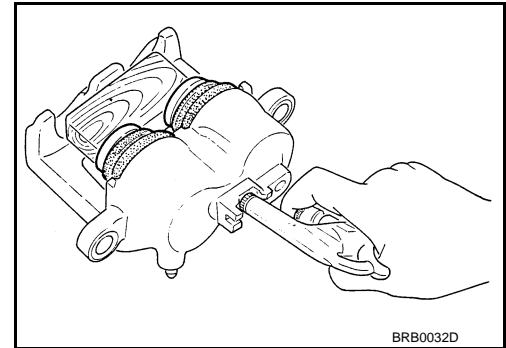
3. Remove bushing ① from sliding pin ②.



4. Place a wooden block as shown in the figure, and blow air from union bolt mounting hole to remove pistons and piston boots.

**CAUTION:**

**Never get fingers caught in the pistons.**

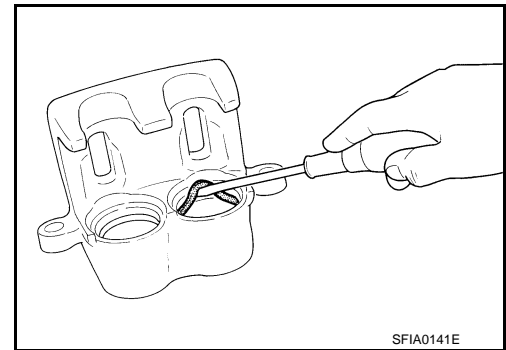


5. Remove piston seals from cylinder body using seal pick tool (commercial service tool).

**CAUTION:**

**Be careful not to damage a cylinder inner wall.**

6. Remove bleeder valve and cap.
7. Perform inspection after disassembly. Refer to [BR-61, "BRAKE CALIPER ASSEMBLY \(2 PISTON TYPE\) : Inspection"](#).

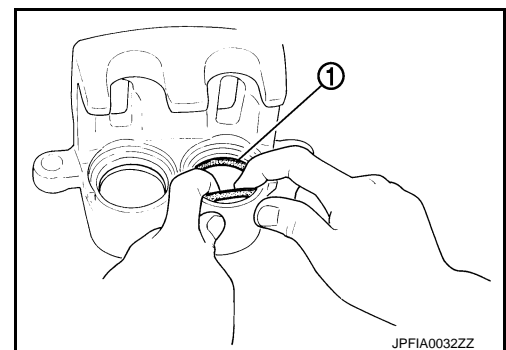


### ASSEMBLY

1. Install bleeder valve and cap.
2. Apply new brake fluid to piston seals ①, and install them to cylinder body.

**CAUTION:**

**Never reuse piston seals.**



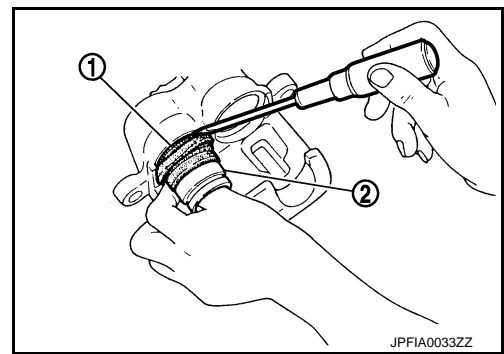
# FRONT DISC BRAKE

## < REMOVAL AND INSTALLATION >

3. Apply rubber grease to piston boots ①. Cover the piston ② end with piston boot, and then install cylinder side lip on piston boot securely into a groove on cylinder body.

**CAUTION:**

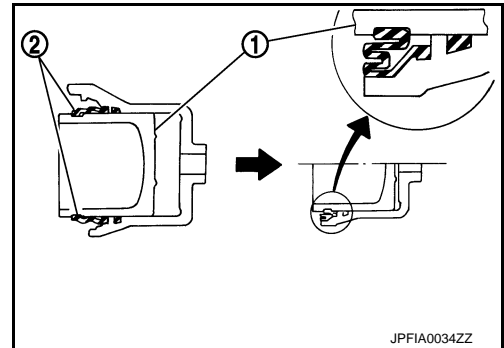
**Never reuse piston boots.**



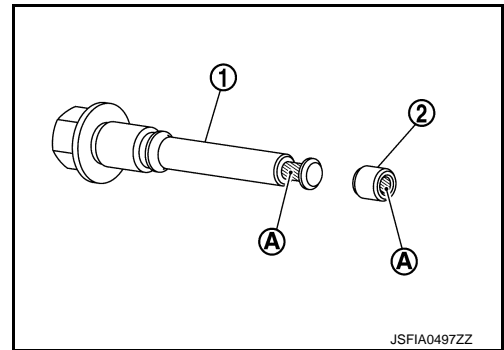
4. apply new brake fluid to pistons ①. Push piston into cylinder body by hand and push piston boot ② piston-side lip into the piston groove.

**CAUTION:**

**Press the pistons evenly and vary the pressing point to prevent cylinder inner wall from being rubbed.**



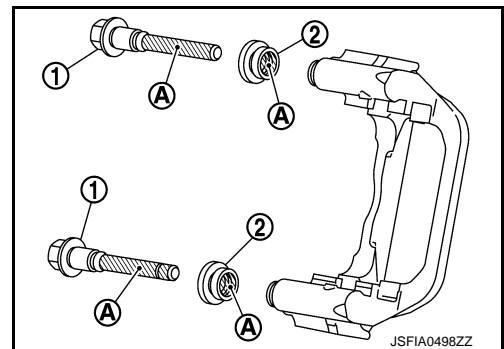
5. Apply rubber grease to mating faces (A) between sliding pin ① and bushing ②, and install bushing to sliding pin.



6. Apply rubber grease to mating faces (A) between sliding pins ① and sliding pin boots ②, and install sliding pins and sliding pin boots to torque member.

7. Install the cylinder body to tighten sliding pin bolts to the specified torque.

8. Install the cylinder body to tighten cylinder body mounting bolts to the specified torque.



## BRAKE CALIPER ASSEMBLY (2 PISTON TYPE) : Inspection

INFOID:0000000012794132

### INSPECTION AFTER DISASSEMBLY

Check the following items and replace if necessary.

#### Cylinder Body

Check the cylinder inner wall for rust, wear, cracks or damage.

**CAUTION:**

**Always clean with new brake fluid. Never clean with mineral oil such as gasoline and light oil.**

#### Torque Member

Check the torque member for rust, wear, cracks or damage.

# FRONT DISC BRAKE

## < REMOVAL AND INSTALLATION >

### Pistons

Check the surface of the piston for rust, wear, cracks or damage.

### CAUTION:

**A piston sliding surface is plated. Never polish with sandpaper.**

### Sliding Pin, Sliding Pin Boot and Bushing

Check the sliding pins, sliding pin boots and bushing for rust, wear, cracks or damage.

## INSPECTION AFTER INSTALLATION

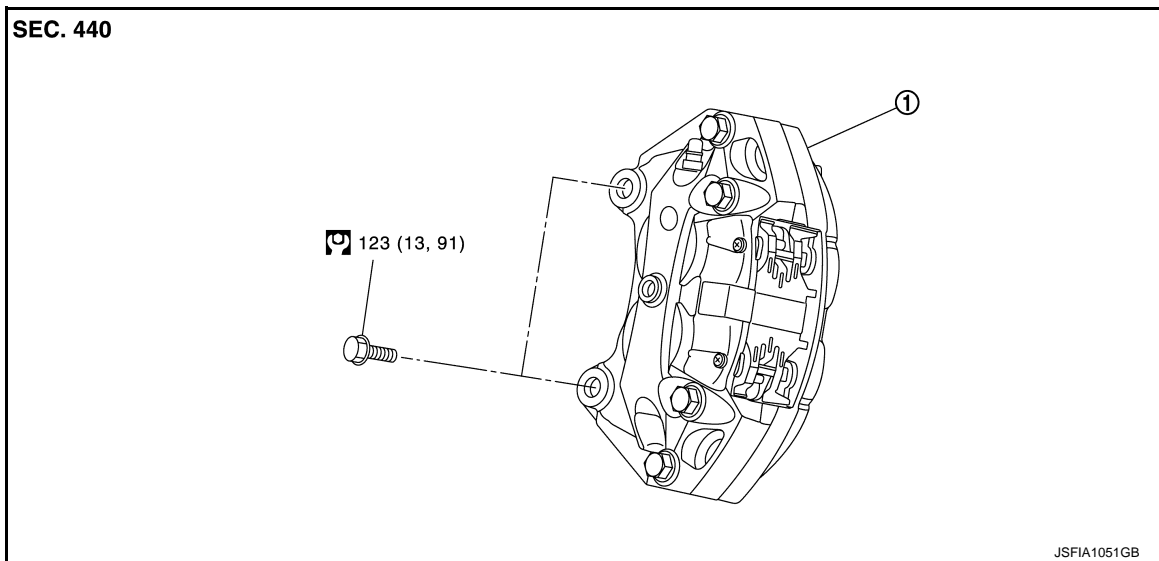
- Check a drag of front disc brake. If any drag is found, follow the procedure described below.
  1. Remove brake pads. Refer to [BR-52. "BRAKE PAD \(2 PISTON TYPE\) : Removal and Installation"](#).
  2. Press the pistons. Refer to [BR-52. "BRAKE PAD \(2 PISTON TYPE\) : Removal and Installation"](#).
  3. Install brake pads. Refer to [BR-52. "BRAKE PAD \(2 PISTON TYPE\) : Removal and Installation"](#).
  4. Depress the brake pedal several times.
  5. Check a drag of front disc brake again. If any drag is found, disassemble the cylinder body. Refer to [BR-59. "BRAKE CALIPER ASSEMBLY \(2 PISTON TYPE\) : Disassembly and Assembly"](#).
- Burnish contact surfaces brake pads and disc rotor after refinishing or replacing disc rotor, or if a soft pedal occurs at very low mileage. Refer to [BR-20. "DISC ROTOR : Inspection and Adjustment"](#).

## BRAKE CALIPER ASSEMBLY (4 PISTON TYPE)

### BRAKE CALIPER ASSEMBLY (4 PISTON TYPE) : Exploded View

INFOID:000000012794133

## REMOVAL



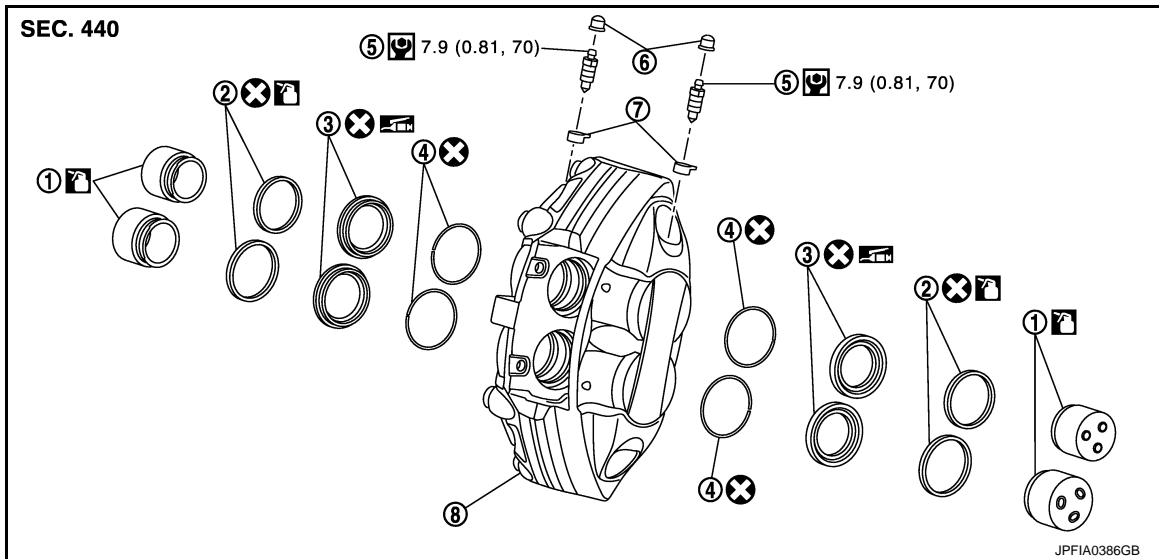
① Brake caliper assembly

: N·m (kg·m, ft·lb)

## DISASSEMBLY

# FRONT DISC BRAKE

## < REMOVAL AND INSTALLATION >



- |                  |                 |               |
|------------------|-----------------|---------------|
| ① Piston         | ② Piston seal   | ③ Piston boot |
| ④ Retaining ring | ⑤ Bleeder valve | ⑥ Cap         |
| ⑦ Cap            | ⑧ Caliper       |               |

: Apply rubber grease.

: Apply brake fluid.

: N·m (kg·m, ft·lb)

: Always replace after every disassembly

## BRAKE CALIPER ASSEMBLY (4 PISTON TYPE) : Removal and Installation

INFOID:0000000012794134

### REMOVAL

#### **WARNING:**

Since dust covering the front brake has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

#### **CAUTION:**

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface.
- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.
- Cover flare nut wrench with a cloth as not to damage the brake caliper assembly.

1. Remove tires with power tool.
2. Fix the disc rotor using wheel nuts.
3. Drain brake fluid. Refer to [BR-16, "Draining"](#).
4. Loosen the flare nut with a flare nut wrench and separate the brake tube from caliper. Refer to [BR-28, "FRONT : Removal and Installation"](#).



# FRONT DISC BRAKE

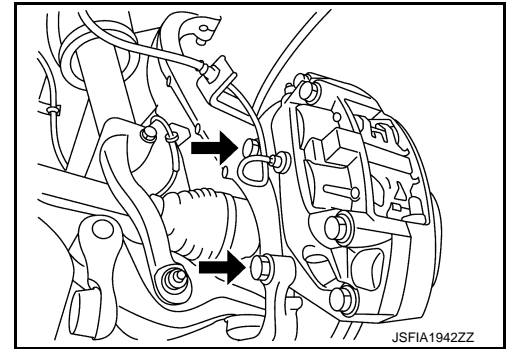
## < REMOVAL AND INSTALLATION >

5. Remove brake caliper assembly mounting bolts, and remove brake caliper assembly.

**CAUTION:**

**Never drop brake pad and caliper assembly.**

6. Remove disc rotor.
  - 2WD: Refer to [FAX-8, "Removal and Installation"](#).
  - AWD: Refer to [FAX-19, "Removal and Installation"](#).



## INSTALLATION

**WARNING:**

Since dust covering the front brake has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

**CAUTION:**

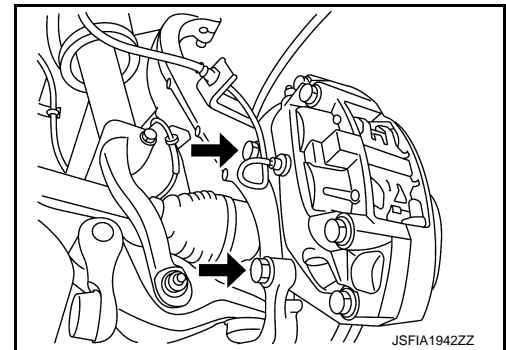
- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface.
- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.
- Cover flare nut wrench with a cloth as not to damage the brake caliper assembly.

1. Install disc rotor.
  - 2WD: Refer to [FAX-8, "Removal and Installation"](#).
  - AWD: Refer to [FAX-19, "Removal and Installation"](#).
2. Install the brake caliper assembly to the steering knuckle and tighten the brake caliper assembly mounting bolts to the specified torque.

**CAUTION:**

**Never spill or splash any grease and moisture on the brake caliper assembly mounting face, threads, mounting bolts and washers. Wipe out any grease and moisture.**

3. Install brake tube to brake caliper assembly. Refer to [BR-28, "FRONT : Removal and Installation"](#).
4. Refill with new brake fluid and perform the air bleeding. Refer to [BR-17, "Bleeding Brake System"](#).
5. Check a drag of front disc brake. If any drag is found, refer to [BR-66, "BRAKE CALIPER ASSEMBLY \(4 PISTON TYPE\) : Inspection"](#).
6. Install tires.



## BRAKE CALIPER ASSEMBLY (4 PISTON TYPE) : Disassembly and Assembly

INFOID:000000012794135

### DISASSEMBLY

**CAUTION:**

- Never damage a caliper.
- Never tighten or loosen inner and outer mounting bolts of caliper.

1. Remove the brake pads. Refer to [BR-55, "BRAKE PAD \(4 PISTON TYPE\) : Removal and Installation"](#).

**CAUTION:**  
**Never drop brake pads, shims, pad pins and clips.**
2. Remove the caliper.
3. Remove the retaining ring.



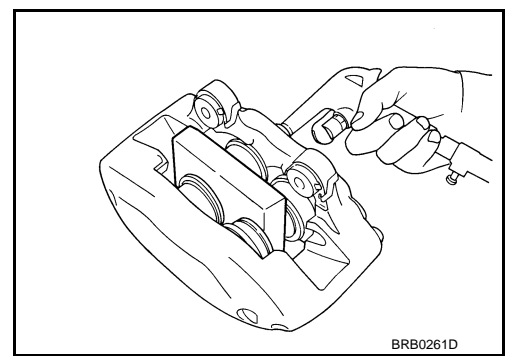
## FRONT DISC BRAKE

### < REMOVAL AND INSTALLATION >

- Place a wooden block as shown in the figure, and blow air from brake tube mounting hole to remove pistons and piston boots.

**CAUTION:**

**Never get fingers caught in the pistons.**

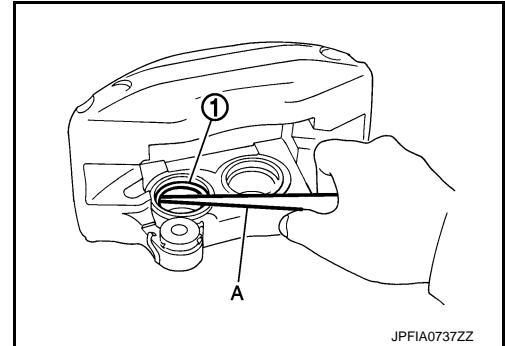


- Remove piston seals ① from cylinder body using seal pick tool (commercial service tool) (A).

**CAUTION:**

**Be careful not to damage a cylinder inner wall.**

- Remove bleeder valve and cap.
- Perform inspection after disassembly. Refer to [BR-66, "BRAKE CALIPER ASSEMBLY \(4 PISTON TYPE\) : Inspection"](#).



### ASSEMBLY

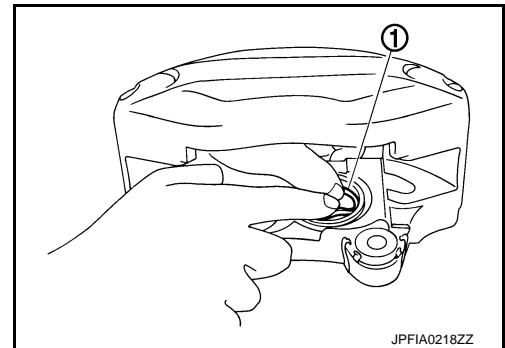
**CAUTION:**

- **Never damage a caliper.**
- **Never tighten or loosen inner and outer mounting bolts of caliper.**

- Install bleeder valve and cap.
- Apply new brake fluid to piston seals ①, and install them to cylinder body.

**CAUTION:**

**Never reuse piston seals.**



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## FRONT DISC BRAKE

### < REMOVAL AND INSTALLATION >

3. Apply rubber grease to piston boots ①. Cover the piston ② end with piston boot, and then install cylinder side lip on piston boot securely into a groove on caliper.

**CAUTION:**

**Never reuse piston boots.**

4. Apply new brake fluid to pistons. Push piston into caliper by hand and push piston boot piston-side lip into the piston groove.

**CAUTION:**

**Press the pistons evenly and vary the pressing point to prevent cylinder inner wall from being rubbed.**

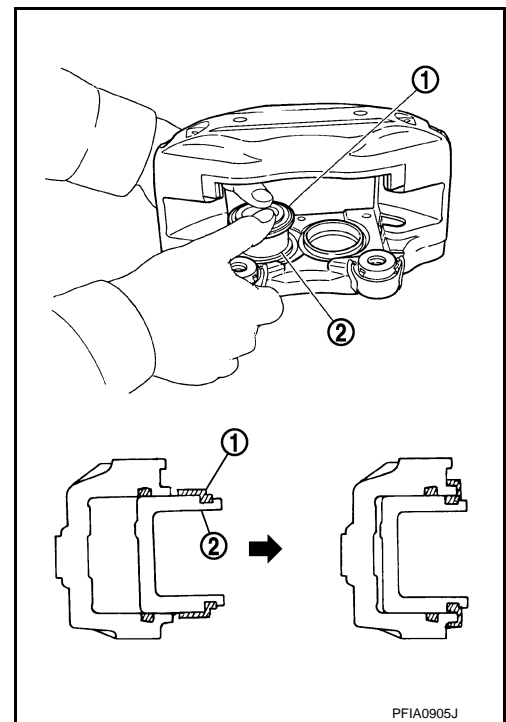
5. Install the retaining ring.

**CAUTION:**

- Make sure that boot is securely engaged in the groove on caliper.
- Never reuse retaining ring.

6. Install the caliper to tighten brake caliper assembly mounting bolts to the specified torque.

7. Install the brake pads. Refer to [BR-55, "BRAKE PAD \(4 PISTON TYPE\) : Removal and Installation"](#).



### BRAKE CALIPER ASSEMBLY (4 PISTON TYPE) : Inspection

INFOID:000000012794136

#### INSPECTION AFTER DISASSEMBLY

Check the following items and replace if necessary.

##### Caliper

Check the caliper inner wall for rust, wear, cracks or damage.

**CAUTION:**

**Always clean with new brake fluid. Never clean with mineral oil such as gasoline and light oil.**

##### Pistons

Check the surface of the piston for rust, wear, cracks or damage.

**CAUTION:**

**A piston sliding surface is plated. Never polish with sandpaper.**

#### INSPECTION AFTER INSTALLATION

- Check a drag of front disc brake. If any drag is found, follow the procedure described below.
  1. Remove brake pads. Refer to [BR-55, "BRAKE PAD \(4 PISTON TYPE\) : Removal and Installation"](#).
  2. Press the pistons. Refer to [BR-55, "BRAKE PAD \(4 PISTON TYPE\) : Removal and Installation"](#).
  3. Install brake pads. Refer to [BR-55, "BRAKE PAD \(4 PISTON TYPE\) : Removal and Installation"](#).
  4. Depress the brake pedal several times.
  5. Check a drag of front disc brake again. If any drag is found, disassemble the cylinder body. Refer to [BR-64, "BRAKE CALIPER ASSEMBLY \(4 PISTON TYPE\) : Disassembly and Assembly"](#).
- Burnish contact surfaces brake pads and disc rotor after refinishing or replacing disc rotor, or if a soft pedal occurs at very low mileage. Refer to [BR-20, "DISC ROTOR : Inspection and Adjustment"](#).

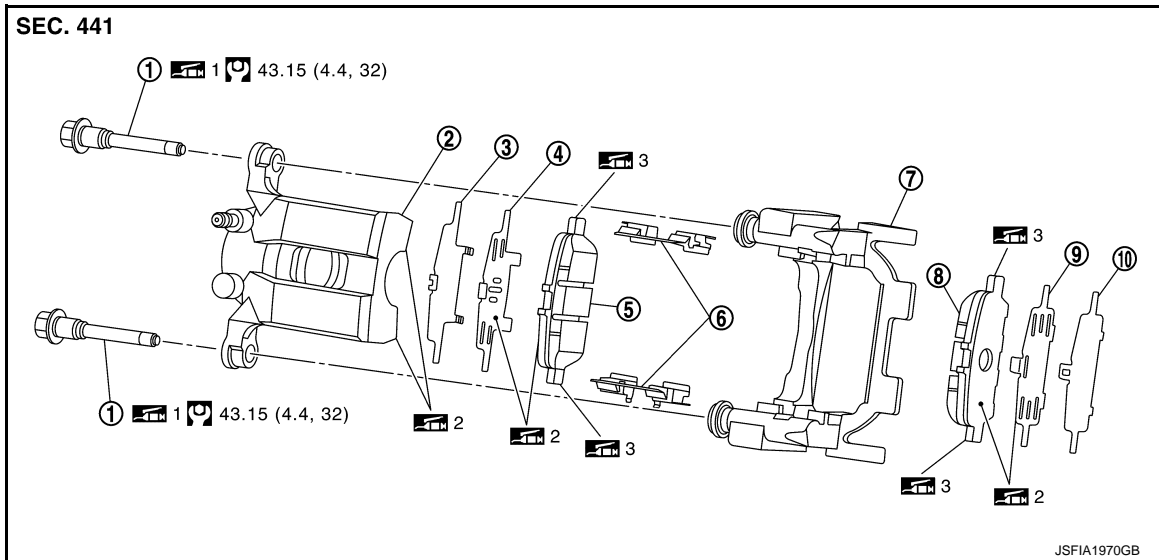
# REAR DISC BRAKE

< REMOVAL AND INSTALLATION >

## REAR DISC BRAKE BRAKE PAD (1 PISTON TYPE)

### BRAKE PAD (1 PISTON TYPE) : Exploded View

INFOID:000000012794137



- |                    |                                    |                    |
|--------------------|------------------------------------|--------------------|
| ① Sliding pin bolt | ② Cylinder body                    | ③ Inner shim cover |
| ④ Inner shim       | ⑤ Inner pad (with pad wear sensor) | ⑥ Pad retainer     |
| ⑦ Torque member    | ⑧ Outer pad                        | ⑨ Outer shim       |
| ⑩ Outer shim cover |                                    |                    |

1: Apply rubber grease.

2: Apply MOLYKOTE® AS880N or silicone-based grease.

3: Apply MOLYKOTE® 7439 or equivalent.

: N·m (kg-m, ft-lb)

Molykote is a registered trademark of Dow Corning Corporation.

### BRAKE PAD (1 PISTON TYPE) : Removal and Installation

INFOID:000000012794138

#### REMOVAL

##### **WARNING:**

Since dust covering the front and rear brakes has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

##### **CAUTION:**

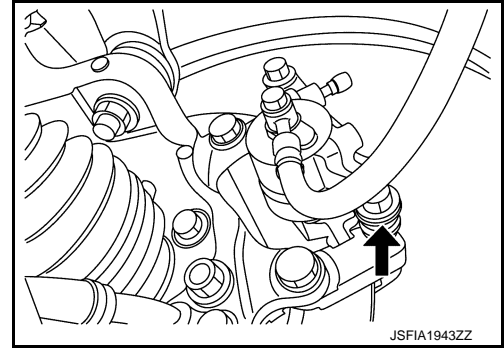
- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

1. Remove tires with power tool.

# REAR DISC BRAKE

## < REMOVAL AND INSTALLATION >

2. Remove upper sliding pin bolt.
3. Suspend the cylinder body with suitable wire so that the brake hose will not stretch.

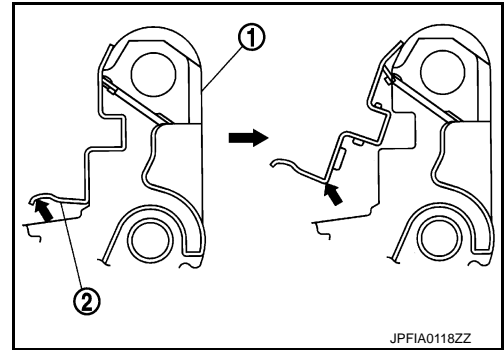


4. Remove the brake pads, shims, shim covers and pad retainers from the torque member.

### CAUTION:

- Never deform the pad retainer when removing the pad retainer ② from the torque member ①.
- Never damage the piston boot.
- Never drop the brake pads, shims and shim covers.
- Remember each position of the removed brake pads.

5. Perform inspection after removal. Refer to [BR-69. "BRAKE PAD \(1 PISTON TYPE\) : Inspection"](#).



## INSTALLATION

### WARNING:

Since dust covering the front and rear brakes has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

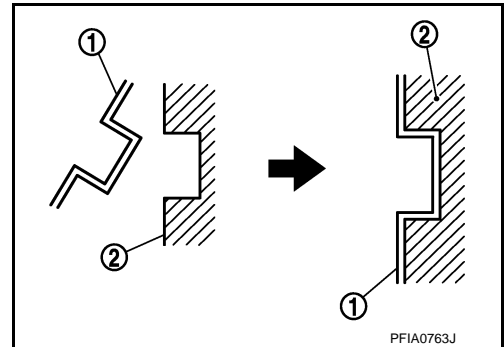
### CAUTION:

- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

1. Install the torque member ② if the pad retainers ① has been removed.

### CAUTION:

- Securely assemble the pad retainers so that it will not be lifted up from the torque member.
- Never deform the pad retainers.

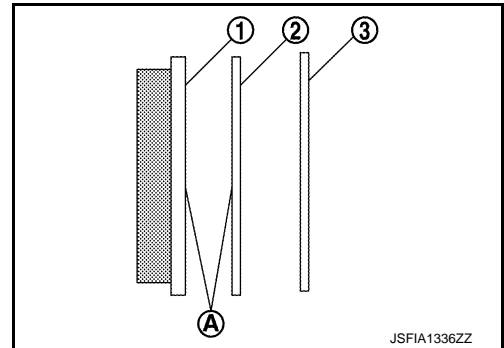


2. Apply MOLYKOTE® AS880N or silicone-based grease to the matching faces (A) between the brake pad ① and shim ②, and install shim and shim cover ③ to the brake pad.

### CAUTION:

Always replace the shims and shim covers when replacing the brake pad.

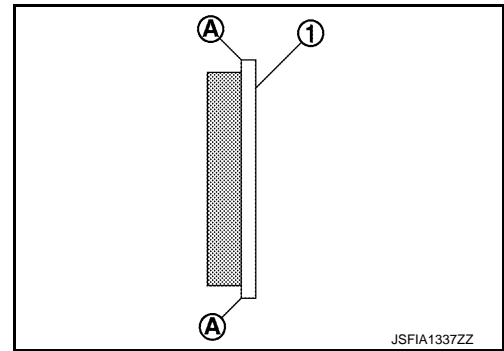
Molykote is a registered trademark of Dow Corning Corporation.



# REAR DISC BRAKE

## < REMOVAL AND INSTALLATION >

3. Apply MOLYKOTE® 7439 or equivalent to the matching faces (A) between the brake pad (1) and pad retainer, and install brake pad to the torque member.  
Molykote is a registered trademark of Dow Corning Corporation.



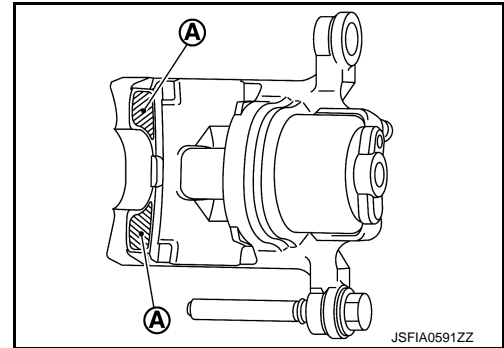
4. Apply MOLYKOTE® AS880N or silicone-based grease to the pawls part (A) of cylinder body.  
Molykote is a registered trademark of Dow Corning Corporation.
5. Install cylinder body to the torque member.

### CAUTION:

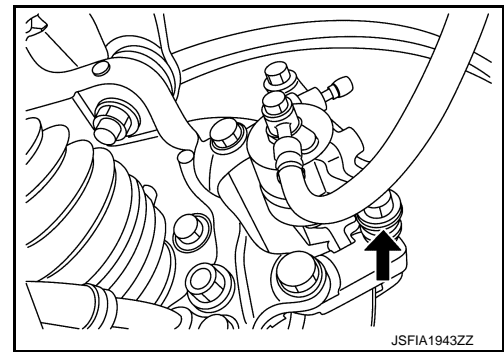
- Never damage the piston boot.
- When replacing brake pad with new one, check a brake fluid level in the reservoir tank because brake fluid returns to reservoir tank when pressing piston in.

### NOTE:

Use a brake caliper wrench (commercial service tool) to easily press piston.



6. Apply rubber grease to the sliding pin bolt, install the upper sliding pin bolt and tighten it to the specified torque.
7. Depress the brake pedal several times to check that no drag feel is present for the rear disc brake. Refer to [BR-69. "BRAKE PAD \(1 PISTON TYPE\) : Inspection"](#).
8. Install tires.



## BRAKE PAD (1 PISTON TYPE) : Inspection

INFOID:0000000012794139

### INSPECTION AFTER REMOVAL

- Replace the shims and shim covers if rust is excessively attached.
- Eliminate rust on the pad retainers and the torque member. Replace them if rust is excessively attached.

### INSPECTION AFTER INSTALLATION

- Check a drag of rear disc brake. If any drag is found, follow the procedure described below.
  1. Remove brake pads. Refer to [BR-67. "BRAKE PAD \(1 PISTON TYPE\) : Removal and Installation"](#).
  2. Press the pistons. Refer to [BR-67. "BRAKE PAD \(1 PISTON TYPE\) : Removal and Installation"](#).
  3. Install brake pads. Refer to [BR-67. "BRAKE PAD \(1 PISTON TYPE\) : Removal and Installation"](#).
  4. Depress the brake pedal several times.
  5. Check a drag of rear disc brake again. If any drag is found, disassemble the cylinder body. Refer to [BR-74. "BRAKE CALIPER ASSEMBLY \(1 PISTON TYPE\) : Disassembly and Assembly"](#).
- Burnish contact surfaces brake pads and disc rotor after refinishing or replacing brake pads, or if a soft pedal occurs at very low mileage. Refer to [BR-22. "BRAKE PAD : Inspection and Adjustment"](#).

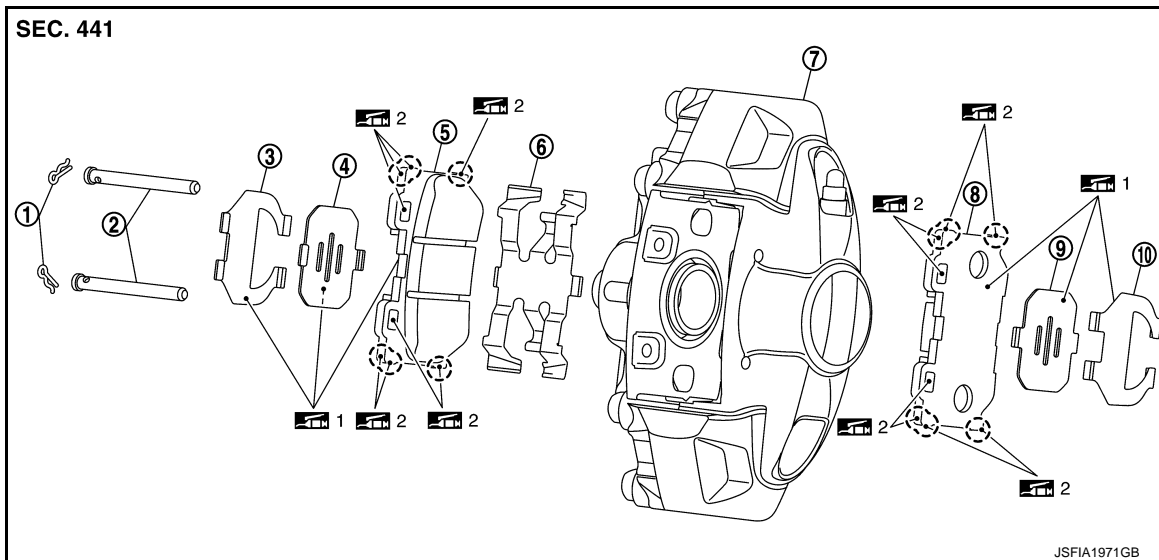
## BRAKE PAD (2 PISTON TYPE)

# REAR DISC BRAKE

< REMOVAL AND INSTALLATION >

## BRAKE PAD (2 PISTON TYPE) : Exploded View

INFOID:000000012794140



- |                    |                                    |                    |
|--------------------|------------------------------------|--------------------|
| ① Clip             | ② Pad pin                          | ③ Inner shim cover |
| ④ Inner shim       | ⑤ Inner pad (with pad wear sensor) | ⑥ Cross spring     |
| ⑦ Caliper          | ⑧ Outer pad                        | ⑨ Outer shim       |
| ⑩ Outer shim cover |                                    |                    |

1: Apply MOLYKOTE® AS880N or silicone-based grease.

2: Apply MOLYKOTE® 7439 or equivalent.

Molykote is a registered trademark of Dow Corning Corporation.

## BRAKE PAD (2 PISTON TYPE) : Removal and Installation

INFOID:000000012794141

### REMOVAL

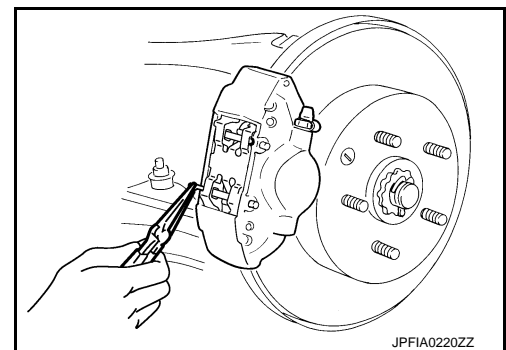
#### **WARNING:**

Since dust covering the rear brake has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

#### **CAUTION:**

- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

1. Remove tires with power tool.
2. Remove clips from pad pins with pliers.

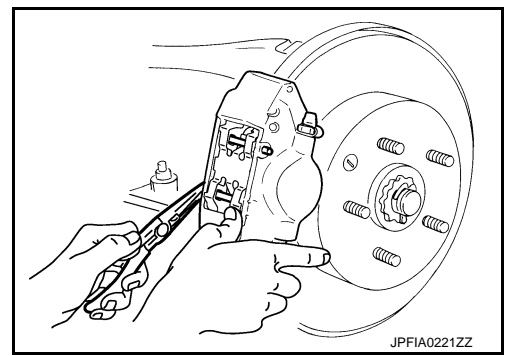


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# REAR DISC BRAKE

## < REMOVAL AND INSTALLATION >

3. Remove pad pins with pliers, while holding down cross spring, then remove cross spring from caliper.

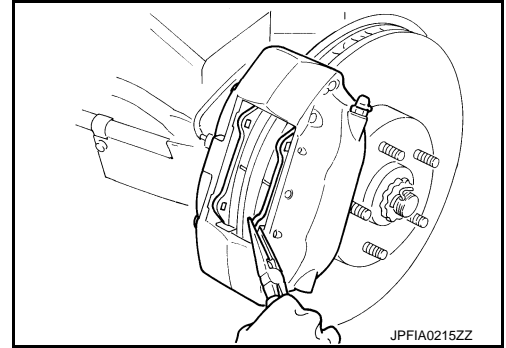


4. Remove brake pads, shims and shim covers from caliper with pliers.

**CAUTION:**

- Never damage the piston boot.
- Never drop the brake pads and shims.
- Remember each position of the removed brake pads.

5. Perform inspection after removal. Refer to [BR-72, "BRAKE PAD \(2 PISTON TYPE\) : Inspection"](#).



## INSTALLATION

**WARNING:**

Since dust covering the rear brake has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

**CAUTION:**

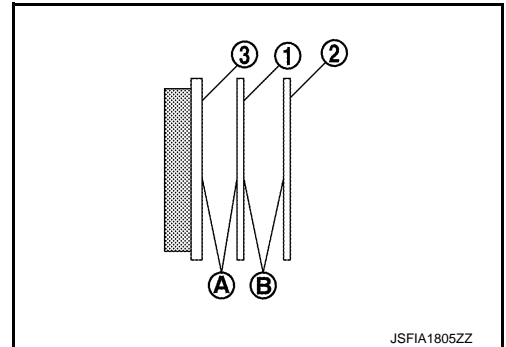
- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

1. Apply MOLYKOTE<sup>®</sup> AS880N or silicone-based grease to the matching faces (A) between the brake pad (3) and shim (1), matching faces (B) between shim and shim cover (2), and install shim and shim cover to the brake pad.

**CAUTION:**

**Always replace the shims and shim covers when replacing the brake pad.**

Molykote is a registered trademark of Dow Corning Corporation.



2. Apply MOLYKOTE<sup>®</sup> 7439 or equivalent to the following matching faces:

- (A): Between the brake pad and caliper.
- (B): Between the brake pad and pad pin.
- (C): Between the brake pad and cross spring.

Molykote is a registered trademark of Dow Corning Corporation.

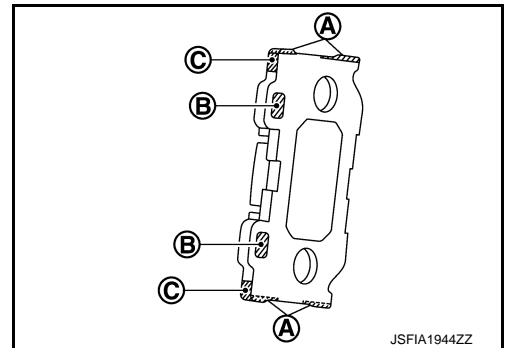
3. Install the brake pads to the caliper.

**CAUTION:**

- Never damage the piston boot.
- When replacing brake pad with new one, check a brake fluid level in the reservoir tank because brake fluid returns to master cylinder reservoir tank when pressing piston in.

**NOTE:**

Use a brake caliper wrench (commercial service tool) to easily press piston.

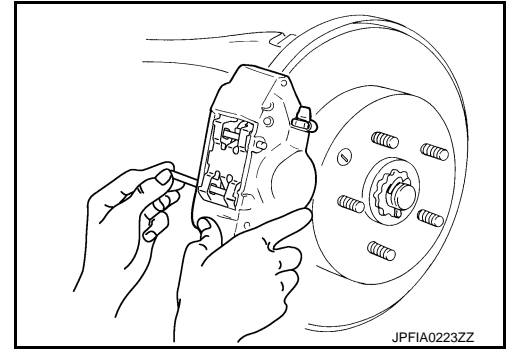




# REAR DISC BRAKE

## < REMOVAL AND INSTALLATION >

4. Install upper pad pin from the inner side, then install firmly to the outer side through the hole in the top of brake pad.
5. Place the top of cross spring over the upper pad pin, press in the cross spring, install lower pad pin from the inner side to the outer side, and secure cross spring.
6. Install clips to the pad pins.  
**CAUTION:**  
If clip is not fully attached, pad pin or brake pad could fall out while vehicle is in motion.
7. Depress the brake pedal several times to check that no drag feel is present for the rear disc brake. Refer to [BR-72, "BRAKE PAD \(2 PISTON TYPE\) : Inspection"](#).
8. Install tires.



## BRAKE PAD (2 PISTON TYPE) : Inspection

INFOID:000000012794142

### INSPECTION AFTER REMOVAL

Replace the shims and shim covers if rust is excessively attached.

### INSPECTION AFTER INSTALLATION

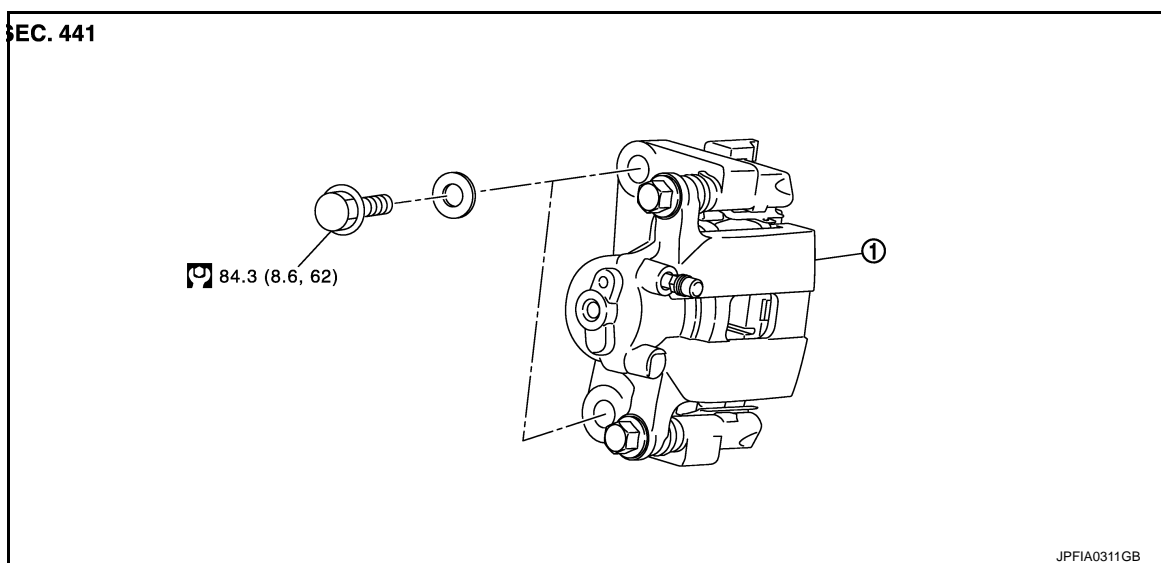
- Check a drag of rear disc brake. If any drag is found, follow the procedure described below.
  1. Remove brake pads. Refer to [BR-70, "BRAKE PAD \(2 PISTON TYPE\) : Removal and Installation"](#).
  2. Press the pistons. Refer to [BR-70, "BRAKE PAD \(2 PISTON TYPE\) : Removal and Installation"](#).
  3. Install brake pads. Refer to [BR-70, "BRAKE PAD \(2 PISTON TYPE\) : Removal and Installation"](#).
  4. Depress the brake pedal several times.
  5. Check a drag of rear disc brake again. If any drag is found, disassemble the cylinder body. Refer to [BR-80, "BRAKE CALIPER ASSEMBLY \(2 PISTON TYPE\) : Disassembly and Assembly"](#).
- Burnish contact surfaces brake pads and disc rotor after refinishing or replacing brake pads, or if a soft pedal occurs at very low mileage. Refer to [BR-22, "BRAKE PAD : Inspection and Adjustment"](#).

## BRAKE CALIPER ASSEMBLY (1 PISTON TYPE)

### BRAKE CALIPER ASSEMBLY (1 PISTON TYPE) : Exploded View

INFOID:000000012794143

### REMOVAL



① Brake caliper assembly

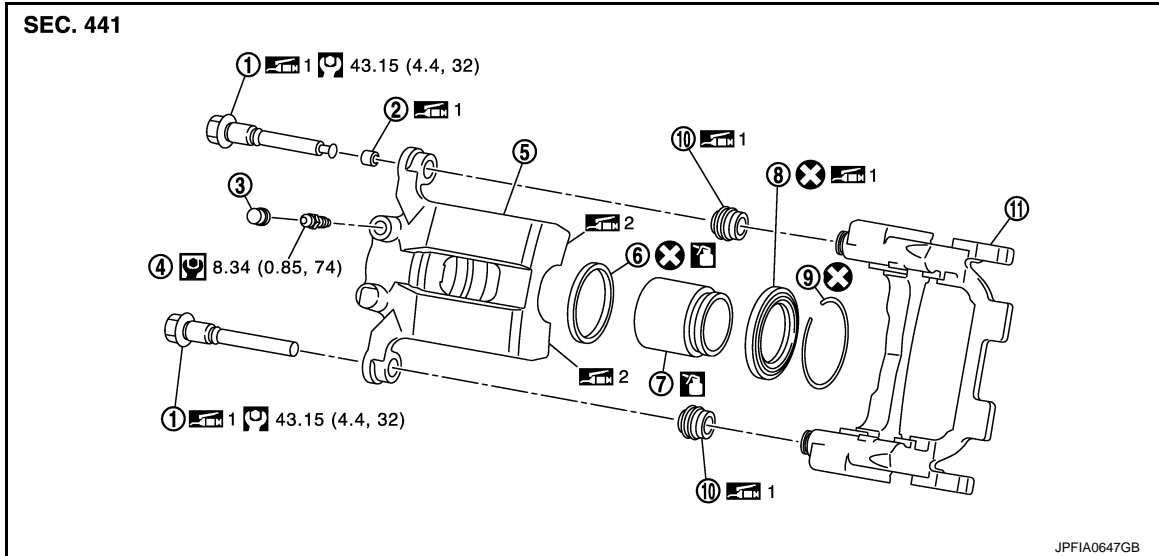
Ⓜ: N·m (kg·m, ft·lb)



# REAR DISC BRAKE

< REMOVAL AND INSTALLATION >

## DISASSEMBLY



- |                    |                 |                  |
|--------------------|-----------------|------------------|
| ① Sliding pin bolt | ② Bushing       | ③ Cap            |
| ④ Bleeder valve    | ⑤ Cylinder body | ⑥ Piston seal    |
| ⑦ Piston           | ⑧ Piston boot   | ⑨ Retaining ring |
| ⑩ Sliding pin boot | ⑪ Torque member |                  |

1: Apply rubber grease.

2: Apply MOLYKOTE® AS880N or silicone-based grease.

: Apply brake fluid.

: N·m (kg-m, ft-lb)

: N·m (kg-m, in-lb)

: Always replace after every disassembly.

Molykote is a registered trademark of Dow Corning Corporation.

## BRAKE CALIPER ASSEMBLY (1 PISTON TYPE) : Removal and Installation

INFOID:000000012794144

### REMOVAL

#### WARNING:

Since dust covering the front and rear brakes has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

#### CAUTION:

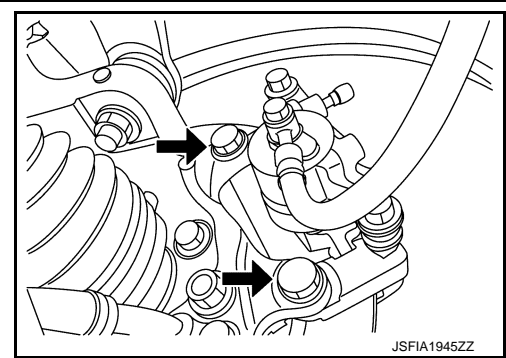
- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface. However avoid washing brake components with water.
- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.

1. Remove tires with power tool.
2. Fix the disc rotor using wheel nuts.
3. Drain brake fluid. Refer to [BR-16, "Draining"](#).
4. Remove union bolt and copper washer, and separate brake hose from caliper assembly. Refer to [BR-36, "REAR : Removal and Installation"](#).

## REAR DISC BRAKE

### < REMOVAL AND INSTALLATION >

- Remove torque member mounting bolts, and remove brake caliper assembly.  
**CAUTION:**  
Never drop brake pad and caliper assembly.
- Remove disc rotor. Refer to [RAX-8, "Removal and Installation"](#).



### INSTALLATION

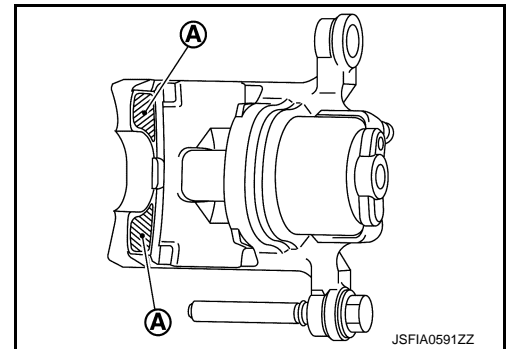
#### **WARNING:**

Since dust covering the front and rear brakes has an effect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

#### **CAUTION:**

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface. However avoid washing brake components with water.
  - Never depress the brake pedal while removing the brake pads because the piston may pop out.
  - If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.
- Install disc rotor. Refer to [RAX-8, "Removal and Installation"](#).

- Apply MOLYKOTE® AS880N or silicone-based grease to the pawls part **A** of cylinder body. Molykote is a registered trademark of Dow Corning Corporation.

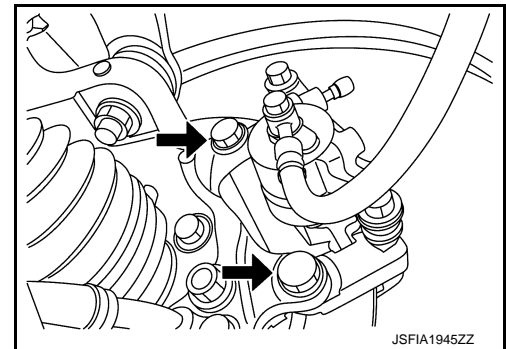


- Install the brake caliper assembly to the axle housing and tighten the torque member mounting bolts to the specified torque.

#### **CAUTION:**

Never spill or splash any grease and moisture on the brake caliper assembly mounting face, threads, mounting bolts and washers. Wipe out any grease and moisture.

- Install brake hose and copper washers to brake caliper assembly. Refer to [BR-36, "REAR : Removal and Installation"](#).
- Refill with new brake fluid and perform the air bleeding. Refer to [BR-17, "Bleeding Brake System"](#).
- Check a drag of rear disc brake. If any drag is found, refer to [BR-77, "BRAKE CALIPER ASSEMBLY \(1 PISTON TYPE\) : Inspection"](#).
- Install tires.



### BRAKE CALIPER ASSEMBLY (1 PISTON TYPE) : Disassembly and Assembly

INFOID:000000012794145

#### DISASSEMBLY

##### **NOTE:**

Never remove the torque member, brake pad and pad retainers when disassembling and assembling the cylinder body.

- Remove the sliding pin bolt, and remove the cylinder body from the torque member.

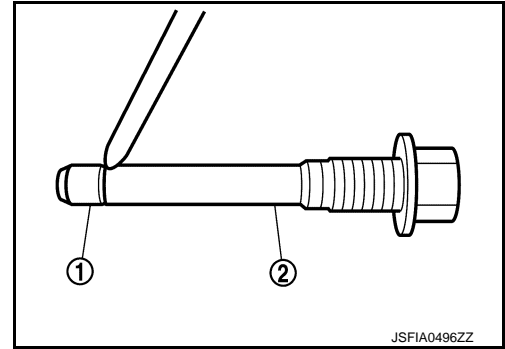
# REAR DISC BRAKE

## < REMOVAL AND INSTALLATION >

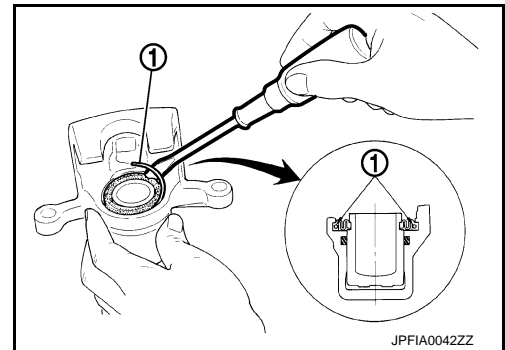
**CAUTION:**

**Fix the brake pad at suitable tape so that the brake pad will not drop.**

2. Remove sliding pin boots from torque member.
3. Remove bushing ① from sliding pin bolt ②.



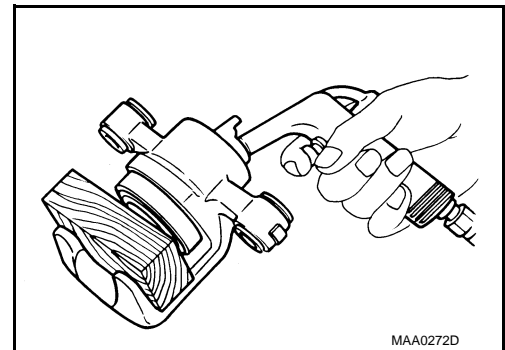
4. Remove the retaining ring ①.



5. Place a wooden block as shown in the figure, and blow air from union bolt mounting hole to remove pistons and piston boot.

**CAUTION:**

**Never get fingers caught in the pistons.**

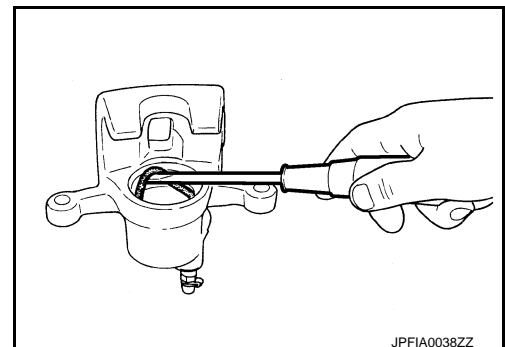


6. Remove piston seal from cylinder body using suitable tool.

**CAUTION:**

**Be careful not to damage a cylinder inner wall.**

7. Remove bleeder valve and cap.
8. Perform inspection after disassembly. Refer to [BR-77. "BRAKE CALIPER ASSEMBLY \(1 PISTON TYPE\) : Inspection"](#).



## ASSEMBLY

1. Install bleeder valve and cap.

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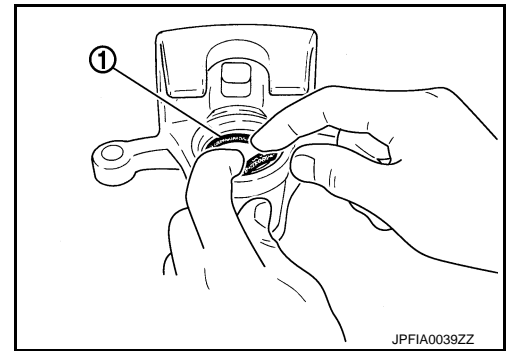
## REAR DISC BRAKE

### < REMOVAL AND INSTALLATION >

2. Apply new brake fluid to piston seal ①, and install them to cylinder body.

**CAUTION:**

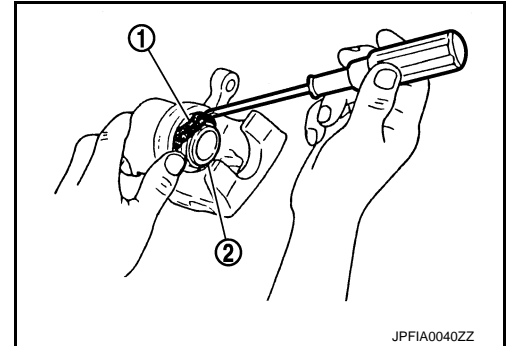
**Never reuse piston seal.**



3. Apply rubber grease to piston boot ①. Cover the piston ② end with piston boot, and then install cylinder side lip on piston boot securely into a groove on cylinder body.

**CAUTION:**

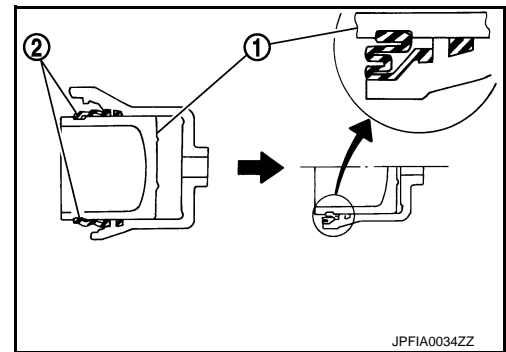
**Never reuse piston boots.**



4. Apply new brake fluid to piston ①. Push piston into cylinder body by hand and push piston boot ② piston-side lip into the piston groove.

**CAUTION:**

**Press the pistons evenly and vary the pressing point to prevent cylinder inner wall from being rubbed.**

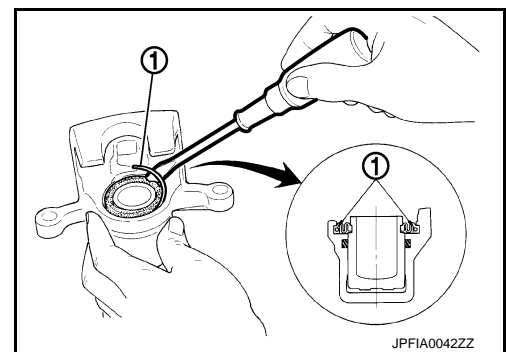


5. Install the retaining ring ①.

**CAUTION:**

• **Make sure that boot is securely engaged in the groove on caliper.**

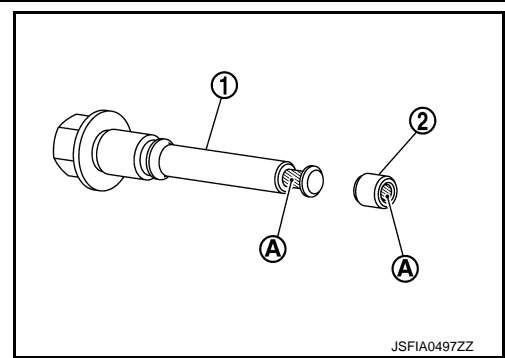
• **Never reuse retaining ring.**



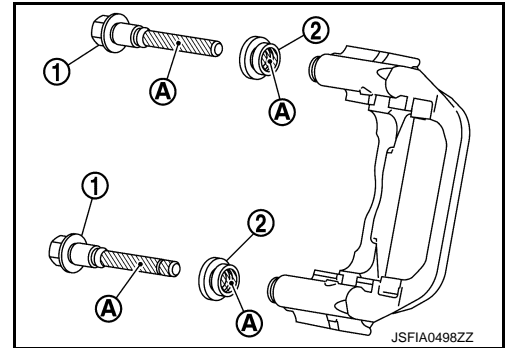
# REAR DISC BRAKE

## < REMOVAL AND INSTALLATION >

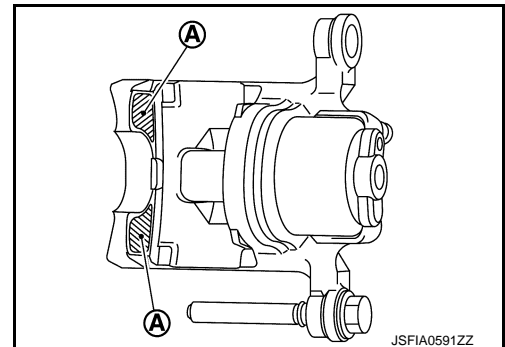
6. Apply rubber grease to matching faces (A) between sliding pin bolt (1) and bushing (2), and install bushing to sliding pin bolt.



7. Apply rubber grease to matching faces between sliding pin boots (1) and sliding pin boots (2), and install sliding pin boots to torque member.



8. Apply MOLYKOTE® AS880N or silicone-based grease to the pawls part (A) of cylinder body.  
Molykote is a registered trademark of Dow Corning Corporation.
9. Install the cylinder body to tighten sliding pin bolts to the specified torque.



## BRAKE CALIPER ASSEMBLY (1 PISTON TYPE) : Inspection

INFOID:000000012794146

### INSPECTION AFTER DISASSEMBLY

Check the following items and replace if necessary.

#### Cylinder Body

Check the cylinder inner wall for rust, wear, cracks or damage.

#### **CAUTION:**

**Always clean with new brake fluid. Never clean with mineral oil such as gasoline and light oil.**

#### Torque Member

Check the torque member for rust, wear, cracks or damage.

#### Piston

Check the surface of the piston for rust, wear, cracks or damage.

#### **CAUTION:**

**A piston sliding surface is plated. Never polish with sandpaper.**

#### Sliding Pin Bolt, Sliding Pin Boot and Bushing

Check the sliding pin bolts, sliding pin boots and bushing for rust, wear, cracks or damage.

### INSPECTION AFTER INSTALLATION

- Check a drag of rear disc brake. If any drag is found, follow the procedure described below.

1. Remove brake pads. Refer to [BR-67. "BRAKE PAD \(1 PISTON TYPE\) : Removal and Installation"](#).
2. Press the pistons. Refer to [BR-67. "BRAKE PAD \(1 PISTON TYPE\) : Removal and Installation"](#).

# REAR DISC BRAKE

## < REMOVAL AND INSTALLATION >

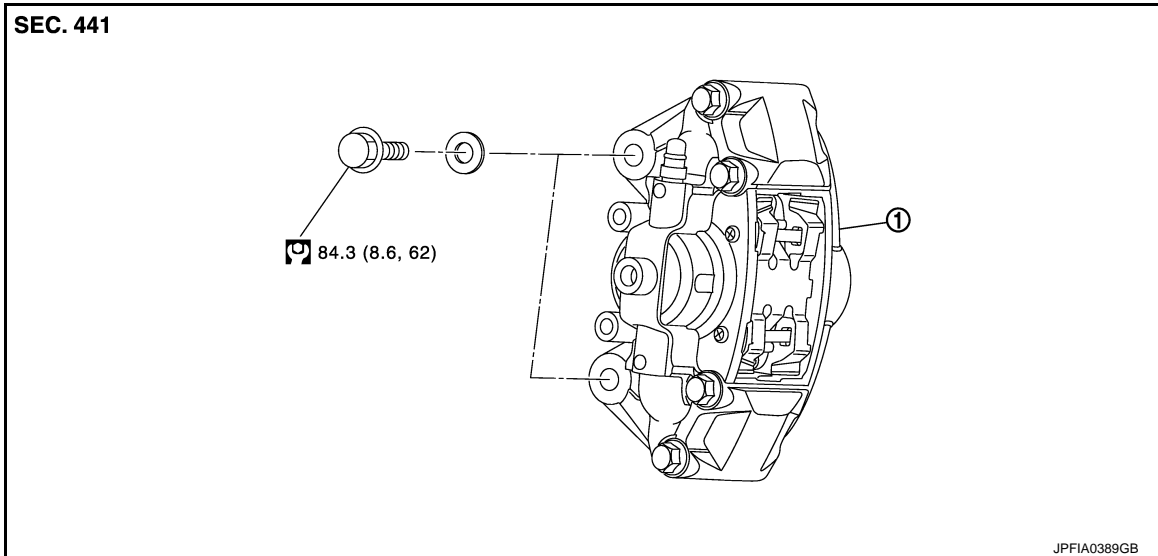
3. Install brake pads. Refer to [BR-67. "BRAKE PAD \(1 PISTON TYPE\) : Removal and Installation"](#).
  4. Depress the brake pedal several times.
  5. Check a drag of rear disc brake again. If any drag is found, disassemble the cylinder body. Refer to [BR-74. "BRAKE CALIPER ASSEMBLY \(1 PISTON TYPE\) : Disassembly and Assembly"](#).
- Burnish contact surfaces brake pads and disc rotor after refinishing or replacing disc rotor, or if a soft pedal occurs at very low mileage. Refer to [BR-22. "DISC ROTOR : Inspection and Adjustment"](#).

## BRAKE CALIPER ASSEMBLY (2 PISTON TYPE)

### BRAKE CALIPER ASSEMBLY (2 PISTON TYPE) : Exploded View

INFOID:000000012794147

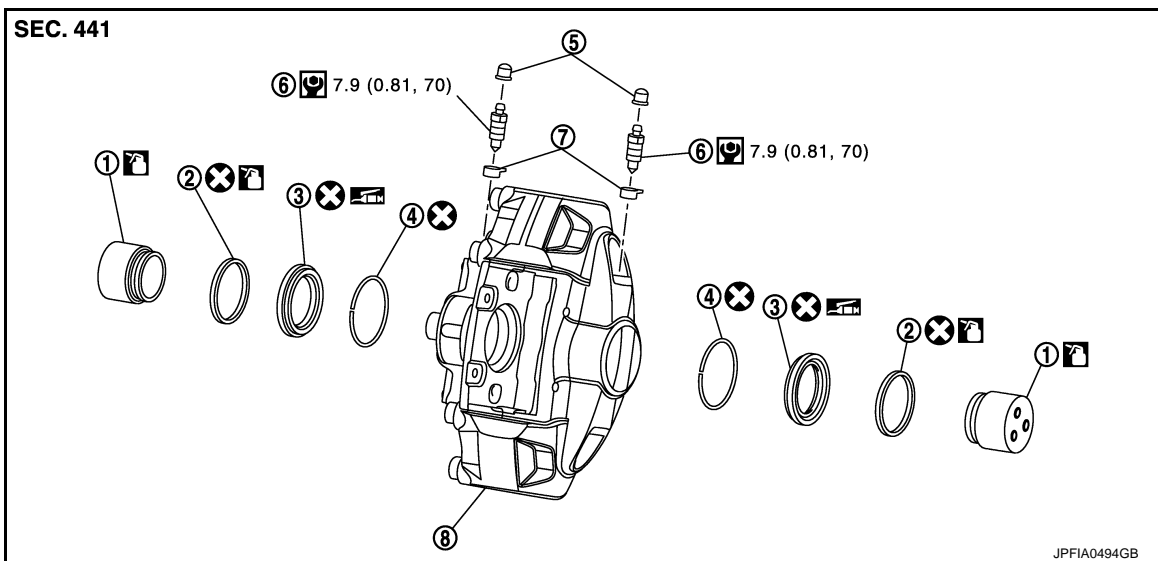
#### REMOVAL



① Brake caliper assembly

: N-m (kg-m, ft-lb)

#### DISASSEMBLY



① Piston

② Piston seal

③ Piston boot

④ Retaining ring

⑤ Cap


⑥ Bleeder valve


# REAR DISC BRAKE


## < REMOVAL AND INSTALLATION >


⑦ Cap

⑧ Caliper

: Apply rubber grease.

: Apply brake fluid.

: N·m (kg·m, in·lb)

: Always replace after every disassembly.

## BRAKE CALIPER ASSEMBLY (2 PISTON TYPE) : Removal and Installation

INFOID:000000012794148

### REMOVAL

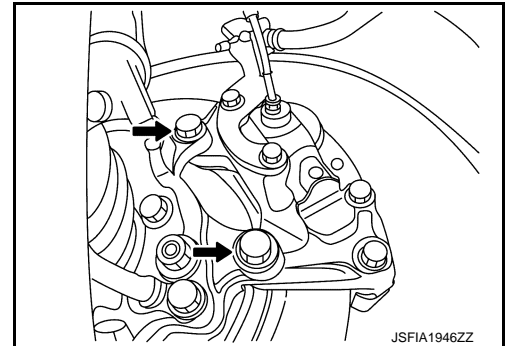
#### **WARNING:**

Since dust covering the rear brake has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

#### **CAUTION:**

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface.
- Never depress the brake pedal while removing the brake pads because the piston may pop out.
- If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.
- Cover flare nut wrench with a cloth as not to damage the brake caliper assembly.

1. Remove tires with power tool.
2. Fix the disc rotor using wheel nuts.
3. Drain brake fluid. Refer to [BR-16, "Draining"](#).
4. Loosen the flare nut with a flare nut wrench and separate the brake tube from caliper. Refer to [BR-36, "REAR : Removal and Installation"](#).
5. Remove the brake hose bracket. Refer to [BR-36, "REAR : Removal and Installation"](#).
6. Remove brake caliper assembly mounting bolts, and remove brake caliper assembly.  
**CAUTION:**  
Never drop brake pad and caliper assembly.
7. Remove disc rotor. Refer to [RAX-8, "Removal and Installation"](#).



### INSTALLATION

#### **WARNING:**

Since dust covering the rear brake has an affect on human body, the dust must be removed with a dust collector. Never splatter the dust with an air blow gun.

#### **CAUTION:**

- Never spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface.
  - Never depress the brake pedal while removing the brake pads because the piston may pop out.
  - If the brake fluid or grease adheres to the brake caliper assembly and disc rotor, quickly wipe it off.
  - Cover flare nut wrench with a cloth as not to damage the brake caliper assembly.
1. Install disc rotor. Refer to [RAX-8, "Removal and Installation"](#).



# REAR DISC BRAKE

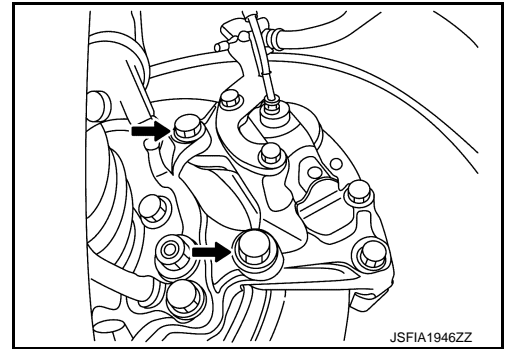
## < REMOVAL AND INSTALLATION >

2. Install the brake caliper assembly to the axle housing and tighten the brake caliper assembly mounting bolts to the specified torque.

**CAUTION:**

**Never spill or splash any grease and moisture on the brake caliper assembly mounting face, threads, mounting bolts and washers. Wipe out any grease and moisture.**

3. Install brake hose bracket (caliper side). Refer to [BR-36. "REAR : Removal and Installation"](#).
4. Install brake tube to brake caliper assembly. Refer to [BR-36. "REAR : Removal and Installation"](#).
5. Refill with new brake fluid and perform the air bleeding. Refer to [BR-17. "Bleeding Brake System"](#).
6. Check a drag of rear disc brake. If any drag is found, refer to [BR-81. "BRAKE CALIPER ASSEMBLY \(2 PISTON TYPE\) : Inspection"](#).
7. Install tires.



## BRAKE CALIPER ASSEMBLY (2 PISTON TYPE) : Disassembly and Assembly

INFOID:000000012794149

### DISASSEMBLY

**CAUTION:**

- Never damage a caliper.
- Never tighten or loosen inner and outer mounting bolts of caliper.

1. Remove the brake pads. Refer to [BR-70. "BRAKE PAD \(2 PISTON TYPE\) : Removal and Installation"](#).

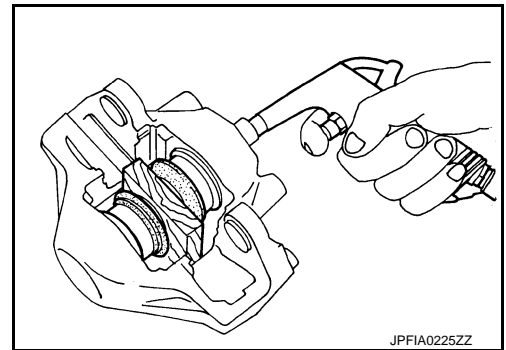
**CAUTION:**

**Never drop brake pads, shims, shim covers, pad pins and clips.**

2. Remove the caliper.
3. Remove the retaining ring.
4. Place a wooden block as shown in the figure, and blow air from brake tube mounting hole to remove pistons and piston boots.

**CAUTION:**

**Never get fingers caught in the pistons.**

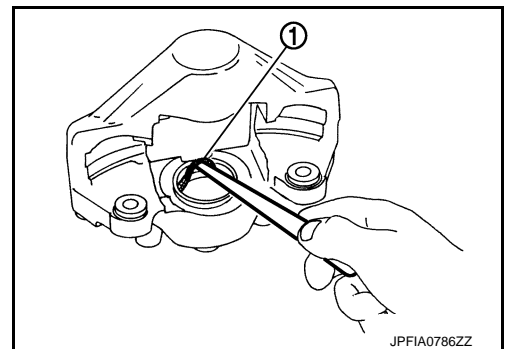


5. Remove piston seals ① from cylinder body using suitable tool.

**CAUTION:**

**Be careful not to damage a cylinder inner wall.**

6. Remove bleeder valve and cap.
7. Perform inspection after disassembly. Refer to [BR-81. "BRAKE CALIPER ASSEMBLY \(2 PISTON TYPE\) : Inspection"](#).



### ASSEMBLY

**CAUTION:**

- Never damage a caliper.
- Never tighten or loosen inner and outer mounting bolts of caliper.

1. Install bleeder valve and cap.



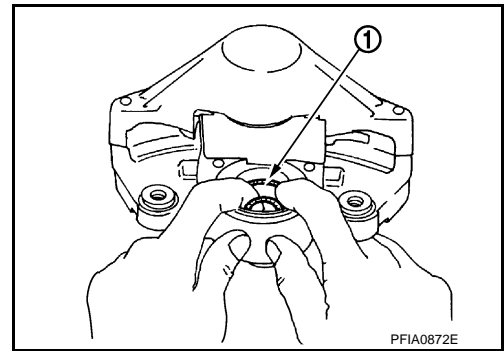
# REAR DISC BRAKE

## < REMOVAL AND INSTALLATION >

2. Apply new brake fluid to piston seals ①, and install them to cylinder body.

**CAUTION:**

**Never reuse piston seals.**



3. Apply rubber grease to piston boots ①. Cover the piston ② end with piston boot, and then install cylinder side lip on piston boot securely into a groove on caliper.

**CAUTION:**

**Never reuse piston boots.**

4. Apply new brake fluid to pistons. Push piston into caliper by hand and push piston boot piston-side lip into the piston groove.

**CAUTION:**

**Press the pistons evenly and vary the pressing point to prevent cylinder inner wall from being rubbed.**

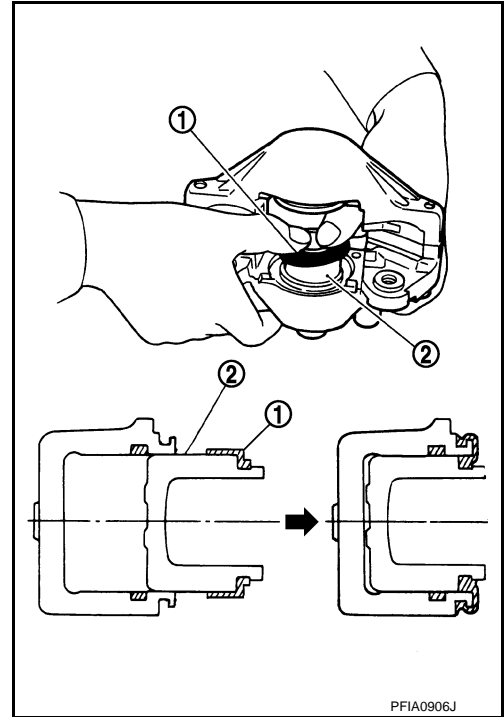
5. Install the retaining ring.

**CAUTION:**

- Make sure that boot is securely engaged in the groove on caliper.
- Never reuse retaining ring.

6. Install the caliper to tighten brake caliper assembly mounting bolts to the specified torque.

7. Install the brake pads. Refer to [BR-70, "BRAKE PAD \(2 PISTON TYPE\) : Removal and Installation"](#).



## BRAKE CALIPER ASSEMBLY (2 PISTON TYPE) : Inspection

INFOID:000000012794150

### INSPECTION AFTER DISASSEMBLY

Check the following items and replace if necessary.

#### Caliper

Check the caliper inner wall for rust, wear, cracks or damage.

**CAUTION:**

**Always clean with new brake fluid. Never clean with mineral oil such as gasoline and light oil.**

#### Pistons

Check the surface of the piston for rust, wear, cracks or damage.

**CAUTION:**

**A piston sliding surface is plated. Never polish with sandpaper.**

### INSPECTION AFTER INSTALLATION

- Check a drag of rear disc brake. If any drag is found, follow the procedure described below.
1. Remove brake pads. Refer to [BR-70, "BRAKE PAD \(2 PISTON TYPE\) : Removal and Installation"](#).
  2. Press the pistons. Refer to [BR-70, "BRAKE PAD \(2 PISTON TYPE\) : Removal and Installation"](#).
  3. Install brake pads. Refer to [BR-70, "BRAKE PAD \(2 PISTON TYPE\) : Removal and Installation"](#).
  4. Depress the brake pedal several times.
  5. Check a drag of rear disc brake again. If any drag is found, disassemble the cylinder body. Refer to [BR-80, "BRAKE CALIPER ASSEMBLY \(2 PISTON TYPE\) : Disassembly and Assembly"](#).

## REAR DISC BRAKE

### < REMOVAL AND INSTALLATION >

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- Burnish contact surfaces brake pads and disc rotor after refinishing or replacing disc rotor, or if a soft pedal occurs at very low mileage. Refer to [BR-22, "DISC ROTOR : Inspection and Adjustment"](#).

## SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE DATA AND SPECIFICATIONS (SDS)

# SERVICE DATA AND SPECIFICATIONS (SDS)

## SERVICE DATA AND SPECIFICATIONS (SDS)

### General Specifications

INFOID:0000000012794151

#### FRONT BRAKE CALIPER 2 PISTON TYPE, REAR BRAKE CALIPER 1 PISTON TYPE

Unit: mm (in)

Front brake	Cylinder bore diameter	44.45 (1.7500) × 2
	Pad length × width × thickness	133.6 × 48.5 × 11.0 (5.26 × 1.909 × 0.433)
	Rotor outer diameter × thickness	320 × 28.0 (12.60 × 1.102)
Rear brake	Cylinder bore diameter	42.86 (1.687)
	Pad length × width × thickness	83.0 × 31.9 × 8.5 (3.268 × 1.256 × 0.335)
	Rotor outer diameter × thickness	308 × 16.0 (12.13 × 0.630)
Master cylinder	Cylinder bore diameter	27.0 (17/16)
Control valve	Valve type	Electric brake force distribution
Brake booster	Diaphragm diameter	Primary: 205.5 (8)
		Secondary: 230 (9)
Recommended brake fluid		Refer to <a href="#">MA-20, "Recommended Fluids and Lubricants"</a> .

#### FRONT 4 PISTON, REAR 2 PISTON TYPE

Unit: mm (in)

Front brake	Cylinder bore diameter	41.3 (1.626) × 2 + 44.45 (1.750) × 2
	Pad length × width × thickness	123.2 × 55.0 × 11.0 (4.85 × 2.165 × 0.433)
	Rotor outer diameter × thickness	355 × 32.0 (13.98 × 1.260)
Rear brake	Cylinder bore diameter	41.3 (1.626) × 2
	Pad length × width × thickness	95.8 × 41.5 × 8.5 (3.772 × 1.634 × 0.335)
	Rotor outer diameter × thickness	350 × 20.0 (13.78 × 0.787)
Master cylinder	Cylinder bore diameter	27.0 (17/16)
Control valve	Valve type	Electric brake force distribution
Brake booster	Diaphragm diameter	Primary: 205.5 (8)
		Secondary: 230 (9)
Recommended brake fluid		Refer to <a href="#">MA-20, "Recommended Fluids and Lubricants"</a> .

### Brake Pedal

INFOID:0000000012794152

Unit: mm (in)

Item	Standard
Brake pedal height	183.0 – 193.0 (7.20 – 7.60)
Depressed brake pedal height [Depressing 490 N (50 kg, 110 lb) while turning the engine ON]	126.0 (4.96) or more
Clearance between stop lamp switch threaded end and the stopper rubber	0.74 – 1.96 (0.0291 – 0.0772)
Clearance between brake pedal position switch threaded end and the stopper rubber	0 – 0.6 (0 – 0.024)
Brake pedal play	2.0 – 8.0 (0.079 – 0.315)
Brake pedal shaky fitting	0 – 1.4 (0 – 0.055)

# SERVICE DATA AND SPECIFICATIONS (SDS)

## < SERVICE DATA AND SPECIFICATIONS (SDS)

### Brake Booster

INFOID:000000012794153

Unit: mm (in)

Item	Standard
Input rod length	130.2 – 131.2 (5.13 – 5.17)

### Front Disc Brake

INFOID:000000012794154

#### BRAKE CALIPER 2 PISTON TYPE

Unit: mm (in)

Item	Limit	
Brake pad	Wear thickness	1.5 (0.059)
Disc rotor	Wear thickness	26.0 (1.024)
	Thickness variation (measured at 8 positions)	0.015 (0.0006)
	Runout (with it attached to the vehicle)	0.035 (0.0014)

#### BRAKE CALIPER 4 PISTON TYPE

Unit: mm (in)

Item	Limit	
Brake pad	Wear thickness	2.0 (0.079)
Disc rotor	Wear thickness	30.0 (1.181)
	Thickness variation (measured at 8 positions)	0.015 (0.0006)
	Runout (with it attached to the vehicle)	0.035 (0.0014)

### Rear Disc Brake

INFOID:000000012794155

#### BRAKE CALIPER 1 PISTON TYPE

Unit: mm (in)

Item	Limit	
Brake pad	Wear thickness	2.0 (0.079)
Disc rotor	Wear thickness	14.0 (0.551)
	Thickness variation (measured at 8 positions)	0.015 (0.0006)
	Runout (with it attached to the vehicle)	0.055 (0.0022)

#### BRAKE CALIPER 2 PISTON TYPE

Unit: mm (in)

Item	Limit	
Brake pad	Wear thickness	2.0 (0.079)
Disc rotor	Wear thickness	18.0 (0.709)
	Thickness variation (measured at 8 positions)	0.015 (0.0006)
	Runout (with it attached to the vehicle)	0.055 (0.0022)